

GPPH PRODUCTS

2025

www.gpph-group.com


GPPH
IQ Aero Clean

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SYMBOLS OF THE MOUNTING HOLE SYSTEM:



mounting holes every 100 mm



diagonally arranged mounting holes



mounting holes at 50 mm intervals



mounting holes with a diameter of 16 mm



mounting holes with a diameter of 28 mm

*Prices shown in the offer are net prices.
**Pictures and visualizations shown in the offer are for reference only. Colors and shades of some elements may differ from the real ones.


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WELDING TABLES - TRADITIONAL



WELDING TABLES – TRADITIONAL

EXPERT, PRO, PLUS and ECO series

TECHNICAL PARAMETERS

The **EXPERT** series is a guarantee of performance and durability in any application. The load capacity of this model reaches an impressive 1000 kg per leg, making it the ideal partner for working with large and heavy structures. The 25 mm thick table top with 10 mm thick dense ribbing is a solid base, ensuring stability and resistance to deformation.

The **EXPERT** series welding table was primarily designed for heavy structures. It is ideal for the manufacture of heavy road, construction machinery and cranes. It will work well in the shipbuilding industry and in the production of railroad cars or heavy trailers. It will be perfect for advanced, heavy welding and metalworking projects where exceptional strength and precision are required.

For dedicated tools for **EXPERT** tables, see page 112.

The **EXPERT** welding table is not only a working tool, but also a way to optimize production processes. The precision-machined work surface makes it easier to set up and assemble parts, which speeds up subsequent work steps. Thanks to the stability and accuracy of the worktop, the risk of errors is reduced, and work becomes more intuitive and less demanding in terms of constant adjustments. This translates into greater efficiency and time savings, and in the long run also means lower operating costs. For companies with large projects, EXPERT is becoming a key element in increasing production efficiency.











WELDING TABLES – TRADITIONAL

EXPERT, PRO, PLUS and ECO series

GPPH welding tables are synonymous with durability, precision and reliability. For years, we have been providing solutions that meet the highest demands of professionals, providing a stable and durable work surface in any working environment. Whether for lightweight construction or intensive loads, our tables guarantee safety and longevity of use.

The best proof of their exceptional durability is provided by the example of the **EXPERT** series tables, which, together with **TRESTLE** supports, have been subjected to an extreme test. In the photo you can see a bulldozer weighing several tons placed directly on their surface - a clear proof that our tables can cope even in the most demanding conditions. Robust construction and top-quality materials make GPPH welding tables an investment in reliability and safety.

A video of this project, demonstrating the stability and durability of our welding tables, can be seen by scanning the QR code.

WATCH THE VIDEO!



WELDING TABLES – TRADITIONAL

EXPERT, **PRO**, **PLUS** and **ECO** series

TECHNICAL PARAMETERS



GPPH's traditional welding tables come in four series: **EXPERT**, **PRO**, **PLUS** and **ECO**. Each of them is in as many as 10 dimensional versions.

You will use them wherever you need **precision when welding**. You will use them for manual or robotized welding. **Your constructions will finally be made accurately, without unnecessary corrections!**

They also provide ergonomic and fast work with precision and repeatability of the performed constructions.

The tables are made of S355J2+N material in accordance with **ISO 2768-1**.



All tables come in the version with legs on feet or on wheels.



HOLE AND GRID SYSTEMS OF TRADITIONAL WELDING TABLES:

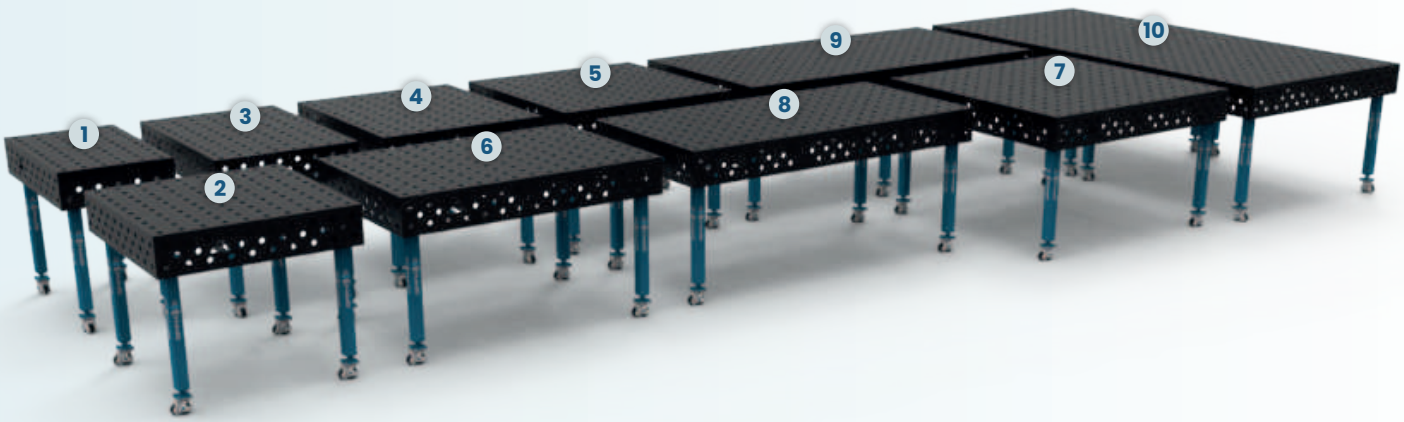
	PRO	PLUS	ECO
GRID	HOLE SYSTEM		
	Ø 28 mm	Ø 16 mm	
	100 x 100	50 x 50	
		100 x 100	
	DIAGONAL	DIAGONAL	

	EXPERT
GRID	HOLE SYSTEM
	Ø 28 mm
	100 x 100
	DIAGONAL

WELDING TABLES – TRADITIONAL

EXPERT, **PRO**, **PLUS** and **ECO** series

TECHNICAL PARAMETERS



DIMENSIONS OF **EXPERT**, **PRO**, **PLUS** and **ECO** TABLES [mm].			
1	1000 x 600	6	1500 x 1000
2	1000 x 1000	7	1500 x 1480
3	1200 x 800	8	2000 x 1000
4	1200 x 1000	9	2400 x 1200
5	1200 x 1200	10	3000 x 1480*

*The 3000x1480 GPPH welding table consists of two interconnected 1500x1480 GPPH welding tables.

LOAD CAPACITY AND LEG DIMENSIONS IN EACH SERIES:

EXPERT
120 x 120 mm
1000 KG
PER LEG



PRO
100 x 100 mm
700 KG
PER LEG



PLUS
80 x 80 mm
500 KG
PER LEG



ECO
60 x 60 mm
250 KG
PER LEG



WELDING TABLES – TRADITIONAL

EXPERT, PRO, PLUS and ECO series

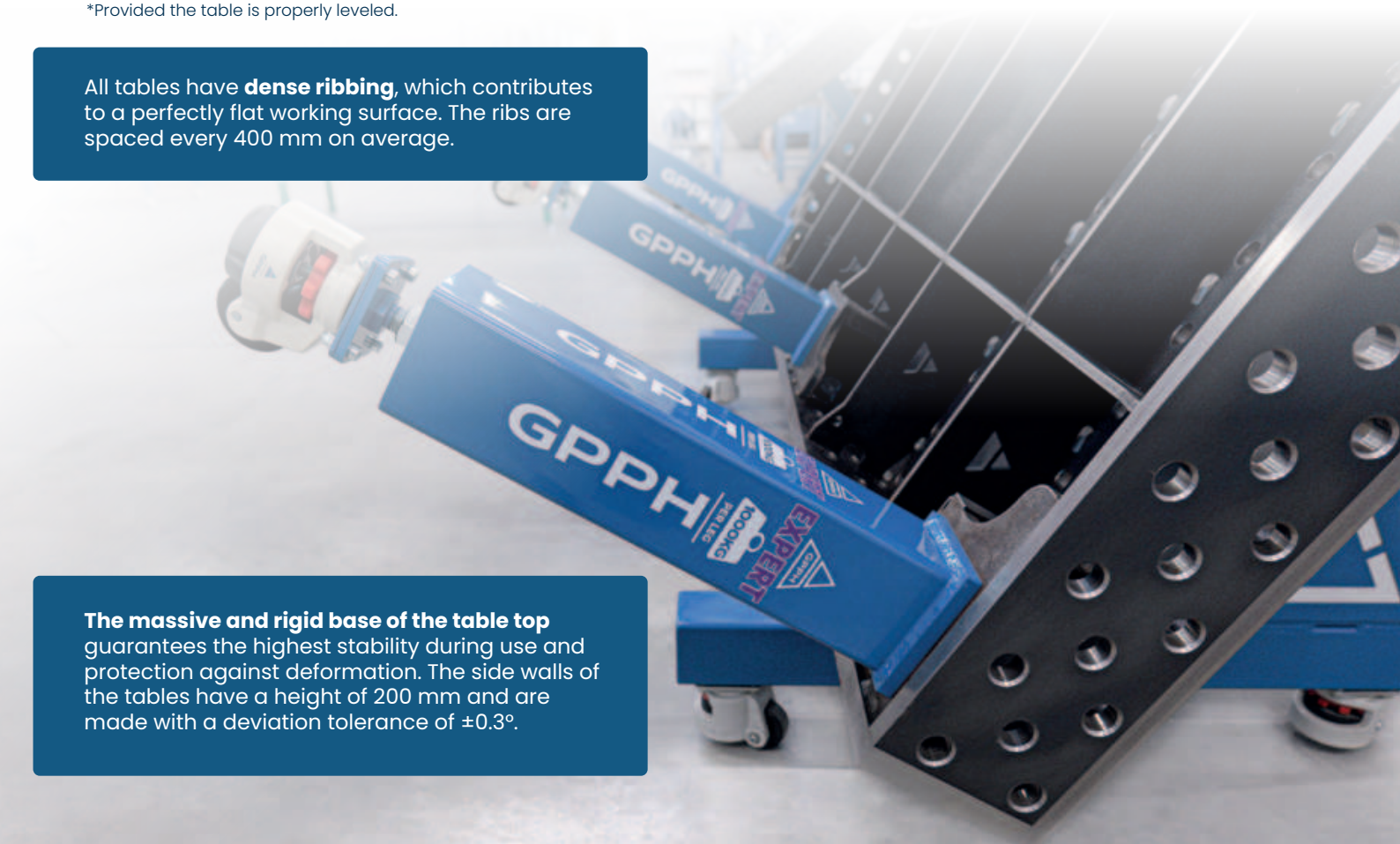
TECHNICAL PARAMETERS

DIFFERENCES BETWEEN WELDING TABLE SERIES:

PARAMETER	EXPERT	PRO	PLUS	ECO
Flatness tolerance of the table (over the entire tabletop)*	±0,3 mm	±0,3 mm	±0,3 mm	±0,5 mm
3 rows of holes in the side wall	✓	✓	✓	✓
Thickness of the table top	25 mm	15 mm	12 mm	8 mm
Chamfered / milled holes	✓	✓	✓	✗
Chamfered holes on the underside	✓	✓	✓	✗
Tolerance of hole workmanship	+0,05 mm	+0,05 mm	+0,05 mm	±0,1 mm
Leg profile	120x120x4 mm	100x100x4 mm	80x80x4 mm	60x60x4 mm
Carrying capacity	1000 kg / leg	700 kg / leg	500 kg / leg	250 kg / leg
Total load capacity for table with 4 legs	4 000 kg	2 800 kg	2 000 kg	1 000 kg
Total load capacity for table with 6 legs	6 000 kg	4 200 kg	3 000 kg	1 500 kg
Total load capacity for table with 8 legs	8 000 kg	5 600 kg	4 000 kg	2 000 kg
Milled edges of the tabletop	✓	✓	✓	✗
Number of dimensional versions	10 versions	10 versions	10 versions	10 versions
Table height	880-930 mm	880-930 mm	880-930 mm	880-930 mm

*Provided the table is properly leveled.

All tables have **dense ribbing**, which contributes to a perfectly flat working surface. The ribs are spaced every 400 mm on average.



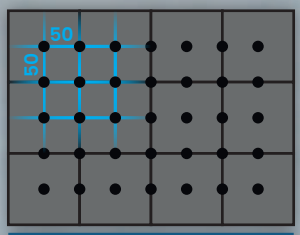
The massive and rigid base of the table top guarantees the highest stability during use and protection against deformation. The side walls of the tables have a height of 200 mm and are made with a deviation tolerance of ±0.3°.

WELDING TABLES – TRADITIONAL

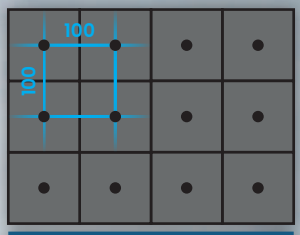
EXPERT, **PRO**, **PLUS** and **ECO** series

TECHNICAL PARAMETERS

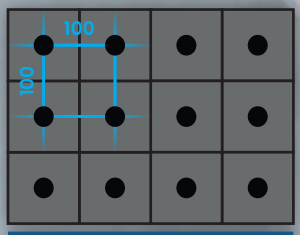
Each table top has an **engraved scale** – these are vertical and horizontal lines in a 100x100 mm grid. It is a reference point when laying out the structure and when assembling tools. Using measuring tools, you can adjust your structure accordingly to get the dimension you need.



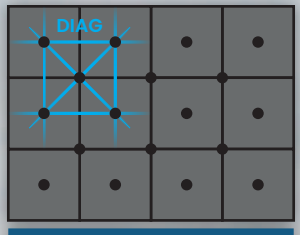
Ø 16 50x50



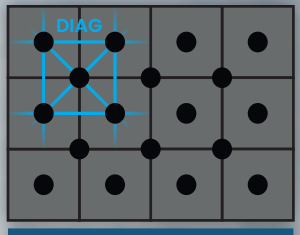
Ø 16 100x100



Ø 28 100x100



Ø 16 DIAGONAL



Ø 28 DIAGONAL

WELDING TABLES – TRADITIONAL

EXPERT, **PRO**, **PLUS** and **ECO** series - tables with legs on feet



DIMENSIONS AND PRICE LIST

Price list for tables with legs on feet with Ø 28 mm and Ø 16 mm hole system in 100x100 mm grid:

DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PLUS**	NET PRICE **ECO**
1000 x 600	1 960 EUR	1 520 EUR	1 060 EUR	790 EUR
1000 x 1000	2 340 EUR	1 760 EUR	1 280 EUR	990 EUR
1200 x 800	2 360 EUR	1 790 EUR	1 320 EUR	1 040 EUR
1200 x 1000	2 690 EUR	2 140 EUR	1 590 EUR	1 060 EUR
1200 x 1200	2 990 EUR	2 360 EUR	1 720 EUR	1 180 EUR
1500 x 1000	3 140 EUR	2 630 EUR	1 840 EUR	1 240 EUR
1500 x 1480	3 990 EUR	3 070 EUR	2 080 EUR	1 520 EUR
2000 x 1000	3 790 EUR	2 860 EUR	2 090 EUR	1 520 EUR
2400 x 1200	4 690 EUR	3 620 EUR	2 490 EUR	1 820 EUR
3000 x 1480	7 980 EUR	6 140 EUR	4 160 EUR	3 040 EUR

Pricing for tables with feet with Ø 28 mm and Ø 16 mm hole system in diagonal grid and for tables with Ø 16 mm hole system in 50x50 mm grid:

DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PLUS**	NET PRICE **ECO**
1000 x 600	2 090 EUR	1 820 EUR	1 320 EUR	890 EUR
1000 x 1000	2 490 EUR	2 070 EUR	1 570 EUR	1 090 EUR
1200 x 800	2 540 EUR	2 090 EUR	1 580 EUR	1 180 EUR
1200 x 1000	2 890 EUR	2 420 EUR	1 820 EUR	1 220 EUR
1200 x 1200	3 190 EUR	2 720 EUR	2 090 EUR	1 470 EUR
1500 x 1000	3 390 EUR	2 960 EUR	2 090 EUR	1 420 EUR
1500 x 1480	4 240 EUR	3 560 EUR	2 420 EUR	1 760 EUR
2000 x 1000	4 040 EUR	3 240 EUR	2 360 EUR	1 730 EUR
2400 x 1200	4 990 EUR	4 090 EUR	2 860 EUR	2 090 EUR
3000 x 1480	8 480 EUR	7 120 EUR	4 840 EUR	3 520 EUR



WELDING TABLES – TRADITIONAL

EXPERT, PRO, PLUS and ECO series – tables with legs on wheels

DIMENSIONS AND PRICE LIST

Price list for tables with legs on wheels with Ø 28 mm and Ø 16 mm hole system in 100x100 mm grid:

DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PLUS**	NET PRICE **ECO**
1000 x 600	2 220 EUR	1 776 EUR	1 280 EUR	962 EUR
1000 x 1000	2 600 EUR	2 016 EUR	1 500 EUR	1 162 EUR
1200 x 800	2 620 EUR	2 046 EUR	1 540 EUR	1 212 EUR
1200 x 1000	2 950 EUR	2 396 EUR	1 810 EUR	1 232 EUR
1200 x 1200	3 250 EUR	2 616 EUR	1 940 EUR	1 352 EUR
1500 x 1000	3 400 EUR	2 886 EUR	2 060 EUR	1 412 EUR
1500 x 1480	4 250 EUR	3 326 EUR	2 300 EUR	1 692 EUR
2000 x 1000	4 050 EUR	3 116 EUR	2 310 EUR	1 692 EUR
2400 x 1200	5 070 EUR	4 004 EUR	2 820 EUR	2 078 EUR
3000 x 1480	8 500 EUR	6 652 EUR	4 600 EUR	3 384 EUR

Price list for tables with legs on wheels with Ø 28 mm and Ø 16 mm hole system in diagonal grid and for tables with Ø 16 mm hole system in 50x50 mm grid:

DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PLUS**	NET PRICE **ECO**
1000 x 600	2 350 EUR	2 076 EUR	1 540 EUR	1 062 EUR
1000 x 1000	2 750 EUR	2 326 EUR	1 790 EUR	1 262 EUR
1200 x 800	2 800 EUR	2 346 EUR	1 800 EUR	1 352 EUR
1200 x 1000	3 150 EUR	2 676 EUR	2 040 EUR	1 392 EUR
1200 x 1200	3 450 EUR	2 976 EUR	2 310 EUR	1 642 EUR
1500 x 1000	3 650 EUR	3 216 EUR	2 310 EUR	1 592 EUR
1500 x 1480	4 500 EUR	3 816 EUR	2 640 EUR	1 692 EUR
2000 x 1000	4 300 EUR	3 496 EUR	2 580 EUR	1 902 EUR
2400 x 1200	5 370 EUR	4 474 EUR	3 190 EUR	2 348 EUR
3000 x 1480	9 000 EUR	7 632 EUR	5 280 EUR	3 864 EUR

WELDING TABLES – TRADITIONAL

EXPERT, **PRO**, **PLUS** and **ECO** series - stainless steel covers

WYMIARY I CENNIK

You can buy a 1 mm thick **stainless steel overlay** for each **EXPERT**, **PRO**, **PLUS** and **ECO** series welding table.

To transform a Traditional GPPH Welding Table into a table that is ideal for welding stainless steel, all you have to do is put the overlay on it.

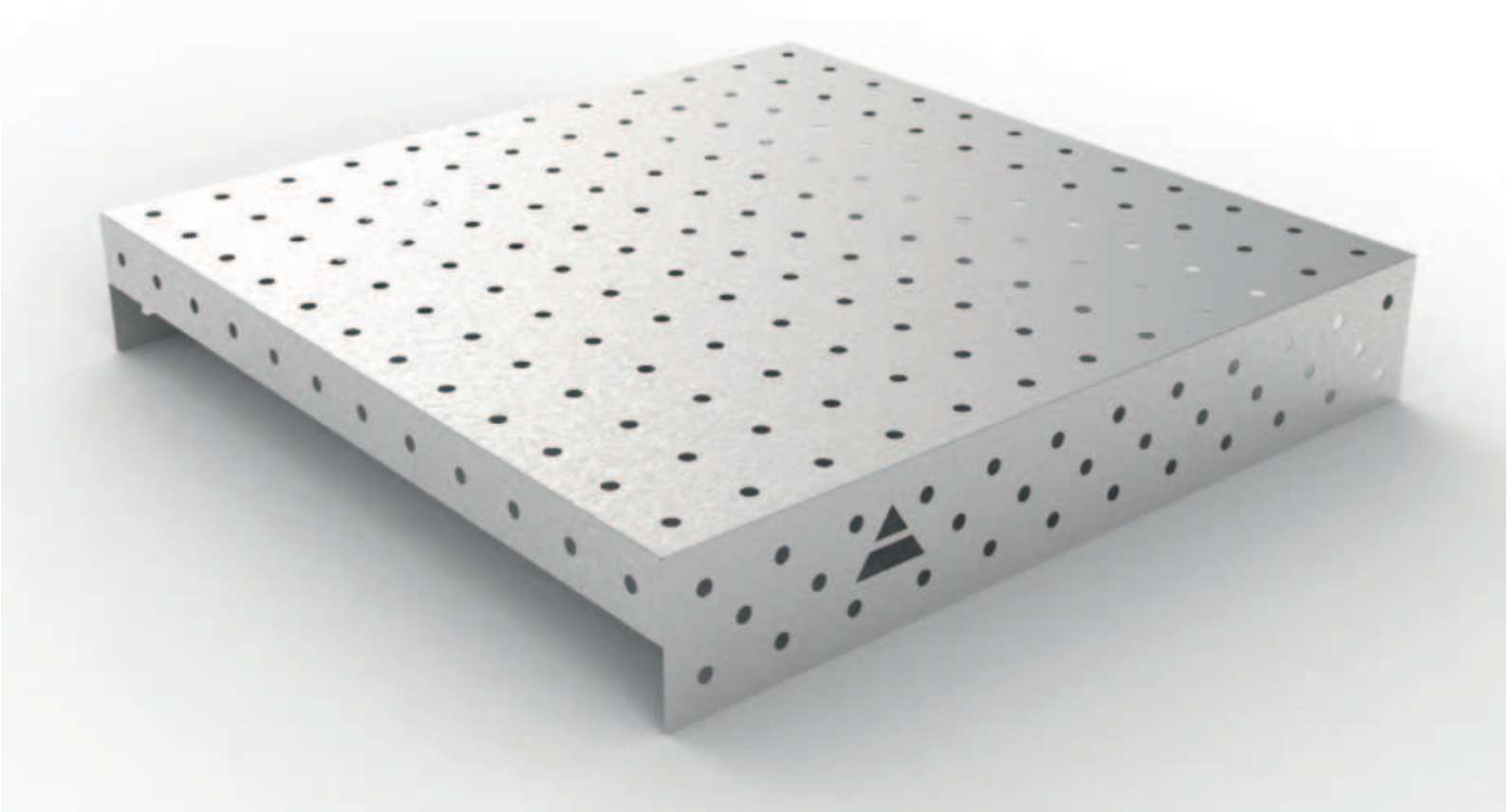
The hole patterns of the stainless steel overlay are the same as those of the GPPH welding tables.



DIMENSIONS [mm]	NET PRICE
1000 x 600	114 EUR
1000 x 1000	154 EUR
1200 x 800	154 EUR
1200 x 1000	178 EUR
1200 x 1200	199 EUR
1500 x 1000	215 EUR
1500 x 1480	246 EUR
2000 x 1000	274 EUR
2400 x 1200	372 EUR



DIMENSIONS [mm]	NET PRICE
1000 x 600	119 EUR
1000 x 1000	162 EUR
1200 x 800	162 EUR
1200 x 1000	189 EUR
1200 x 1200	214 EUR
1500 x 1000	226 EUR
1500 x 1480	262 EUR
2000 x 1000	292 EUR
2400 x 1200	392 EUR



WELDING TABLES – STAINLESS

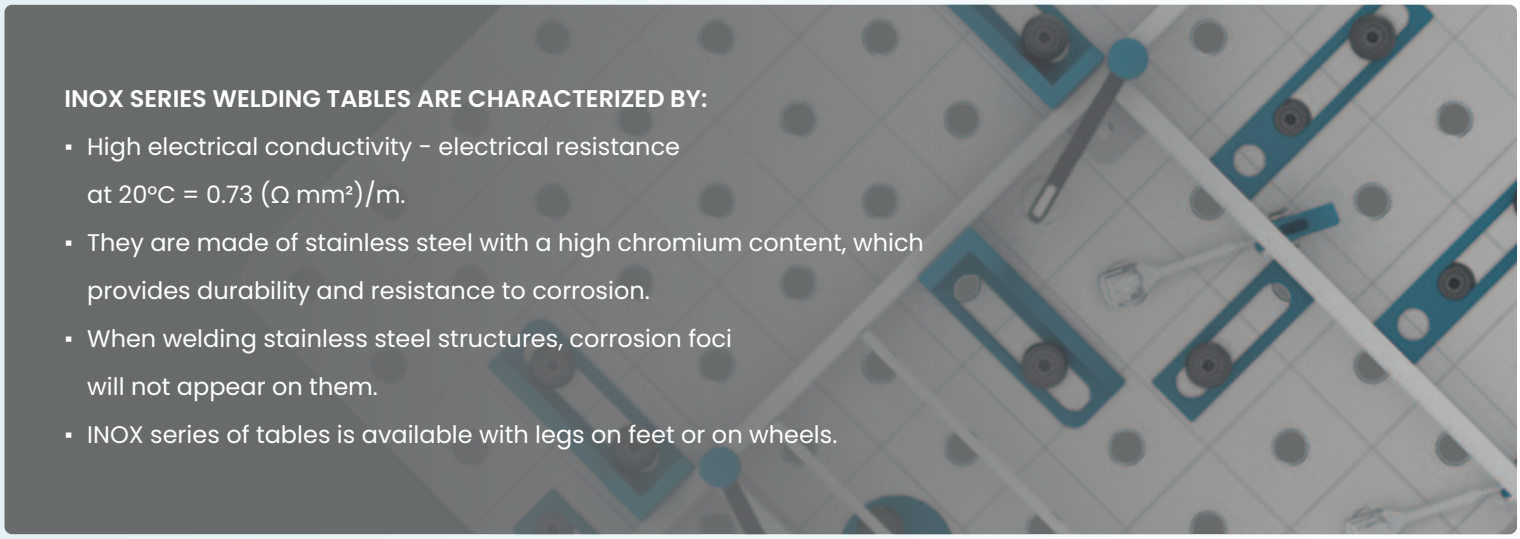


WELDING TABLES - STAINLESS

INOX series

TECHNICAL PARAMETERS

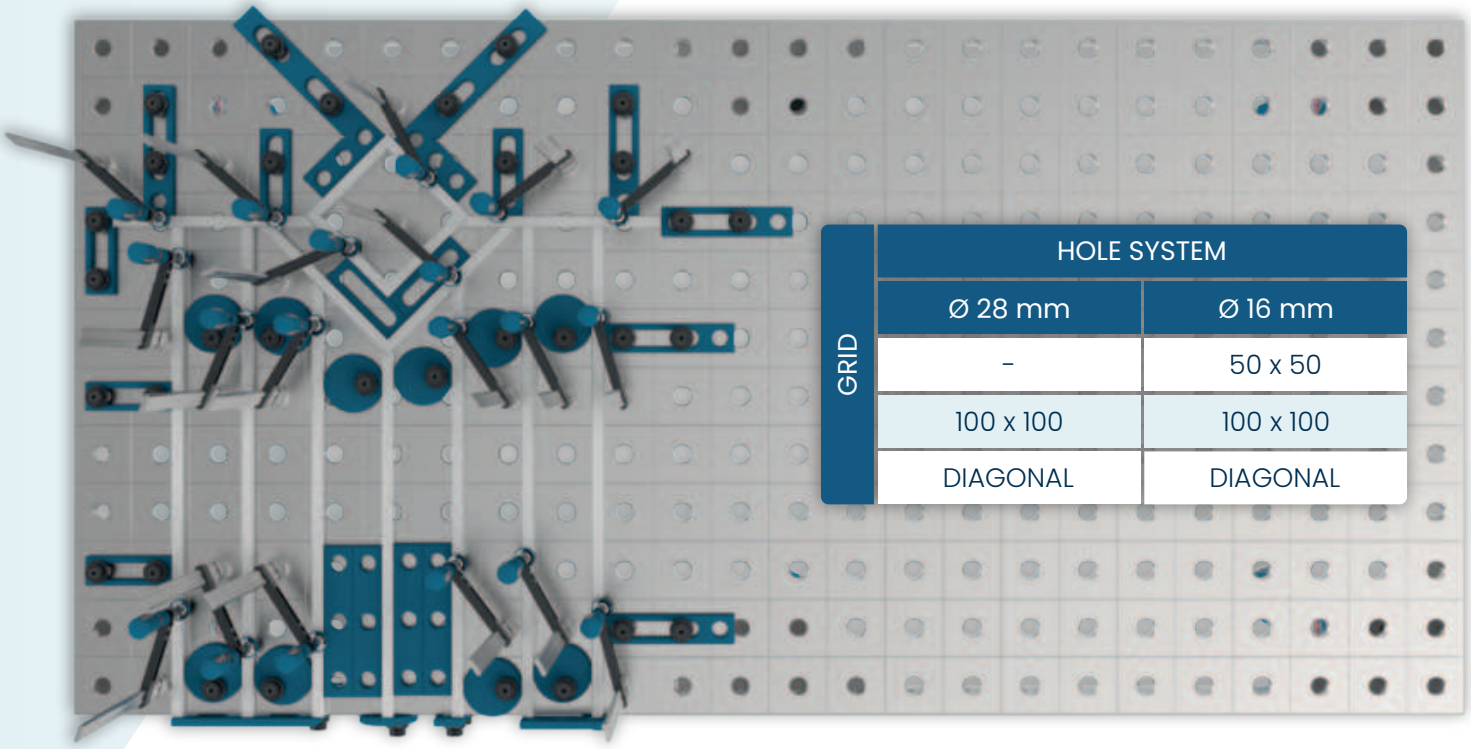
We also offer traditional GPPH INOX welding tables, which come in a series of tops **PRO** (15 mm) and **PLUS** (12 mm). Each of them in as many as 10 size versions.



INOX SERIES WELDING TABLES ARE CHARACTERIZED BY:

- High electrical conductivity - electrical resistance at 20°C = 0.73 (Ω mm²)/m.
- They are made of stainless steel with a high chromium content, which provides durability and resistance to corrosion.
- When welding stainless steel structures, corrosion foci will not appear on them.
- INOX series of tables is available with legs on feet or on wheels.

Depending on your preferences, you can choose **INOX** welding tables with **PRO** and **PLUS** tops in standard hole systems:



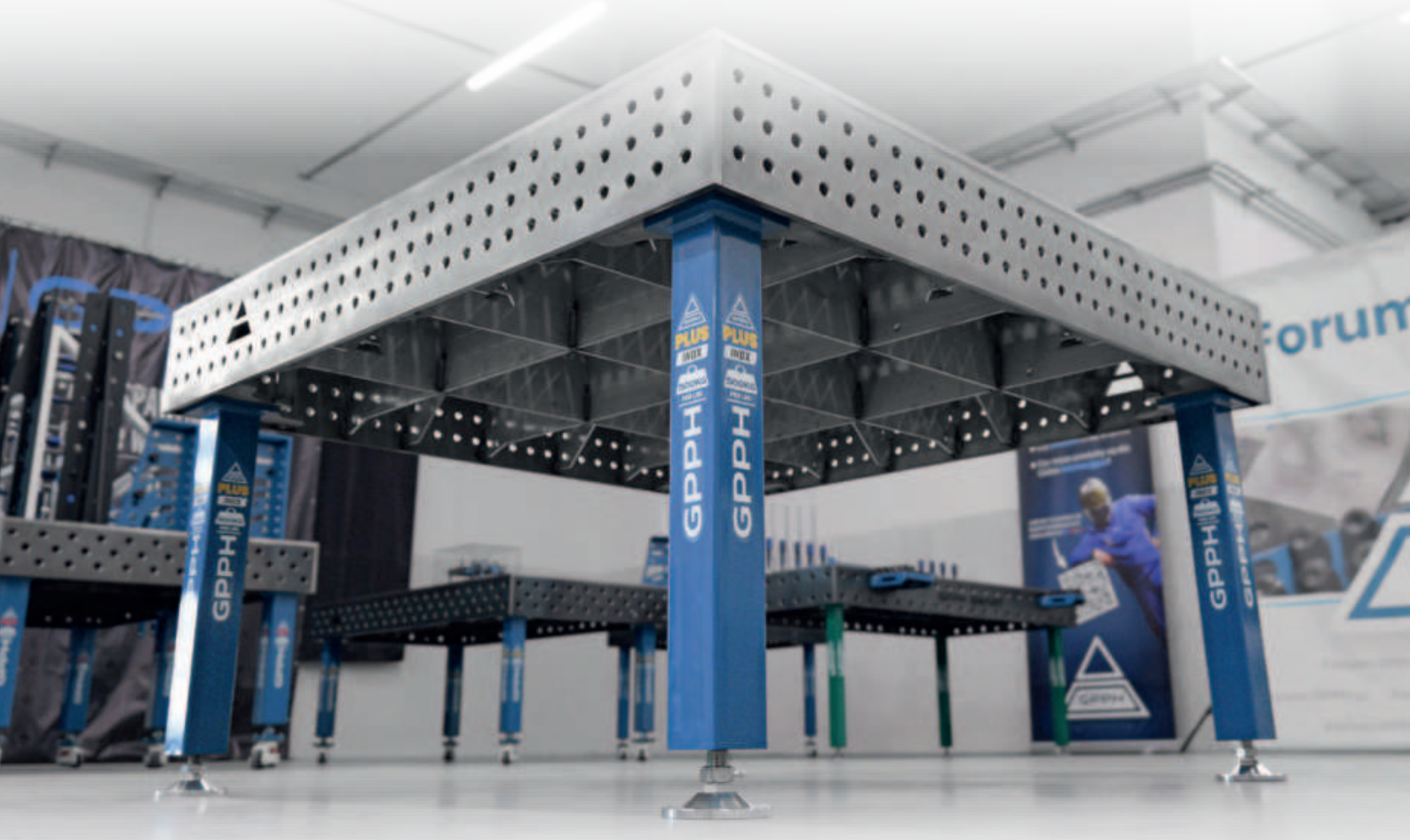
GRID	HOLE SYSTEM	
	Ø 28 mm	Ø 16 mm
	-	50 x 50
	100 x 100	100 x 100
	DIAGONAL	DIAGONAL

WELDING TABLES – STAINLESS

INOX series

TECHNICAL PARAMETERS

Each table top in the **INOX** version has an engraved scale. In addition, as in traditional welding tables, the tops have **solid and dense ribbing**, which affects the achievement of a **perfectly flat working surface** (flatness tolerance of ±0.3 mm over the entire dimension of the table top). The ribs are spaced every 400 mm on average. Robust and rigid construction of the tabletop provides **maximum stability during use and protects against deformation**. The height of the side walls of the tables is 200 mm and they are made with a deviation tolerance of ±0.3°.



When working on **INOX** series welding tables with **PRO** series tops, you will use milled **PRO** tools, while for **PLUS** series tops you will use **PLUS** series tools. **When working on INOX tables, you can use standard GPPH tools**, as they are powder-coated. Using our tools, you will be able to accurately make any flat and three-dimensional structure in a much shorter time.

You can find the **PRO** series tools on page 114 and the **PLUS** series tools on page 116.

*Comparison of the **PRO** and **PLUS** series of countertops can be found on page 10.



GPPH CHEM

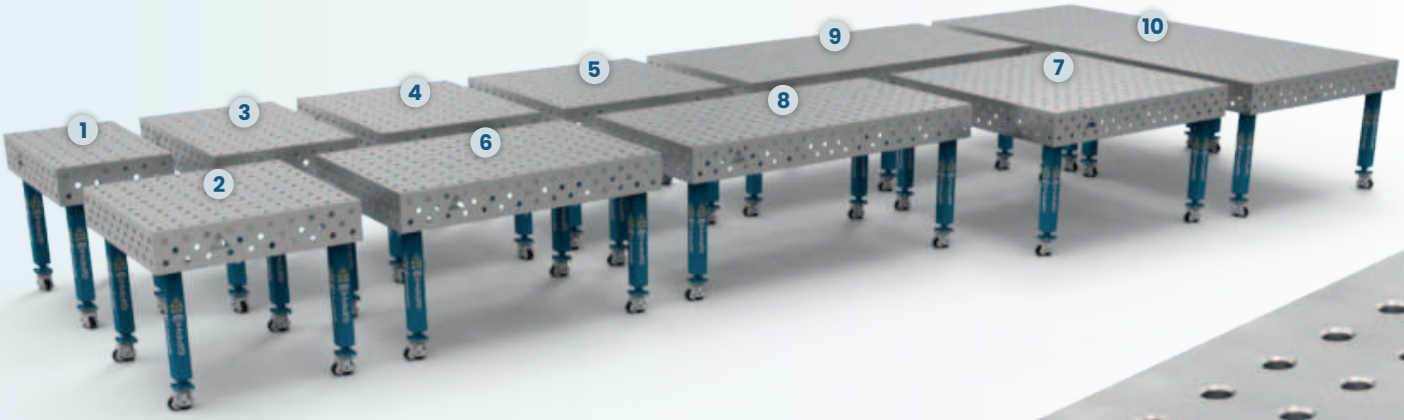
For cleaning and protecting INOX series Welding Tables, our **GPPH Chem** - **PROTECTOR** and **HD CLEANER**

(you can find more about them on page 143).

WELDING TABLES – STAINLESS

INOX series

TECHNICAL PARAMETERS



DIMENSIONS OF **PRO** AND **PLUS INOX** TABLES [mm].			
1	1000 x 600	6	1500 x 1000
2	1000 x 1000	7	1500 x 1480
3	1200 x 800	8	2000 x 1000
4	1200 x 1000	9	2400 x 1200
5	1200 x 1200	10	3000 x 1480*

*The 3000x1480 GPPH welding table consists of two interconnected 1500x1480 GPPH welding tables.

LOAD CAPACITY AND LEG DIMENSIONS IN EACH SERIES:

PRO
100 x 100 mm
700 KG
PER LEG



PLUS
80 x 80 mm
500 KG
PER LEG







WELDING TABLES – STAINLESS

INOX series - tables with legs on feet

DIMENSIONS AND PRICE LIST

Price list for INOX tables with legs on feet with a system of holes Ø 28 mm and Ø 16 mm in the grid 100x100 mm:

DIMENSIONS [mm]	NET PRICE **PRO INOX**	NET PRICE **PLUS INOX**
1000 x 600	4 120 EUR	2 990 EUR
1000 x 1000	5 860 EUR	3 990 EUR
1200 x 800	5 540 EUR	3 890 EUR
1200 x 1000	6 490 EUR	4 520 EUR
1200 x 1200	7 290 EUR	5 090 EUR
1500 x 1000	7 720 EUR	5 320 EUR
1500 x 1480	10 160 EUR	6 990 EUR
2000 x 1000	9 590 EUR	6 590 EUR
2400 x 1200	12 790 EUR	8 740 EUR
3000 x 1480	20 320 EUR	13 980 EUR

Pricelist for INOX tables with legs on feet with Ø 28 mm and Ø 16 mm hole system in diagonal grid and for tables with Ø 16 mm hole system in 50x50 mm grid:

DIMENSIONS [mm]	NET PRICE **PRO INOX**	NET PRICE **PLUS INOX**
1000 x 600	4 540 EUR	3 520 EUR
1000 x 1000	6 290 EUR	4 540 EUR
1200 x 800	5 990 EUR	4 290 EUR
1200 x 1000	6 990 EUR	4 990 EUR
1200 x 1200	7 820 EUR	5 590 EUR
1500 x 1000	8 260 EUR	5 860 EUR
1500 x 1480	10 690 EUR	7 540 EUR
2000 x 1000	10 190 EUR	7 160 EUR
2400 x 1200	13 460 EUR	9 390 EUR
3000 x 1480	21 380 EUR	15 080 EUR

WELDING TABLES – STAINLESS

INOX series - tables with legs on wheels



DIMENSIONS AND PRICE LIST

Price list for INOX tables with legs on wheels with a system of holes Ø 28 mm and Ø 16 mm in the grid 100x100 mm:

DIMENSIONS [mm]	NET PRICE **PRO INOX**	NET PRICE **PLUS INOX**
1000 x 600	4 376 EUR	3 210 EUR
1000 x 1000	6 116 EUR	4 210 EUR
1200 x 800	5 796 EUR	4 110 EUR
1200 x 1000	6 746 EUR	4 740 EUR
1200 x 1200	7 546 EUR	5 310 EUR
1500 x 1000	7 976 EUR	5 540 EUR
1500 x 1480	10 416 EUR	7 210 EUR
2000 x 1000	9 846 EUR	6 810 EUR
2400 x 1200	13 174 EUR	9 070 EUR
3000 x 1480	20 832 EUR	14 420 EUR

Price list for INOX tables with legs on wheels with Ø 28 mm and Ø 16 mm hole system in diagonal grid and for tables with Ø 16 mm hole system in 50x50 mm grid:

DIMENSIONS [mm]	NET PRICE **PRO INOX**	NET PRICE **PLUS INOX**
1000 x 600	4 796 EUR	3 740 EUR
1000 x 1000	6 546 EUR	4 760 EUR
1200 x 800	6 246 EUR	4 510 EUR
1200 x 1000	7 246 EUR	5 210 EUR
1200 x 1200	8 076 EUR	5 810 EUR
1500 x 1000	8 516 EUR	6 080 EUR
1500 x 1480	10 946 EUR	7 760 EUR
2000 x 1000	10 446 EUR	7 380 EUR
2400 x 1200	13 716 EUR	9 610 EUR
3000 x 1480	21 636 EUR	15 300 EUR

WELDING TABLES

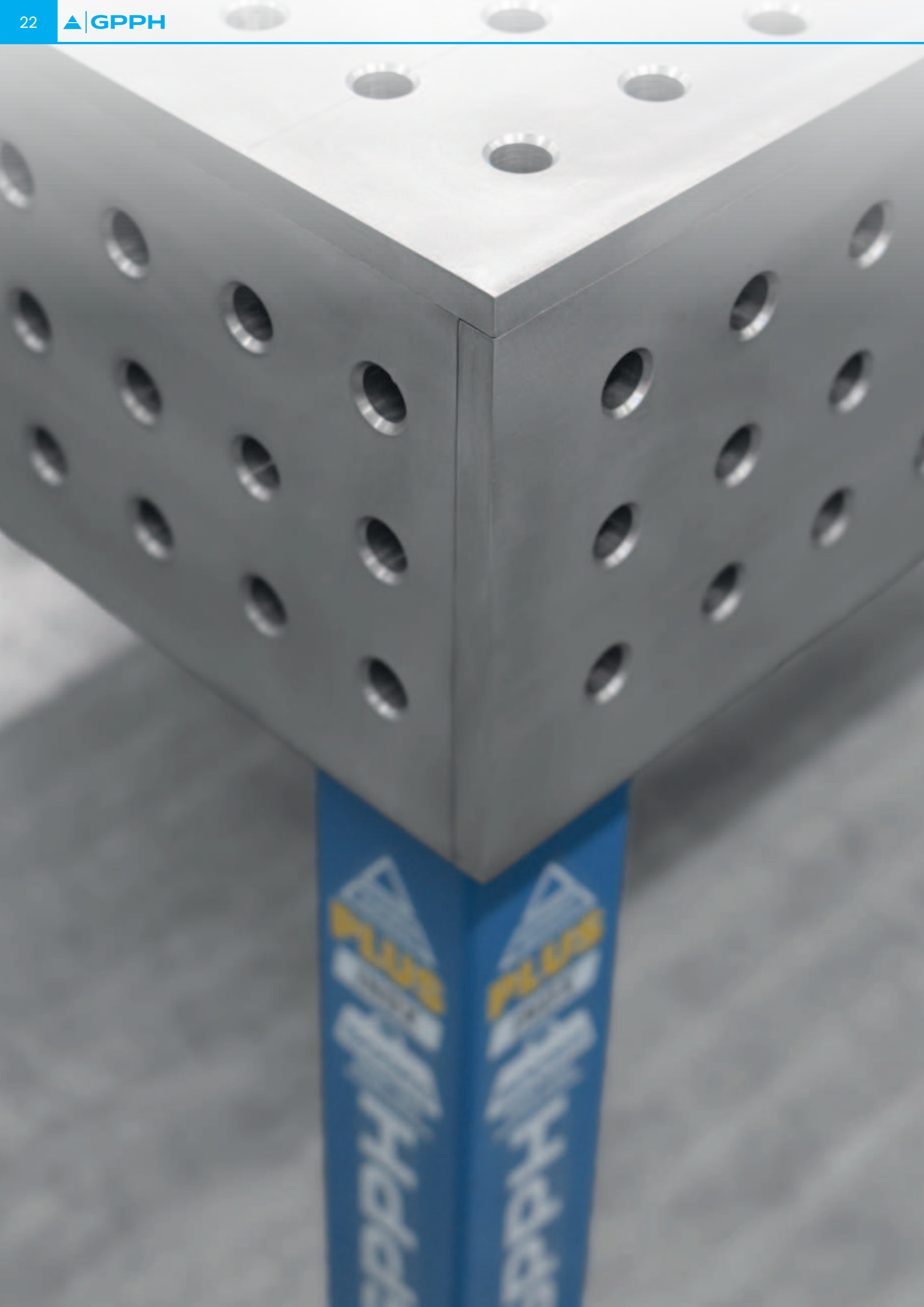
traditional and stainless

WEIGHTS

DIMENSIONS [mm]	WEIGHT **EXPERT**	WEIGHT **PRO**	WEIGHT **PRO INOX**	WEIGHT **PLUS**	WEIGHT **PLUS INOX**	WEIGHT **ECO**
1000 x 600	370 kg	210 kg	210 kg	170 kg	170 kg	110 kg
1000 x 1000	480 kg	280 kg	290 kg	230 kg	230 kg	150 kg
1200 x 800	460 kg	270 kg	280 kg	220 kg	220 kg	140 kg
1200 x 1000	530 kg	320 kg	320 kg	260 kg	260 kg	170 kg
1200 x 1200	590 kg	350 kg	360 kg	280 kg	290 kg	190 kg
1500 x 1000	620 kg	370 kg	380 kg	300 kg	310 kg	200 kg
1500 x 1480	800 kg	490 kg	510 kg	390 kg	410 kg	270 kg
2000 x 1000	750 kg	460 kg	480 kg	370 kg	380 kg	250 kg
2400 x 1200	990 kg	630 kg	660 kg	510 kg	530 kg	340 kg
3000 x 1480	1480 kg	980 kg	1020 kg	780 kg	810 kg	530 kg

*Weights given as approximate.





WELDING TABLES – ECONOMIC VERSION

GPPH SMART



WELDING TABLES – ECONOMIC VERSION

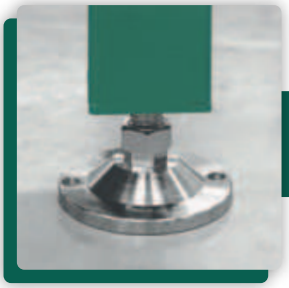
SMART series

TECHNICAL PARAMETERS

The new GPPH SMART line of welding tables is an economical alternative that combines functionality with an attractive price. Created for users who need essential welding tools, but do not require advanced features of professional equipment. Ideal for those who appreciate reliability and affordability.

GPPH SMART welding tables is a line of economical welding tables, which comes in two series:

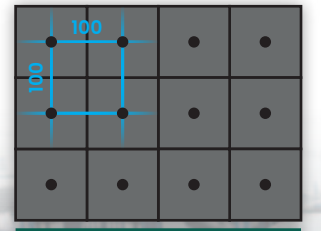
- with **15 mm** thick tops (**SMART 15**)
- with **12 mm** thick tops (**SMART 12**)



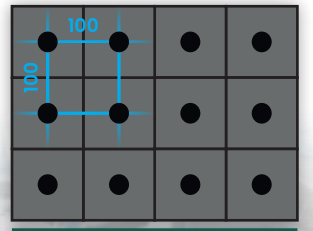
All tables come in the version with legs on feet or on wheels.



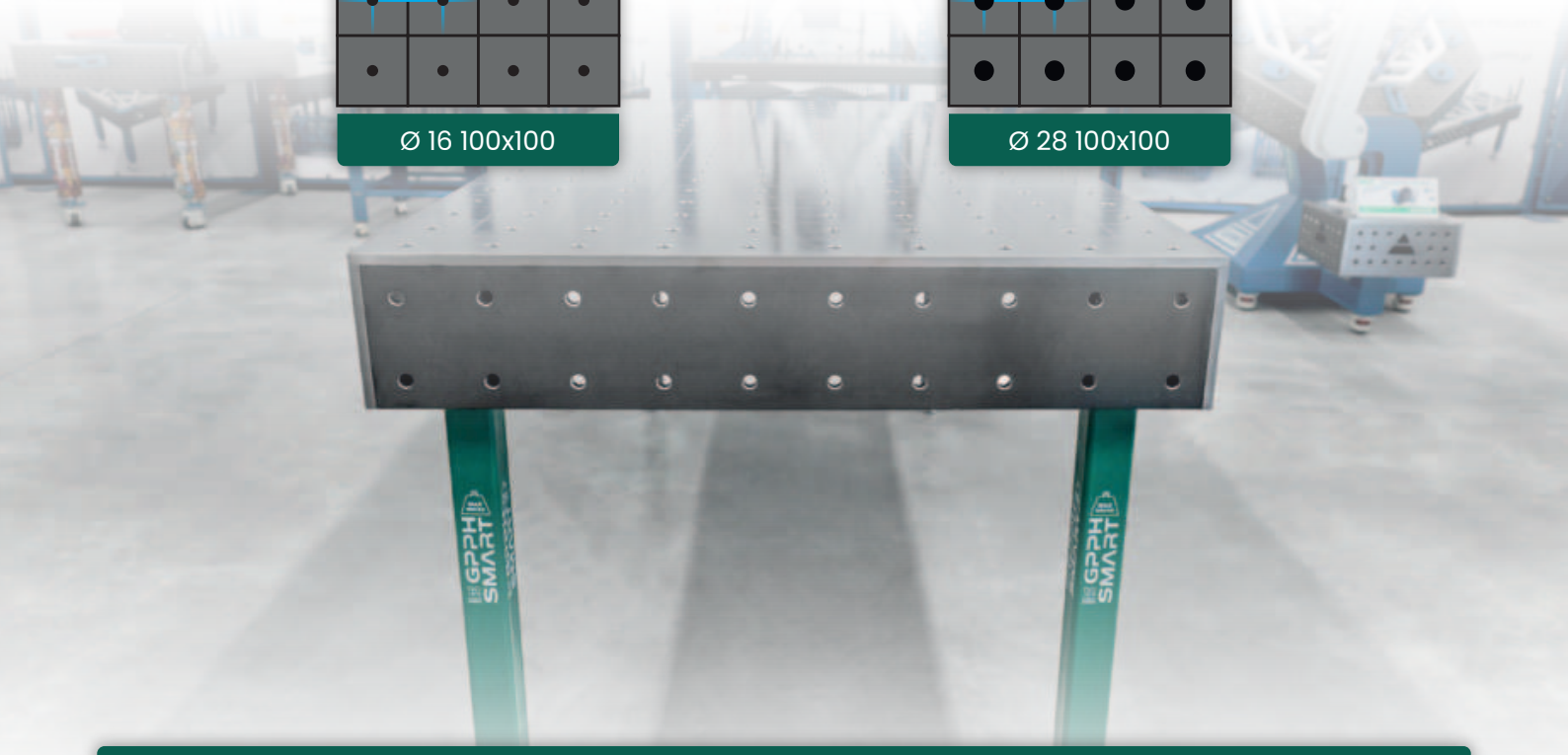
Depending on your preference, you can choose **GPPH SMART 15** or **GPPH SMART 12** welding tables with Ø 16 mm or Ø 28 mm hole system in 100x100 grid.



Ø 16 100x100



Ø 28 100x100



AVAILABLE WELDING TABLE DIMENSIONS **GPPH SMART 15** and **GPPH SMART 12**				
1500 x 1000	1500 x 1480	2000 x 1000	2400 x 1200	3000 x 1480*

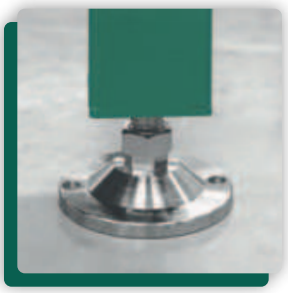
*The 3000x1480 GPPH welding table consists of two interconnected 1500x1480 GPPH welding tables.

WELDING TABLES - ECONOMIC VERSION

SMART series

DIMENSIONS AND PRICE LIST

Price list for tables with legs on wheels with Ø 28 mm and Ø 16 mm hole system in 100x100 mm grid:



DIMENSIONS [mm]	NET PRICE **GPPH SMART 15**	NET PRICE **GPPH SMART 12**
1500 x 1000	1 580 EUR	1 120 EUR
1500 x 1480	1 840 EUR	1 260 EUR
2000 x 1000	1 720 EUR	1 220 EUR
2400 x 1200	2 170 EUR	1 490 EUR
3000 x 1480*	3 680 EUR	2 520 EUR

Price list for tables with legs on wheels with Ø 28 mm and Ø 16 mm hole system in 100x100 mm grid:



DIMENSIONS [mm]	NET PRICE **GPPH SMART 15**	NET PRICE **GPPH SMART 12**
1500 x 1000	1 750 EUR	1 290 EUR
1500 x 1480	2 010 EUR	1 430 EUR
2000 x 1000	1 890 EUR	1 390 EUR
2400 x 1200	2 340 EUR	1 660 EUR
3000 x 1480*	4 020 EUR	2 860 EUR



*The 3000x1480 GPPH welding table consists of two interconnected 1500x1480 GPPH welding tables.

WELDING TABLES - ECONOMIC VERSION

SMART series

WEIGHTS



DIMENSIONS [mm]	WEIGHT **GPPH SMART 15**	WEIGHT **GPPH SMART 12**
1500 x 1000	310 kg	260 kg
1500 x 1480	420 kg	350 kg
2000 x 1000	390 kg	330 kg
2400 x 1200	520 kg	430 kg
3000 x 1480*	840 kg	700 kg

*Weights given as approximate.

*The 3000x1480 GPPH welding table consists of two interconnected 1500x1480 GPPH welding tables.



WELDING TABLES - ECONOMIC VERSION

SMART series

COMPARISON OF SMART SERIES TO TRADITIONAL GPPH WELDING TABLES

SERIES OF TRADITIONAL WELDING TABLES **GPPH PRO**	SERIES OF ECONOMIC WELDING TABLES **GPPH SMART 15**
Flatness tolerance: ±0.3mm over the entire top*	Flatness tolerance: ±0.5mm over the entire top*
3 rows of holes in the side wall	2 rows of holes in the side wall
Tolerance of hole execution: +0.05mm	
Milled and chamfered holes	
Chamfered holes on the underside	
Milled edges of the tabletop	
Leg profile: 100x100x4 mm	Leg profile: 60x60x4 mm
Load capacity: 700kg / leg (max. load capacity for table with 4 legs: 2800kg)	Load capacity: max. 1800 kg
Number of size versions: 10	Number of size versions: 5
Side wall deflection tolerance: ±0,3°	Side wall deflection tolerance: ±0,35°
Available hole grids: 100x100mm, 50x50mm, diagonal	Available hole grids: 100x100mm

SERIES OF TRADITIONAL WELDING TABLES **GPPH PLUS**	SERIES OF ECONOMIC WELDING TABLES **GPPH SMART 12**
Flatness tolerance: ±0.3mm over the entire top*	Flatness tolerance: ±0.5mm over the entire top*
3 rows of holes in the side wall	2 rows of holes in the side wall
Tolerance of hole execution: +0.05mm	
Milled and chamfered holes	
Chamfered holes on the underside	
Milled edges of the tabletop	
Leg profile: 80x80x4 mm	Leg profile: 60x60x4 mm
Load capacity: 500kg / leg (max load capacity for table with 4 legs: 2000kg)	Load capacity: max. 1200 kg
Number of size versions: 10	Number of size versions: 5
Side wall deflection tolerance: ±0,3°	Side wall deflection tolerance: ±0,35°
Available hole grids: 100x100mm, 50x50mm, diagonal	Dostępne siatki otworów: 100x100mm

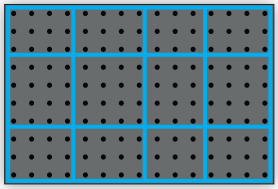
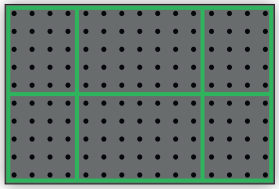
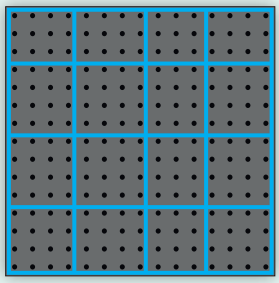
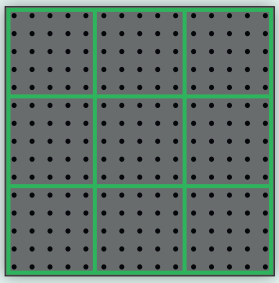
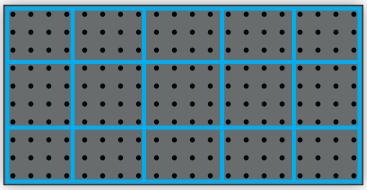
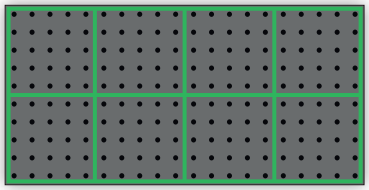
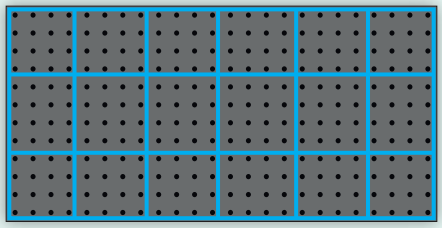
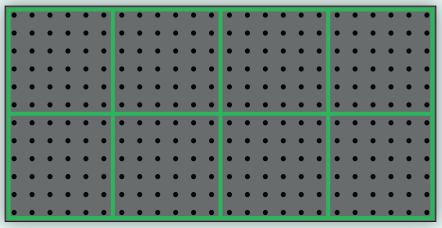
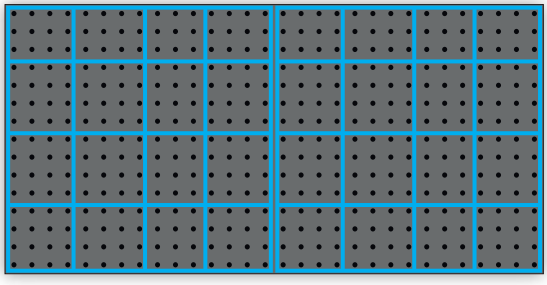
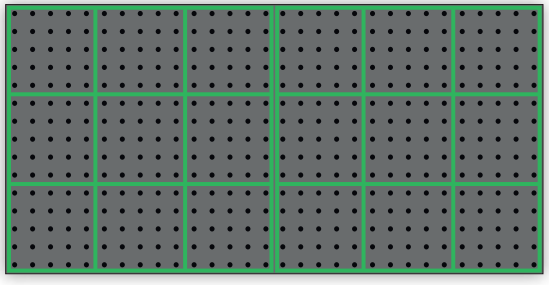
*Provided the table is properly leveled.

WELDING TABLES – ECONOMIC VERSION

SMART series

COMPARISON OF SMART SERIES TO TRADITIONAL GPPH WELDING TABLES

Comparison of the ribbing of the economical GPPH SMART welding tables with the traditional GPPH professional welding tables.

PROFESSIONAL TABLES **GPPH**	ECONOMIC VERSION **GPPH SMART**
1500 x 1000	
	
1500 x 1480	
	
2000 x 1000	
	
2400 x 1200	
	
3000 x 1480	
	

WELDING TABLES - ECONOMIC VERSION

SMART series

COMPARISON OF SMART SERIES TO TRADITIONAL GPPH WELDING TABLES

Comparison of economical GPPH SMART tables with traditional GPPH professional welding tables:

COMPARISON OF LEG FIXINGS

PROFESSIONAL TABLES **GPPH**	ECONOMIC VERSION **GPPH SMART**
	

COMPARISON OF SIDE WALL HOLES

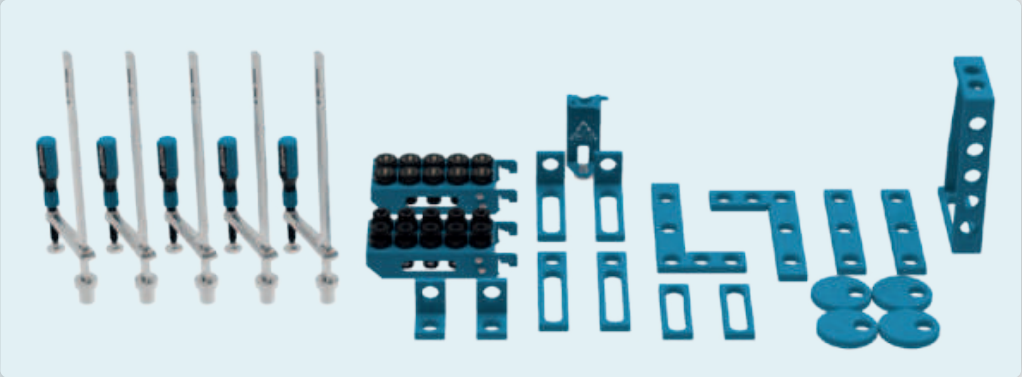
PROFESSIONAL TABLES **GPPH**	ECONOMIC VERSION **GPPH SMART**
	

WELDING TABLES - ECONOMIC VERSION

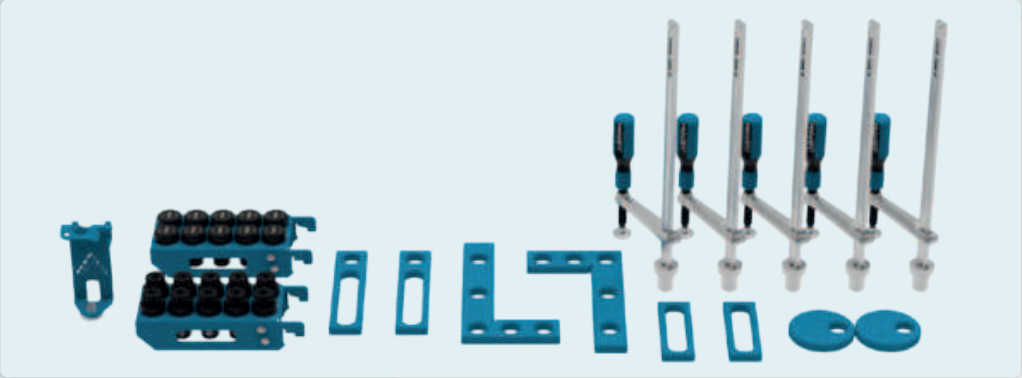
SMART series

TOOLKITS

For **SMART** Series welding tables, we offer the **Toolkit S** and **Toolkit XS**, which you will find on pages 136 and 137. These are **ideal starter kits** that allow you to quickly and conveniently get started on your welding table, providing you with the basic tools you need to accurately clamp parts.



TOOLKIT
S
1 448 EUR - SMART 15
1 206 EUR - SMART 12



TOOLKIT
XS
995 EUR - SMART 15
869 EUR - SMART 12

In our offer on page 133 you will also find a **full range of tool sets**, including sets, consisting of up to **250 elements**. Thanks to them you can comprehensively equip your workstation, which will significantly increase the efficiency and convenience of welding.

Buying a ready-made set saves time and **guarantees the compatibility of all elements**, which eliminates the need to select tools on your own. Choosing proven sets, you can be sure that each part will fit perfectly on the table, allowing **precise and comfortable work from day one**.

WELDING TABLES – MODULAR



WELDING TABLES - MODULAR

MWT series

TECHNICAL PARAMETERS

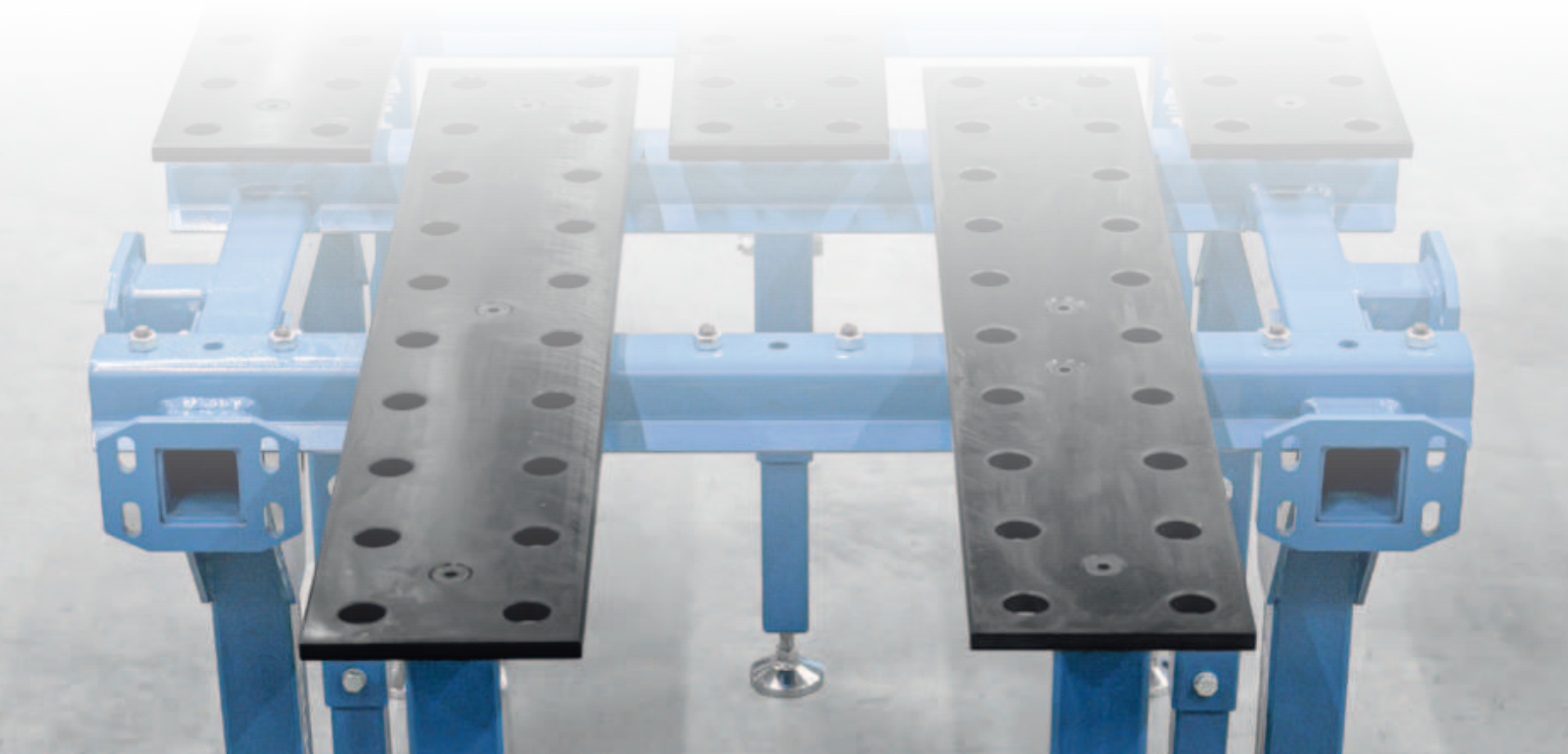
GPPH MODULAR WELDING TABLES ARE AVAILABLE IN TWO VARIANTS OF TOP PLATES:	
material **S355J2+N**	tool steel subjected to The following treatment processes: **nitriding + oxidation**



The top of the modular tables consists of milled sliding plates with a thickness of 15 mm, and by adjusting their surface you will get **perfect flatness**. They are made with a system of Ø 28 mm holes in a 100x100 mm grid.

In addition, the design of our modular tables allows you to increase the number of places of attachment of tools in the gaps between the plates of the tabletop - increased ergonomics of work.

- **MODULAR TABLES:**
- have milled and chamfered holess for easy tool installation.
- The modular tables are compatible with PRO series tools.
- have wheels with a foot in the base legs with a load capacity of 250 kg per leg.
- the height of the tables can be adjusted from 850 mm - 1150 mm, P=50 mm.
- it is possible to combine the tables to obtain a larger working area.
- optional possibility to purchase side plates.



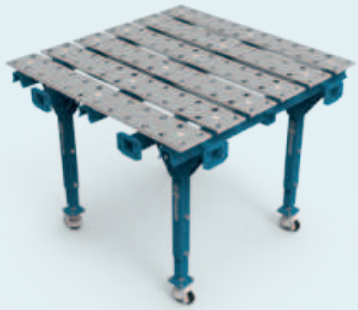
WELDING TABLES - MODULAR

MWT series

TECHNICAL PARAMETERS

TYPES OF MODULAR WELDING TABLES GPPH AND AVAILABLE DIMENSIONS [mm]:

SINGLE TABLES		
1000 x 1000	1200 x 1200	1600 x 1500


Single tables are ideal for small-volume production or serve as a base for unlimited expansion of the welding station area.

SINGLE FOLDING TABLES		
1770 x 1000	2170 x 1200	2670 x 1600





Each of the single table in our offer can be unfolded thanks to sliding panels and the use of additional legs.

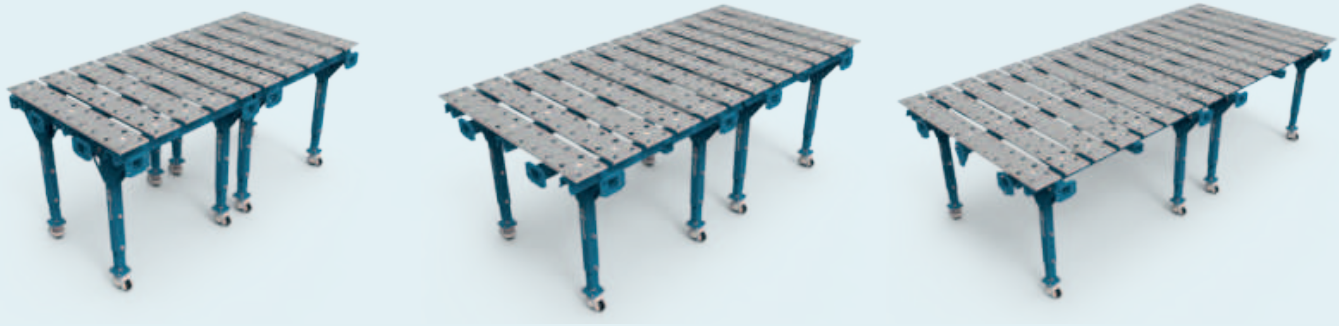
WELDING TABLES - MODULAR

MWT series

TECHNICAL PARAMETERS

TYPES OF MODULAR WELDING TABLES GPPH AND AVAILABLE DIMENSIONS [mm]:

DOUBLE TABLES		
2000 x 1000	2400 x 1200	3200 x 1500



The most popular sets are tandems consisting of two single tables. The design of the tables allows expansion in any direction.

LARGE AREA SETS		
2630 x 1770	3030 x 2170	4000 x 2670



Sets are two unfolded modular tables connected to each other with connectors. It is an ideal solution for spatial structures.

*All tables in the visuals have top plates made of S355J2+N steel.

WELDING TABLES - MODULAR

MWT series

DIMENSIONS AND PRICE LIST

DIMENSIONS [mm]	material **S355J2+N**	tool steel subjected to **nitrided and oxidized**
SINGLE TABLES		
1200 x 1000	2 040 EUR	3 660 EUR
1200 x 1200	2 260 EUR	4 360 EUR
1600 x 1500	2 570 EUR	5 670 EUR
SINGLE FOLDING TABLES		
1770 x 1000	2 220 EUR	3 670 EUR
2170 x 1200	2 480 EUR	4 570 EUR
2670 x 1600	2 880 EUR	5 990 EUR
DOUBLE TABLES		
2630 x 1770	4 080 EUR	7 320 EUR
3030 x 2170	4 520 EUR	8 720 EUR
4000 x 2670	5 140 EUR	11 340 EUR
LARGE AREA SETS		
1200 x 1200	4 290 EUR	7 160 EUR
1200 x 1200	4 700 EUR	8 890 EUR
1200 x 1200	5 300 EUR	11 490 EUR
SET OF SIDE PLATES		
for a single modular table with dimension 1000x1000	450 EUR	1 460 EUR
for single modular table with dimension 1200x1200	490 EUR	1 820 EUR
for single modular table with dimension 1600x1500	530 EUR	2 140 EUR





WELDING TABLES – WELDING & ASSEMBLY TABLES



WELDING TABLES - WELDING & ASSEMBLY TABLES

BASIC series

TECHNICAL PARAMETERS

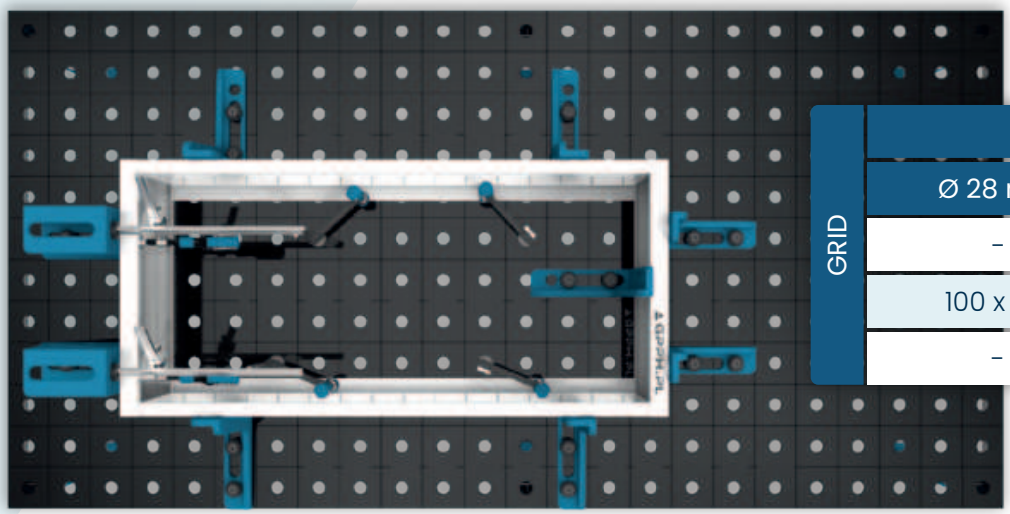
Where will you use the **BASIC** welding table? Anywhere where precision is necessary during welding.

It does not matter whether you do your welding work in a classic manual way or use welding robots for it - **BASIC** tables are the perfect choice! Your constructions will finally be made accurately, without unnecessary corrections.

If you use a welding robot for your work, we have a great solution for you. **BASIC** welding table is perfect as a **base for robotic welding**, as well as measuring stations. For such work, side walls are not used, so **BASIC** welding table meets all your needs, and at the same time it is **more affordable** compared to traditional welding tables with side walls.

BASIC TABLES:

- perfectly flat working surface [±0.3 mm on the whole tabletop].
- massive and rigid table top substructure with a height of 80mm.
- chamfered and milled holes for easy installation of tools, made to a tolerance of +0.05 mm.
- engraved scale in 100x100 mm grid.
- made of material S355J2+N in accordance with ISO 2768-1.
- height adjustment with standard legs about 880-930 mm.
- all tables are reinforced with ribs, spaced every 400 mm on average.
- milled edges of the top.
- thickness of the top 12 mm.
- legs made of 60x60 mm profile.
- load capacity of the table up to 1 500 kg (250kg/leg).



GRID	HOLE SYSTEM	
	Ø 28 mm	Ø 16 mm
	-	50 x 50
	100 x 100	100 x 100
	-	DIAGONAL

WELDING TABLES - WELDING & ASSEMBLY TABLES

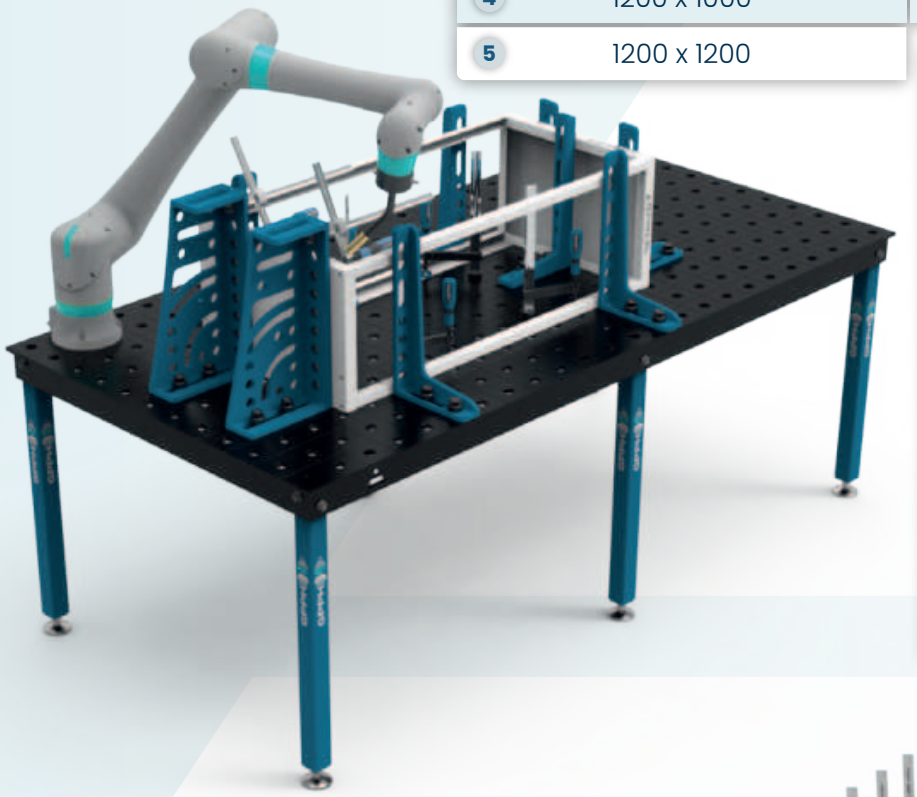
BASIC series

TECHNICAL PARAMETERS

BASIC SERIES TABLE DIMENSIONS:



BASIC TABLE DIMENSIONS [mm].			
1	1000 x 600	6	1500 x 1000
2	1000 x 1000	7	1500 x 1480
3	1200 x 800	8	2000 x 1000
4	1200 x 1000	9	2400 x 1200
5	1200 x 1200		



DIMENSIONS [mm]	WEIGHT*
1000 x 600	110 kg
1000 x 1000	160 kg
1200 x 800	150 kg
1200 x 1000	180 kg
1200 x 1200	200 kg
1500 x 1000	220 kg
1500 x 1480	300 kg
2000 x 1000	280 kg
2400 x 1200	390 kg

*These are approximate values.

Using the **PLUS** series of milled tools, you will build a suitable and easy-to-use work environment for making repetitive flat as well as spatial structures.



WELDING TABLES - WELDING & ASSEMBLY TABLES

BASIC series - tables with legs on feet



DIMENSIONS AND PRICE LIST

GPPH welding table legs are available with feet and wheels. The foot provides reliable support, keeping the table top level and stable, allowing you to concentrate on making precise welds and assemblies. Thus, tables with feet provide a solid and reliable base for professional welders and tinkerers.

DIMENSIONS [mm]	NET PRICE
1000 x 600	760 EUR
1000 x 1000	980 EUR
1200 x 800	940 EUR
1200 x 1000	1 060 EUR
1200 x 1200	1 190 EUR
1500 x 1000	1 220 EUR
1500 x 1480	1 590 EUR
2000 x 1000	1 490 EUR
2400 x 1200	1 990 EUR

DIMENSIONS [mm]	NET PRICE
1000 x 600	860 EUR
1000 x 1000	1 070 EUR
1200 x 800	1 060 EUR
1200 x 1000	1 190 EUR
1200 x 1200	1 290 EUR
1500 x 1000	1 340 EUR
1500 x 1480	1 720 EUR
2000 x 1000	1 640 EUR
2400 x 1200	2 140 EUR



WELDING TABLES - WELDING & ASSEMBLY TABLES

BASIC series - tables with legs on wheels



DIMENSIONS AND PRICE LIST

Welding tables with legs on wheels, are an excellent option for those who need mobility and flexibility in organizing their workspace. Wheels allow the table to be easily moved around the workshop, which increases work efficiency. In addition, the wheels are equipped with a locking mechanism that keeps the table in a stable position during welding or assembly.

28 100 100 16 100 100	
DIMENSIONS [mm]	NET PRICE
1000 x 600	932 EUR
1000 x 1000	1 152 EUR
1200 x 800	1 112 EUR
1200 x 1000	1 232 EUR
1200 x 1200	1 362 EUR
1500 x 1000	1 392 EUR
1500 x 1480	1 762 EUR
2000 x 1000	1 662 EUR
2400 x 1200	2 248 EUR

16 DIAG 16 50 50	
DIMENSIONS [mm]	NET PRICE
1000 x 600	1 032 EUR
1000 x 1000	1 242 EUR
1200 x 800	1 232 EUR
1200 x 1000	1 362 EUR
1200 x 1200	1 462 EUR
1500 x 1000	1 512 EUR
1500 x 1480	1 892 EUR
2000 x 1000	1 812 EUR
2400 x 1200	2 398 EUR



WELDING TABLES - WELDING & ASSEMBLY TABLES

DIY series

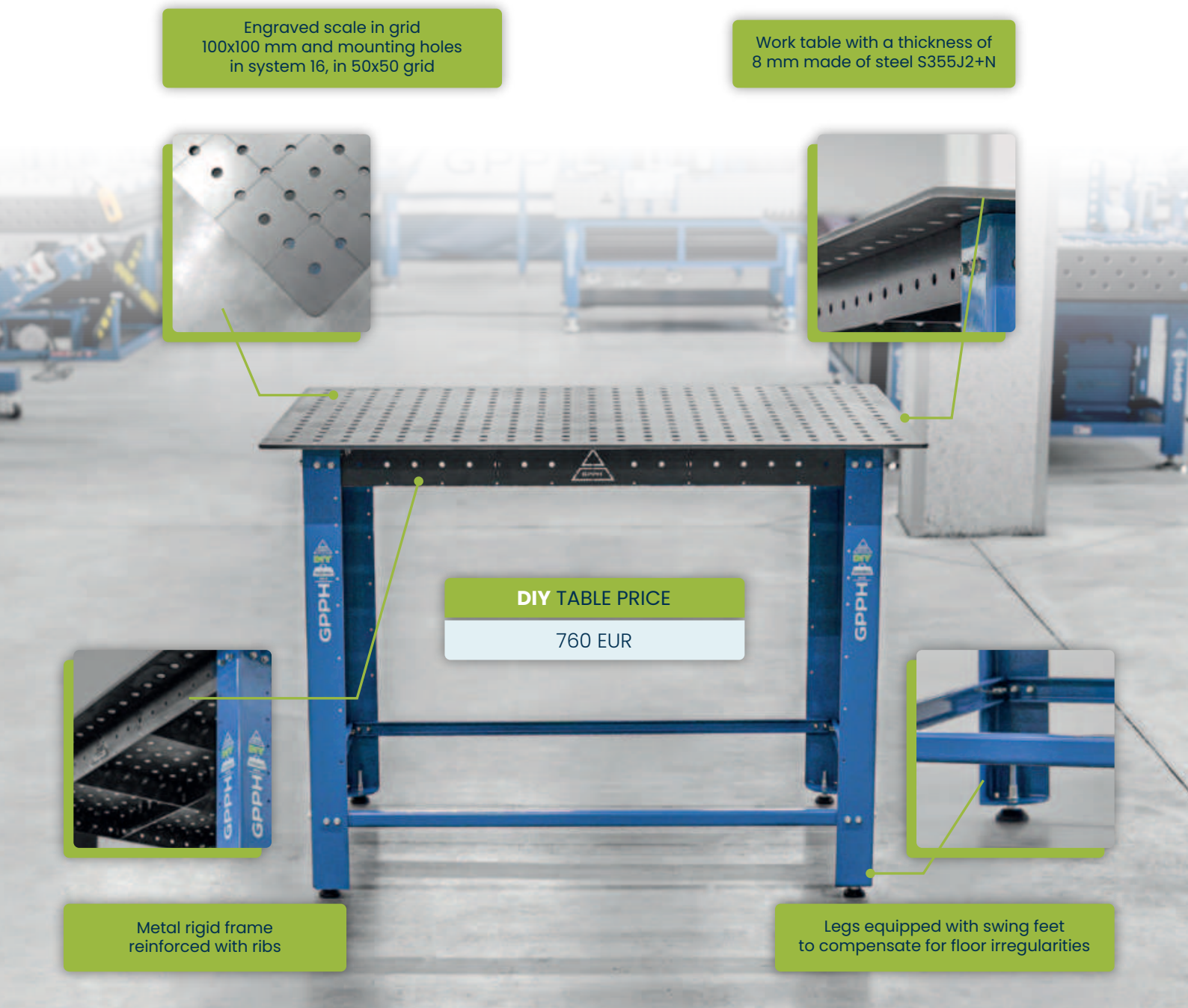
TECHNICAL PARAMETERS AND PRICE LIST

The **DIY welding and assembly table** is 1200x800 mm and comes with Ø 16 mm holes in a 50x50 mm grid. The holes have a manufacturing tolerance of ±0.1 mm. The tabletop has an engraved graduation in a 100x100 mm grid. The height of the table is 880 mm. The **DIY welding and assembly table** is made of S355J2+N material.

DIY tables are **densely ribbed**, which contributes to their perfect flatness [±0.5 mm across the table top]. They are equipped with pendulum feet to level out floor irregularities.

The **DIY** table top is 8 mm thick. The maximum load capacity of the table is 500 kg, while its weight is about 90 kg. This product will be ideal not only for a welder, but also **for a tinker, carpenter, auto mechanic, as an auxiliary table for CNC machines, as well as for various workshops**.

Compatible with the **DIY** tables are **PLUS** series tools attached with the **ECO/PLUS** adjustable mandrel (check out the tools on page 116).



WELDING TABLES - WELDING & ASSEMBLY TABLES

DIY series

ACCESSORIES AND TOOL KITS - PRICE LIST

Adapters for tool shelves are an indispensable accessory, if you want to mount a tool shelf on a **DIY** series welding table . Since these tables don't have side walls, standard shelf mounting isn't possible - so we've created special adapters that provide a stable and secure attachment.

With adapters you can easily **organize your workspace**, keeping tools and accessories within easy reach. This practical solution allows you to maximize the use of workspace and increase the comfort of your work, without affecting the functionality of the table.



ADAPTER FOR TOOL SHELVES
11,40 EUR / pcs.



SET OF WHEELS FOR THE TABLE
46 EUR / 4 pcs.

For **DIY** series welding tables, we recommend the **XS Toolkit** and the **2XS Toolkit**, which you can find on our page 137. These are an excellent choice for those starting out on a welding table - they provide key tools for efficient fixturing of parts and make the first stages of work easier.

With tool sets purchased for **DIY** tables, tool shelf adapters are additionally included.



TOOLKIT
XS
849 EUR



TOOLKIT
2XS
617 EUR

Deciding on a ready-made set, you gain the **certainty that all elements are perfectly matched**, which eliminates the need to select them separately. This is not only convenience, but also efficiency - well-chosen tools allow for **faster, more precise and comfortable work**.


GPPH
DIY
500KG
MAX
GPPH

WELDING TABLES – OCTAGONAL



WELDING TABLES - OCTAGONAL

OCT series

TECHNICAL PARAMETERS

INNOVATIVE SOLUTION FOR INDUSTRY

Octagonal welding tables, dedicated for robotization, are an innovative solution for industries that rely on automation of welding processes. They are characterized by a unique octagon shape, which works perfectly with robotic welding systems.

OCT series tables are widely used in manufacturing, especially where there is a need for automation and precision in welding processes. They are ideal for the automotive, aerospace and steel structure manufacturing industries.

PRECISION AT THE HIGHEST LEVEL: The octagonal shape of the table allows precise positioning of parts, which is crucial in applications where every millimeter matters.

FLEXIBILITY FOR DIFFERENT APPLICATIONS: Octagonal tables are suitable for use with various welding robots.

STABILITY AND DURABILITY: The design of GPPH tables is based on high-quality materials, which guarantees the stability and durability of the tables even under intensive use.

AUTOMATION INTEGRATION: The tables have special mounting points and holes to facilitate integration with automation systems, which greatly speeds up the implementation of production lines.

WORKSPACE OPTIMIZATION: The octagonal shape allows for optimal use of working space, which is extremely important for production facilities where every square meter matters.

OCT TABLE DIMENSIONS:				
600 x 600	800 x 800	1000 x 1000	1200 x 1200	1400 x 1400



TECHNICAL PARAMETERS OF **OCT** TABLETOP:	
Table flatness tolerance	±0,3 mm
Tolerance of the execution of the holes	±0,05 mm
Chamfered / milled holes	✓
Chamfered holes on the underside	✓
3 rows of holes in the side wall	✓

WELDING TABLES - OCTAGONAL

OCT series

PRICE LIST



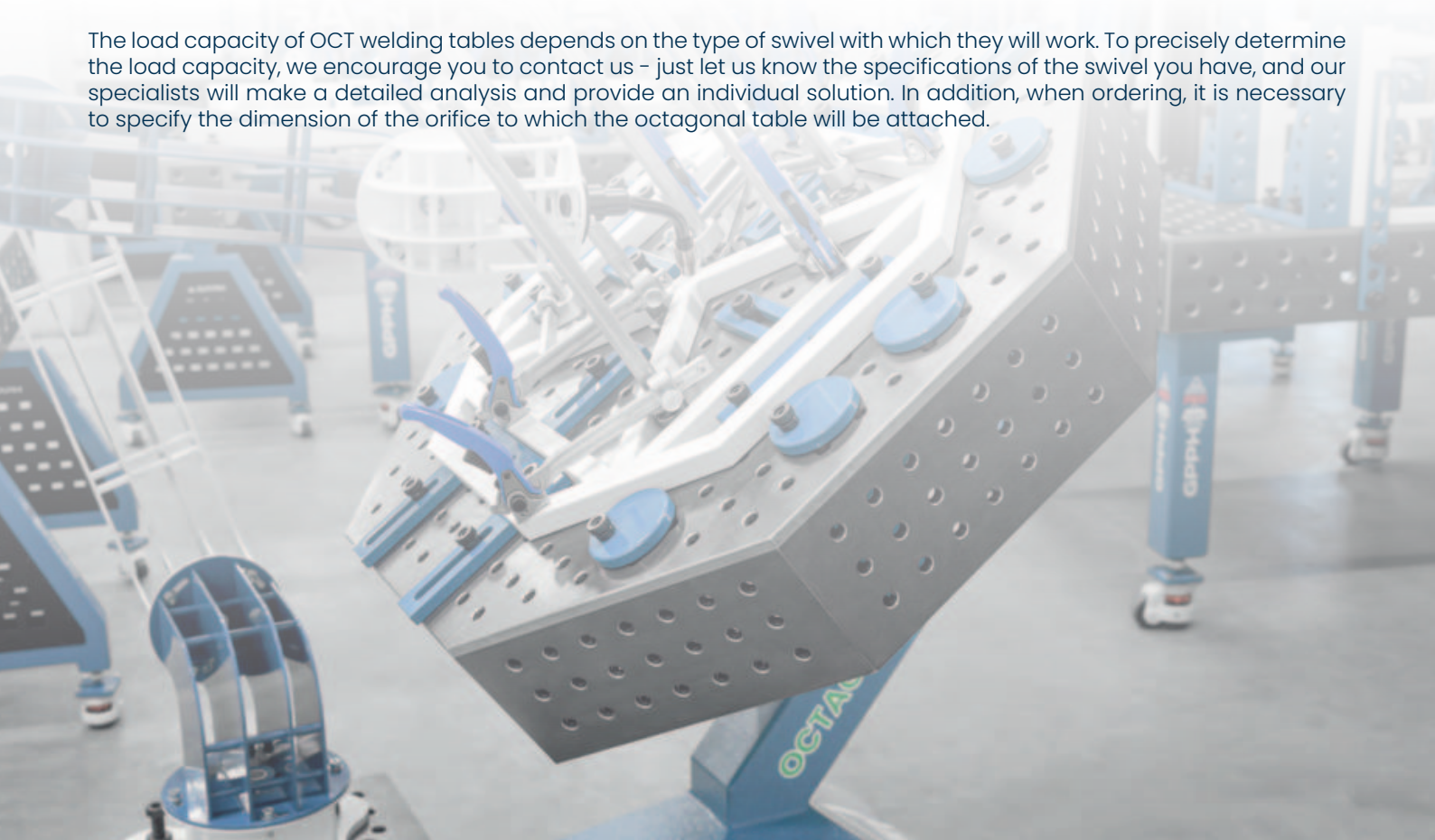


DIMENSIONS [mm]	NET PRICE **PRO**	NET PRICE **PRO INOX**	NET PRICE **PLUS**	NET PRICE **PLUS INOX**
600 x 600	1 120 EUR	1 890 EUR	1 040 EUR	1 740 EUR
800 x 800	1 470 EUR	2 620 EUR	1 340 EUR	2 420 EUR
1000 x 1000	1 860 EUR	3 490 EUR	1 690 EUR	3 190 EUR
1200 x 1200	2 340 EUR	4 560 EUR	2 140 EUR	4 160 EUR
1400 x 1400	2 930 EUR	5 920 EUR	2 790 EUR	5 340 EUR

600 x 600	1 260 EUR	2 060 EUR	1 140 EUR	1 890 EUR
800 x 800	1 620 EUR	2 780 EUR	1 520 EUR	2 620 EUR
1000 x 1000	2 040 EUR	3 690 EUR	1 840 EUR	3 390 EUR
1200 x 1200	2 560 EUR	4 820 EUR	2 290 EUR	4 440 EUR
1400 x 1400	3 190 EUR	6 140 EUR	2 890 EUR	5 560 EUR



The load capacity of OCT welding tables depends on the type of swivel with which they will work. To precisely determine the load capacity, we encourage you to contact us - just let us know the specifications of the swivel you have, and our specialists will make a detailed analysis and provide an individual solution. In addition, when ordering, it is necessary to specify the dimension of the orifice to which the octagonal table will be attached.



WELDING TABLES - OCTAGONAL

OCT series

TECHNICAL PARAMETERS

DIMENSIONS [mm]	WEIGHT **PRO**	WEIGHT **PRO INOX**	WEIGHT **PLUS**	WEIGHT **PLUS INOX**
600 x600	90 kg	90 kg	70 kg	70 kg
800 x 800	140 kg	140 kg	110 kg	110 kg
1000 x 1000	185 kg	185 kg	150 kg	150 kg
1200 x 1200	245 kg	245 kg	195 kg	195 kg
1400 x 1400	310 kg	310 kg	245 kg	245 kg

*These are approximate values.



GRID	HOLE SYSTEM	
	Ø 28 mm	Ø 16 mm
	-	50 x 50
	DIAGONAL	DIAGONAL

TOP VERSIONS AVAILABLE FOR **OCT** TABLES		
S355J2+N steel	**PRO**	**PLUS**
INOX 1.4301 steel	**PRO INOX**	**PLUS INOX**

WELDING TABLES – LIFTING



WELDING TABLES - LIFTING

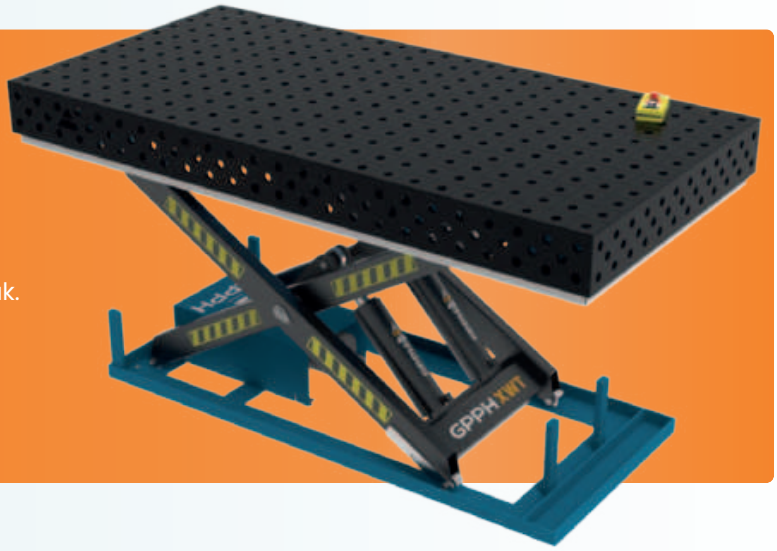
with hydraulic lifting system - **XWT** series

TECHNICAL PARAMETERS

GPPH welding tables with hydraulic lifting system are specialized tables with automatic table topheight adjustment.

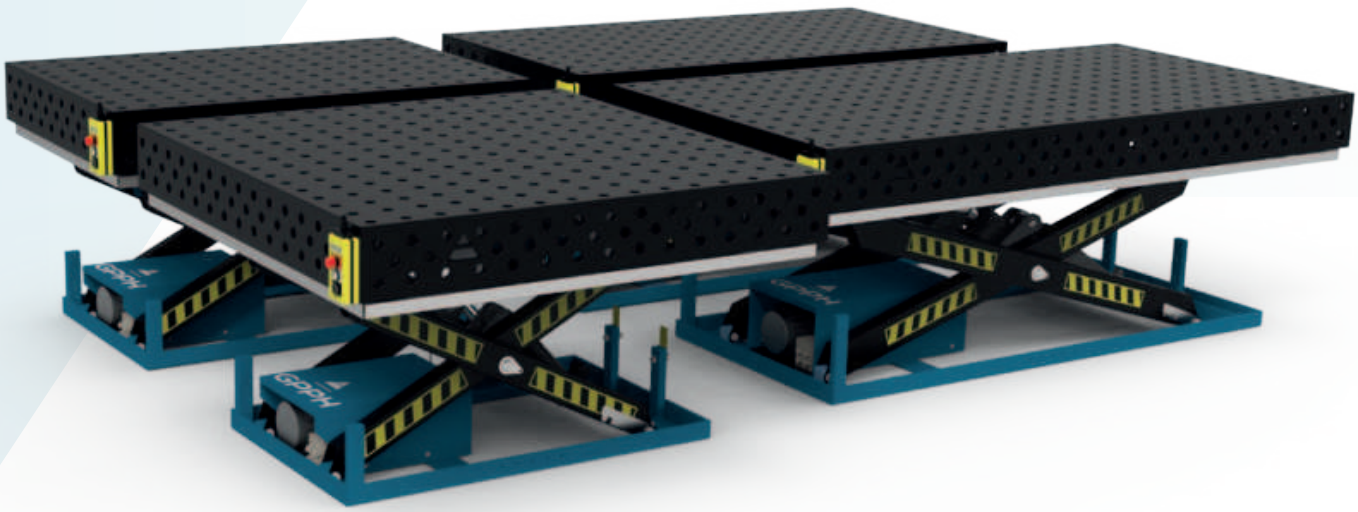
WELDING TABLES WITH HYDRAULIC LIFTING SYSTEM LIFTING SYSTEM HAVE:

- Overload valve to prevent lifting too heavy loads.
- Safety valve to stop lowering when hydraulic lines break.
- Limit switches to prevent crushing or injury to the user.



TOP VERSIONS AVAILABLE FOR **XWT** TABLES				
S355J2+N steel	**EXPERT**	**PRO**	**PLUS**	**ECO**
INOX 1.4301 steel	**PRO** INOX	**PLUS** INOX		

TABLETOP DIMENSIONS AVAILABLE FOR **XWT** TABLES			
1500 x 1000	1500 x 1480	2000 x 1000	2400 x 1200



WELDING TABLES – LIFTING

with hydraulic lifting system - XWT series

TECHNICAL PARAMETERS

XWT series are modern welding tables equipped with a **hydraulic lifting system**, which allows you to smoothly adjust the height for maximum comfort. The ability to customize the workstation significantly reduces fatigue and increases the efficiency of welding operations. Thanks to its **robust design and precise workmanship**, **XWT** tables guarantee reliability even in demanding industrial conditions. It is the perfect solution for professionals who expect not only convenience, but also safety and maximum precision in their daily work.



Protective barrier to prevent the risk of injury and crushing

Ergonomic and intuitive control cassette for stepless height adjustment

Safety valve system guaranteeing full protection in case of hose failure

Dedicated support frame to ensure perfect flatness of the tabletop together with polyamide rollers to protect against electrical surges

WELDING TABLES – LIFTING

with hydraulic lifting system - **XWT** series

TECHNICAL PARAMETERS

TABLETOP DIMENSION [mm]	1500 x 1000	1500 x 1480	2000 x 1000	2400 x 1200
XWT WEIGHT WITH **EXPERT** TOP [kg]	730	950	1020	1310
XWT WEIGHT WITH **PRO** TOP [kg]	550	700	790	990
XWT WEIGHT WITH **PLUS** TOP [kg]	480	610	700	870
XWT WEIGHT WITH **ECO** TOP [kg]	410	510	610	750

*These are approximate values.

TABLETOP DIMENSION [mm]	1500 x 1000	1500 x 1480	2000 x 1000	2400 x 1200
MAX LOAD CAPACITY **PRO PLUS ECO** [kg]	1600	1500	3500	3400
MAX LOAD CAPACITY **EXPERT** [kg]	1400	1200	3200	2900
LIFTING TIME WITH LOAD [s]	20-25	20-25	30-40	30-40
MAX TABLE HEIGHT [mm]	1150	1450	1200	1550
MIN TABLE HEIGHT [mm]	480	480	550	550
DIMENSIONS OF THE LIFT BASE [mm]	1220x785	1220x785	1863x890	1863x890
ENGINE POWER [kW]	2.2	2.2	2.2	2.2

*Because of the massive design of the EXPERT series tops, the load capacity of the XWT table with this top is lower than that of the PRO, PLUS and ECO series.

TECHNICAL PARAMETERS OF THE **XWT** BASE	
supply voltage	400 V
revolutions [rpm]	1400
class of protection	IP54
insulation class	F

GRID	HOLE SYSTEM	
	Ø 28 mm	Ø 16 mm
	-	50 x 50
	100 x 100	100 x 100
	DIAGONAL	DIAGONAL

WELDING TABLES – LIFTING

with hydraulic lifting system - XWT series

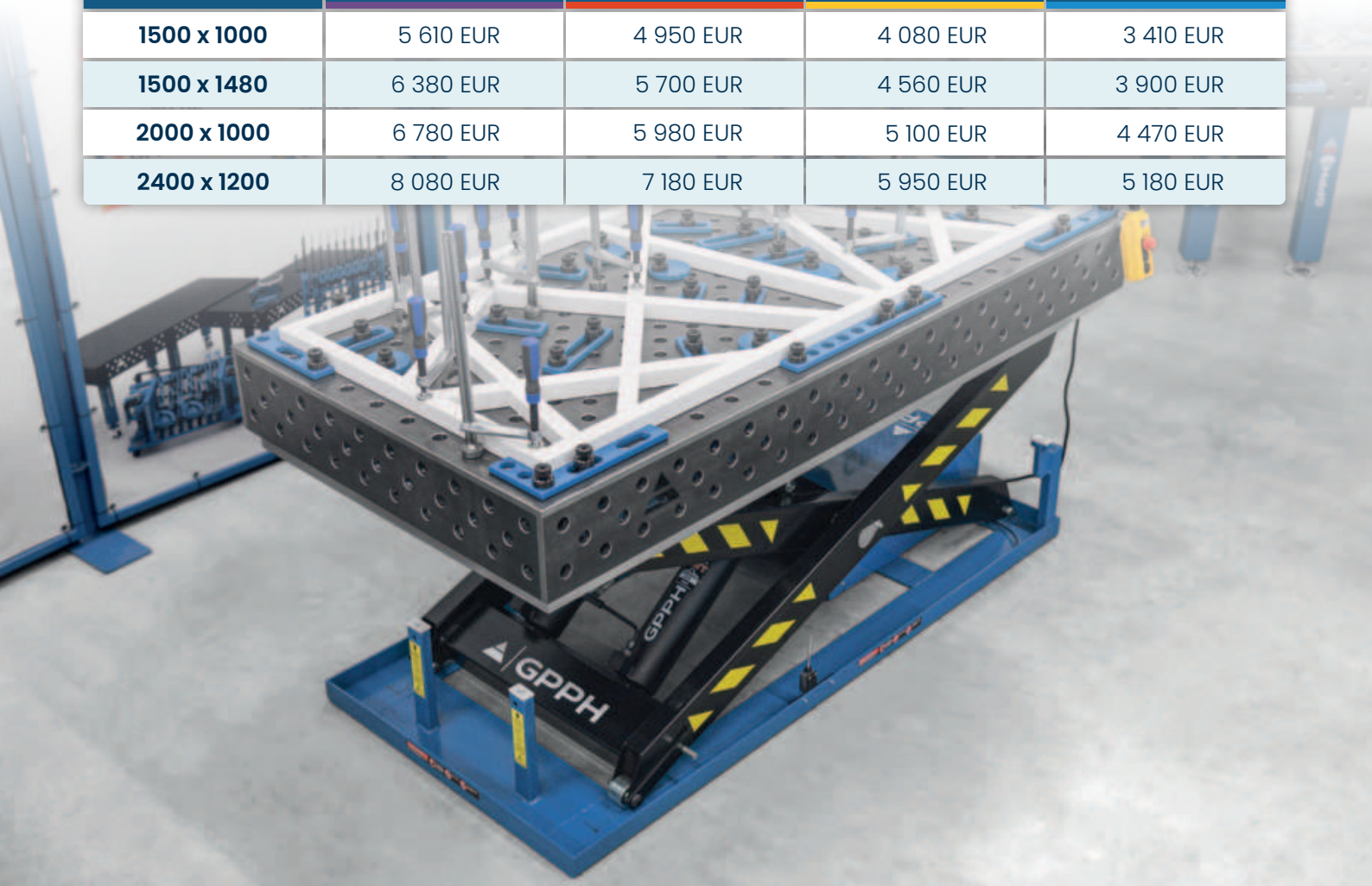
DIMENSIONS AND PRICE LIST

Price list for tables with a top made of steel S355J2+N with a system of holes Ø 28 mm and Ø 16 mm in the grid 100x100 mm:

DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PLUS**	NET PRICE **ECO**
1500 x 1000	5 130 EUR	4 620 EUR	3 830 EUR	3 230 EUR
1500 x 1480	6 130 EUR	5 210 EUR	4 220 EUR	3 660 EUR
2000 x 1000	6 530 EUR	5 600 EUR	4 830 EUR	4 260 EUR
2400 x 1200	7 780 EUR	6 710 EUR	5 580 EUR	4 910 EUR

Price list for tables with a top made of S355J2+N steel with a system of holes Ø 28 mm and Ø 16 mm in the diagonal grid, and for tables with a system of holes fi 16 mm in the grid 50x50 mm:

DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PLUS**	NET PRICE **ECO**
1500 x 1000	5 610 EUR	4 950 EUR	4 080 EUR	3 410 EUR
1500 x 1480	6 380 EUR	5 700 EUR	4 560 EUR	3 900 EUR
2000 x 1000	6 780 EUR	5 980 EUR	5 100 EUR	4 470 EUR
2400 x 1200	8 080 EUR	7 180 EUR	5 950 EUR	5 180 EUR



WELDING TABLES – LIFTING

with hydraulic lifting system - **XWT** series

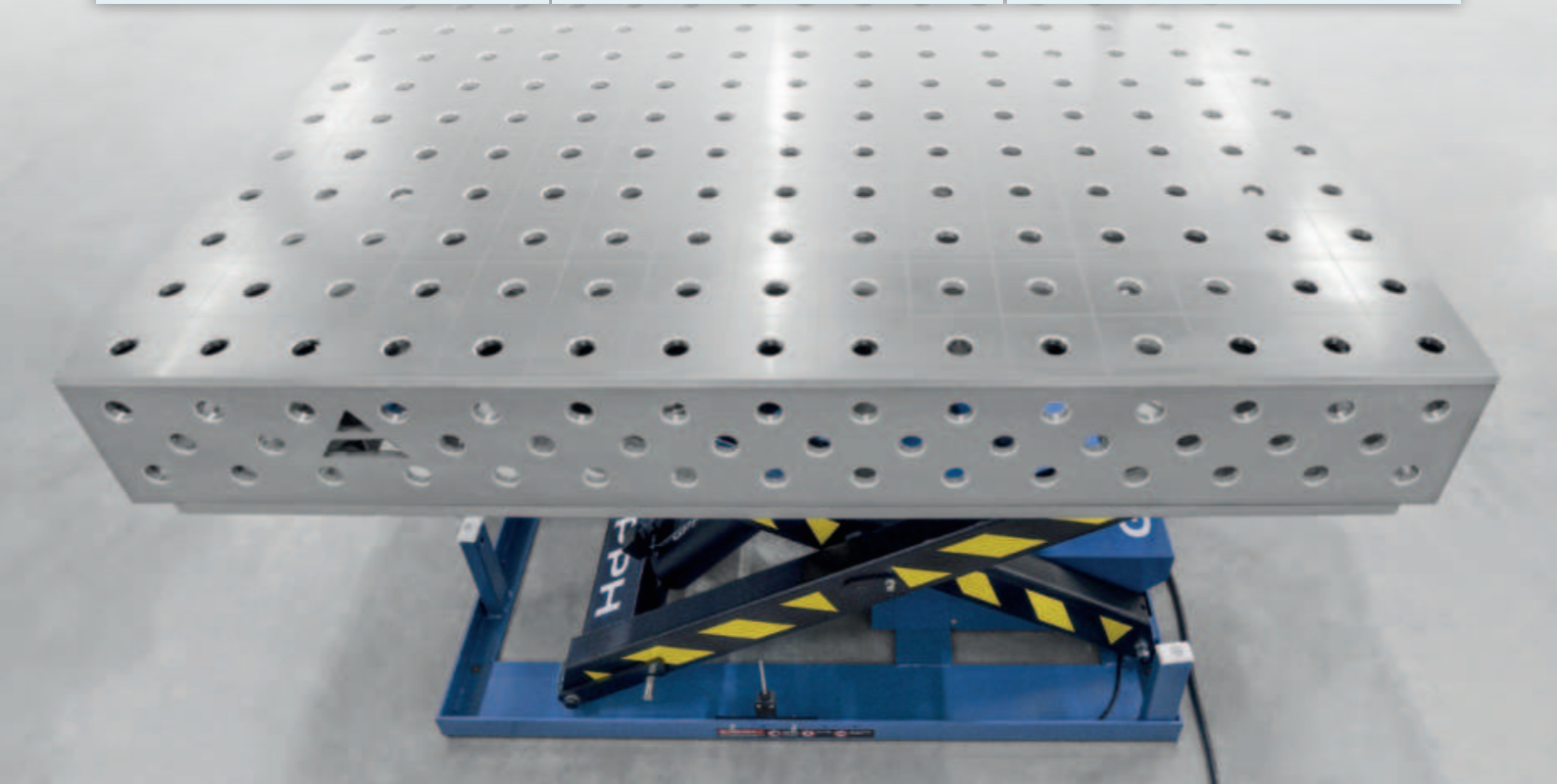
DIMENSIONS AND PRICE LIST

Price list for tables with a top made of stainless steel grade 1.4301 with a system of holes Ø 28 mm and Ø 16 mm in a 100x100 mm grid:

DIMENSIONS [mm]	NET PRICE **PRO INOX**	NET PRICE **PLUS INOX**
1500 x 1000	9 710 EUR	7 310 EUR
1500 x 1480	12 300 EUR	9 130 EUR
2000 x 1000	12 330 EUR	9 330 EUR
2400 x 1200	15 880 EUR	11 830 EUR

Price list for tables with a top made of stainless steel in grade 1.4301 with a system of holes Ø 28 mm and Ø 16 mm in the diagonal grid, and for tables with a system of holes Ø 16 mm in the grid 50x50 mm:

DIMENSIONS [mm]	NET PRICE **PRO INOX**	NET PRICE **PLUS INOX**
1500 x 1000	10 250 EUR	7 850 EUR
1500 x 1480	12 830 EUR	9 680 EUR
2000 x 1000	12 930 EUR	9 900 EUR
2400 x 1200	16 550 EUR	12 480 EUR



WELDING STATION



WELDING STATION

WELDSTATION series

TECHNICAL PARAMETERS

WELDSTATION is an indispensable welding station that revolutionizes the organization of the welder's workstation. Equipped with an innovative tool storage system, **WELDSTATION** provides convenience, functionality and efficiency during the welding process. **WELDSTATION** was designed for optimal organization of tools necessary for the structural assembly and welding process. The station's enclosure includes drawers, perforated panels for mobile tool shelves, and a generously sized storage area that allows storage and easy access to essential accessories.

ERGONOMIC WELDING TABLE: The centerpiece of the WeldStation is a solid welding table top that provides a stable and comfortable work surface.

DURABLE CONSTRUCTION: WeldStation is made of high quality materials, which guarantees its durability and strength even under intensive use in harsh industrial conditions.

AESTHETIC APPEARANCE: In addition to its functionality, WeldStation also looks elegant and professional. The aesthetic design makes the welding station not only a practical working tool, but also an attractive piece of equipment in any workshop.



WELDING STATION

WELDSTATION series

TECHNICAL PARAMETERS

TABLETOP VERSIONS AVAILABLE FOR WELDING STATIONS				
S355J2+N steel	**EXPERT**	**PRO**	**PLUS**	**ECO**
INOX 1.4301 steel	**PRO** INOX	**PLUS** INOX		

DIMENSIONS OF WELDING STATIONS			
3000 x 1480	2400 x 1200	2000 x 1000	1500 x 1480



The tool storage system body stiffens the welding table, so the product reaches a load capacity of 4000 kg or 6000 kg (depending on the selected dimensional version). It has special reinforcements dedicated to transporting it with a forklift or "pallet trucks".

We also offer a set of drawers for welding tables - this is a more economical version than WELDSTATION and can be found on page 60.

WELDING STATION

WELDSTATION series

TECHNICAL PARAMETERS AND PRICE LIST



DIMENSIONS [mm]	PRICE EXPERT	PRICE PRO	PRICE PRO INOX	PRICE PLUS	PRICE PLUS INOX	PRICE ECO
1500 x 1480	8 980 EUR	8 060 EUR	15 150 EUR	7 070 EUR	11 980 EUR	6 510 EUR
2000 x 1000	8 530 EUR	7 600 EUR	14 330 EUR	6 830 EUR	11 330 EUR	6 260 EUR
2400 x 1200	10 430 EUR	9 360 EUR	18 530 EUR	8 230 EUR	14 480 EUR	7 560 EUR
3000 x 1480	15 570 EUR	13 730 EUR	27 910 EUR	11 750 EUR	21 570 EUR	10 630 EUR

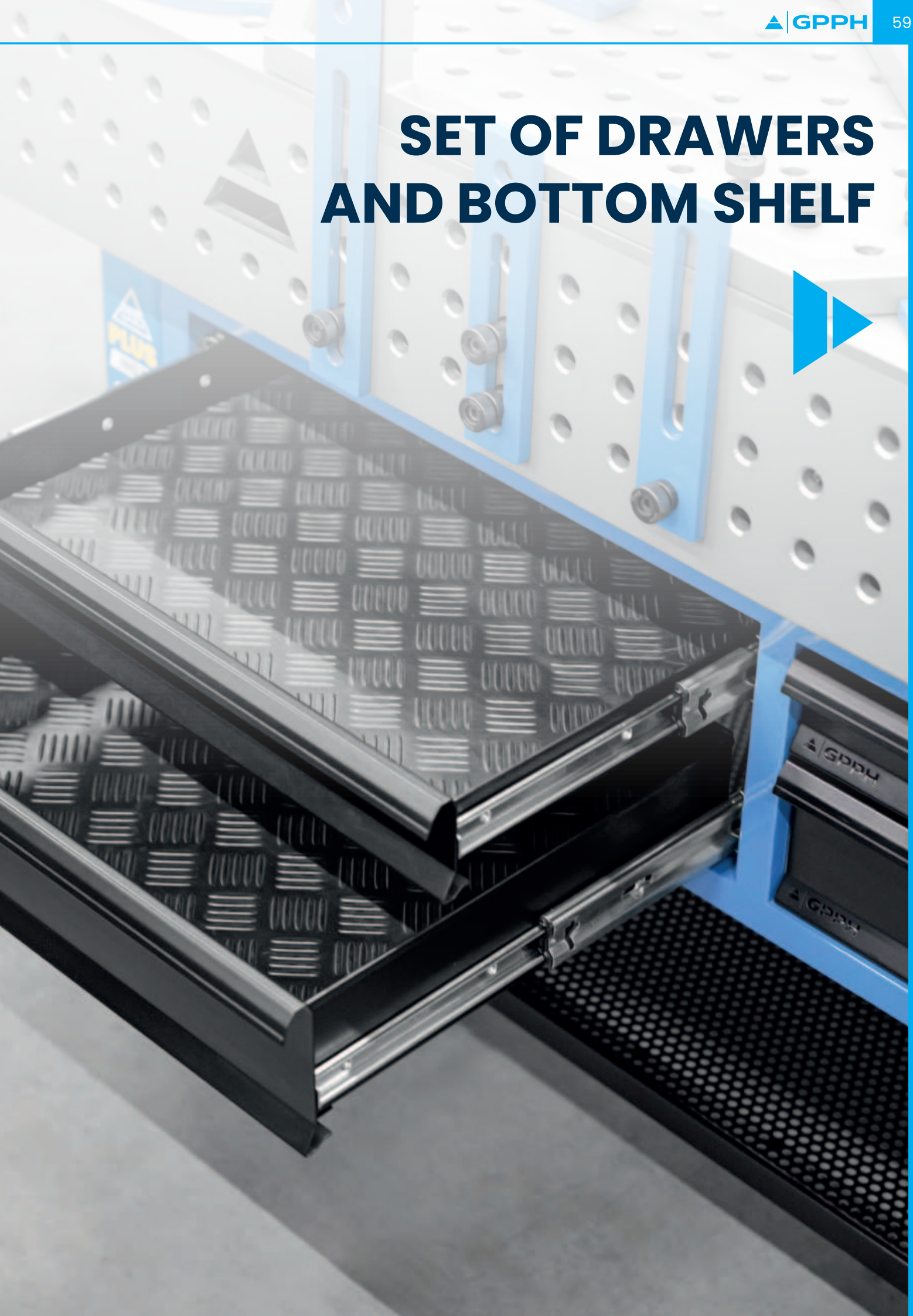


DIMENSIONS [mm]	PRICE EXPERT	PRICE PRO	PRICE PRO INOX	PRICE PLUS	PRICE PLUS INOX	PRICE ECO
1500 x 1480	9 230 EUR	8 550 EUR	15 680 EUR	7 410 EUR	12 530 EUR	6 750 EUR
2000 x 1000	8 780 EUR	7 980 EUR	14 930 EUR	7 100 EUR	11 900 EUR	6 470 EUR
2400 x 1200	10 730 EUR	9 830 EUR	19 200 EUR	8 600 EUR	15 130 EUR	7 830 EUR
3000 x 1480	16 070 EUR	14 710 EUR	28 970 EUR	12 430 EUR	22 670 EUR	11 110 EUR

DIMENSIONS [mm]	WEIGHT*
1500 x 1480	280 kg
2000 x 1000	270 kg
2400 x 1200	370 kg
3000 x 1480	525 kg

*These are approximate values and apply to the building itself with drawers, without the welding table tops.

SET OF DRAWERS AND BOTTOM SHELF



SET OF DRAWERS FOR WELDING TABLES

TECHNICAL PARAMETERS

Innovative sets of drawers for welding tables are a modern solution that increases the functionality and ergonomics of the workstation. Mounted under the table top, these drawers provide easy access to all necessary tools, eliminating the need to search for them throughout the workshop. This allows each welder to focus on his work, confident that everything he needs is within easy reach.

ADVANTAGES AND FUNCTIONALITIES:

EASY ACCESS TO TOOLS: With drawers located directly under the table top, all the tools you need are always at hand, making work much faster and eliminating the frustration of searching for equipment.

ORDER AND ORGANIZATION: Thanks to dedicated tool spaces, the workstation always remains neat and tidy, enhancing the welder's comfort and safety.

TIME SAVING: Less time spent looking for tools means more time for productive tasks, which translates into increased efficiency of the entire workshop.

INCREASED SAFETY: The organization of tools in drawers minimizes the risk of trips and accidents, which is crucial for a safe working environment.

Drawer kits are manufactured for every dimension and every series of traditional GPPH welding tables.



SET OF DRAWERS FOR WELDING TABLES

DIMENSIONS AND PRICE LIST

DIMENSIONS [mm]	NET PRICE
1000 x 1000	1 440 EUR
1200 x 800	1 120 EUR
1200 x 1000	1 470 EUR
1200 x 1200	1 590 EUR
1500 x 1000	1 490 EUR
1500 x 1480	1 990 EUR
2000 x 1000	2 290 EUR
2400 x 1200	2 990 EUR
3000 x 1480	3 980 EUR



BOTTOM SHELF FOR WELDING TABLES

TECHNICAL PARAMETERS

Bottom shelf for welding tables is a practical solution for any workshop. Mounted to the legs of the table, this shelf is an ideal place to store welding machines, tools or profiles from which structures will be welded later. Thanks to it, all the necessary elements are always at hand, which makes work much easier and allows you to better organize your workspace.

OPTIMAL STORAGE: The bottom shelf allows you to conveniently place welders, tools and profiles that are needed during the work. This makes all necessary items easily accessible, speeding up the welding process and organization.

SPACE SAVING: It allows efficient use of space under the table, which is especially important in smaller workshops where every centimeter of space counts.

DURABILITY AND STRENGTH: Made of high quality materials, the shelf is characterized by high resistance to mechanical damage and corrosion. The shelving section is made of perforated sheet metal, which ensures stability and safety of stored items.

UNIVERSALITY: The shelves are manufactured for each dimension and each series of GPPH welding tables, allowing easy adaptation to different models and needs.



BOTTOM SHELF FOR WELDING TABLES

TECHNICAL PARAMETERS

BOTTOM SHELVES ARE MANUFACTURED FOR EACH DIMENSION AND EACH SERIES OF GPPH WELDING TABLES.

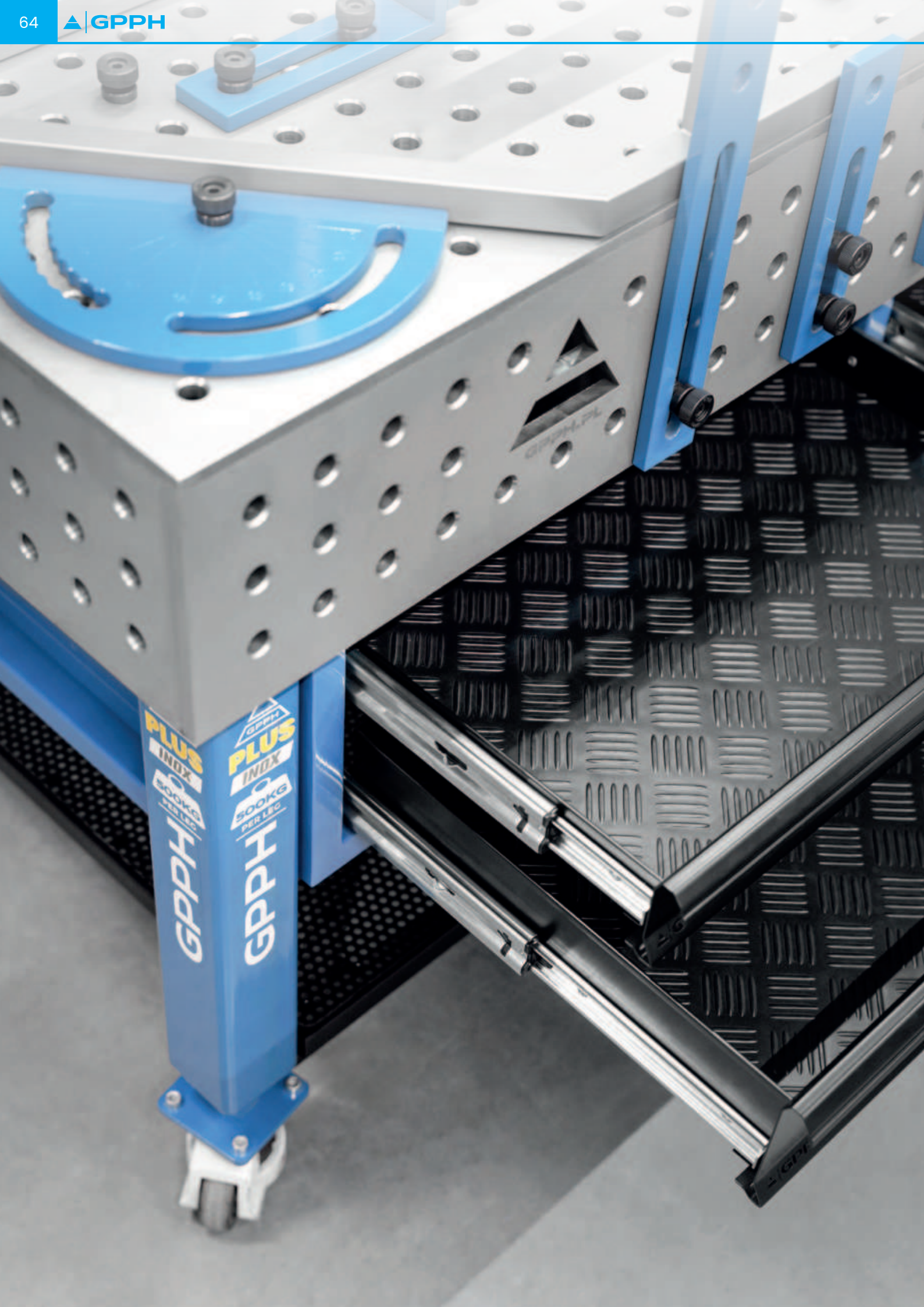
The bottom shelf is solidly designed to ensure maximum functionality and safety during work. The perforated sheet metal of which the bottom shelf is made guarantees durability and allows even heavier tools and materials to be stored. Thanks to the variety of available sizes, the bottom shelf can be easily mounted to any GPPH series welding table.

IDEAL SOLUTION FOR WELDING WORKSHOPS

The bottom shelf for welding tables is an indispensable piece of equipment for any workshop, which allows you to make optimal use of the available space and better organize your work. Whether you need space for a welder, tools or profiles, the bottom shelf will ensure that everything is within easy reach, ready for use.It is a solution that increases comfort and efficiency, supporting professionals in their daily tasks.

DIMENSIONS [mm]	NET PRICE
1000 x 1000	290 EUR
1200 x 800	290 EUR
1200 x 1000	310 EUR
1200 x 1200	320 EUR
1500 x 1000	330 EUR
1500 x 1480	370 EUR
2000 x 1000	390 EUR
2400 x 1200	520 EUR
3000 x 1480	740 EUR




PLUS
INOX
500KG
PER LEG
GPPH
PLUS
INOX
500KG
PER LEG
GPPH

GRINDING-WELDING STATION



GRINDING-WELDING STATION

SOG series

TECHNICAL PARAMETERS

The grinding-welding station is used for capturing and removing dust and gases generated during grinding with a manual grinder or welding-welding work. The station can work with an exhaust fan or with a filtering device.



BASE | BASE WITH COVERS | BASE WITH TOP EXTRACTION

The base of the stand is adapted for the installation of guards and a top extraction set. Each version of the grinding and welding station consists of a working table with a top made of 8 mm thick sheet metal. The top has Ø 28 mm mounting holes in a 100x100 mm grid and additional holes for dust and gas extraction.

The grinding and welding workstation with covers has a back cover, while the version with top extraction has a top extraction enclosure. Both of these versions (with guards and with top extraction) are equipped with hinged doors on the right and left sides - this makes it possible to place on the table workpieces longer than the width of the grinding and welding station.

Each version of the SOG has a connection spigot Ø 160 mm mounted in the side surface of the extraction tub. Air can be extracted from below through the extraction sump table. All types of grinding-welding station have an extraction tub with drawers, two 230V sockets for connecting power tools, and an installation for connecting workspace lighting.

For GPPH grinding and welding stations, you will use PLUS series tools mounted with ECO/PLUS adjustable mandrel.

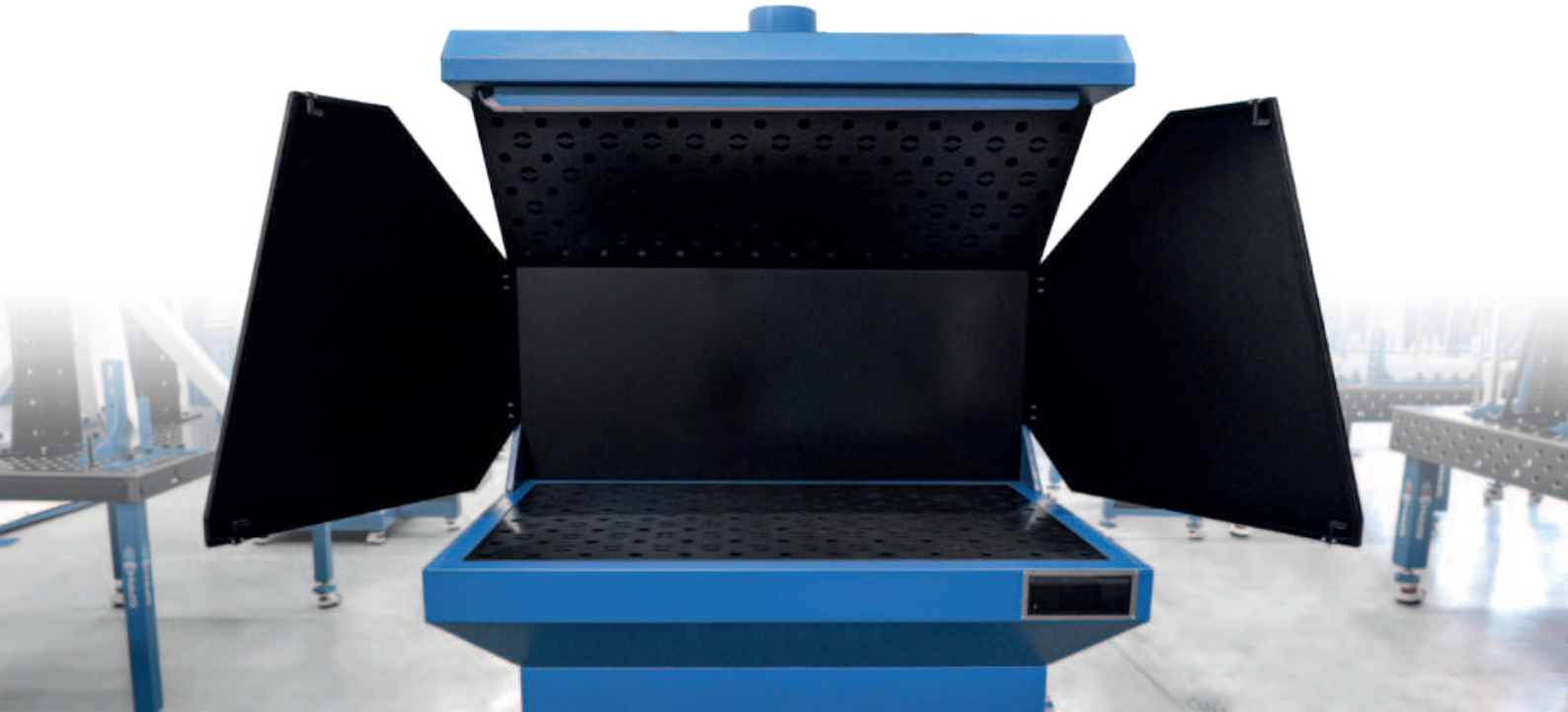


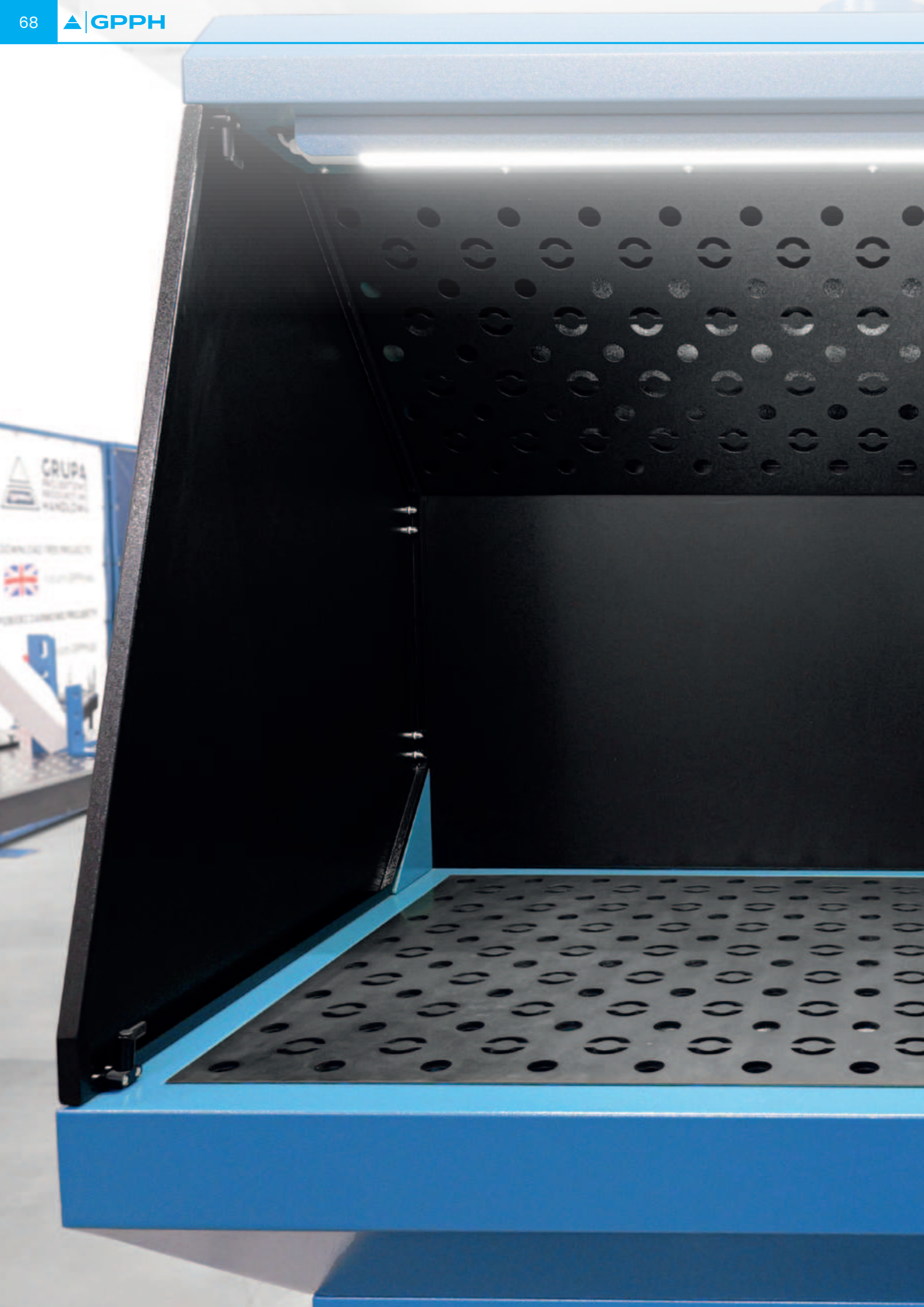
GRINDING-WELDING STATION

SOG series

TECHNICAL PARAMETERS AND PRICE LIST

PARAMETERS FOR A TABLETOP WITH DIMENSIONS:	1270 x 770 mm	1870 x 770 mm
BASE		
Weight	167 kg	225 kg
Flow resistance	250 Pa	250 Pa
Recommended airflow	1220 m³/h	1220 m³/h
Maximum airflow	2440 m³/h	2440 m³/h
Net price	2 640 EUR	3 990 EUR
BASE WITH COVERS		
Weight	190 kg	250 kg
Flow resistance	250 Pa	250 Pa
Recommended airflow	1220 m³/h	1220 m³/h
Maximum airflow	2440 m³/h	2440 m³/h
Net price	2 970 EUR	4 140 EUR
BASE WITH TOP EXTRACTION		
Weight	264 kg	315 kg
Flow resistance	250 Pa	250 Pa
Recommended airflow	2440 m³/h	2440 m³/h
Maximum airflow	4880 m³/h	4880 m³/h
Net price	3 560 EUR	5 090 EUR




GRUPA

WELDING SUPPORTS



WELDING SUPPORTS

TRESTLE series

TECHNICAL PARAMETERS

TRESTLE welding support is the foundation for a variety of welding projects and more. Our welding support is an indispensable tool that can be used for many industries and purposes.

GPPH welding supports come in four series: **EXPERT**, **PRO**, **PLUS** and **ECO**.

THE MAIN APPLICATIONS OF THE TRESTLE WELDING SUPPORT INCLUDE:

INCREASING THE WORKING AREA: Thanks to its sturdy design, our support allows you to expand your working space, enabling more ergonomic and comfortable working conditions during welding.

A STABLE BASE FOR WELDING PROJECTS: Our support provides the stability and sturdiness necessary to carry out precise and complex welding projects. It is an invaluable support for professional welders and anyone looking for a solid base for their work.

SUPPORT FOR ASSEMBLY WORK: The welding support can also be used as a stable platform for assembling a variety of structural components, making assembly processes easier and faster.



All supports come in versions with feet on feet or on wheels.





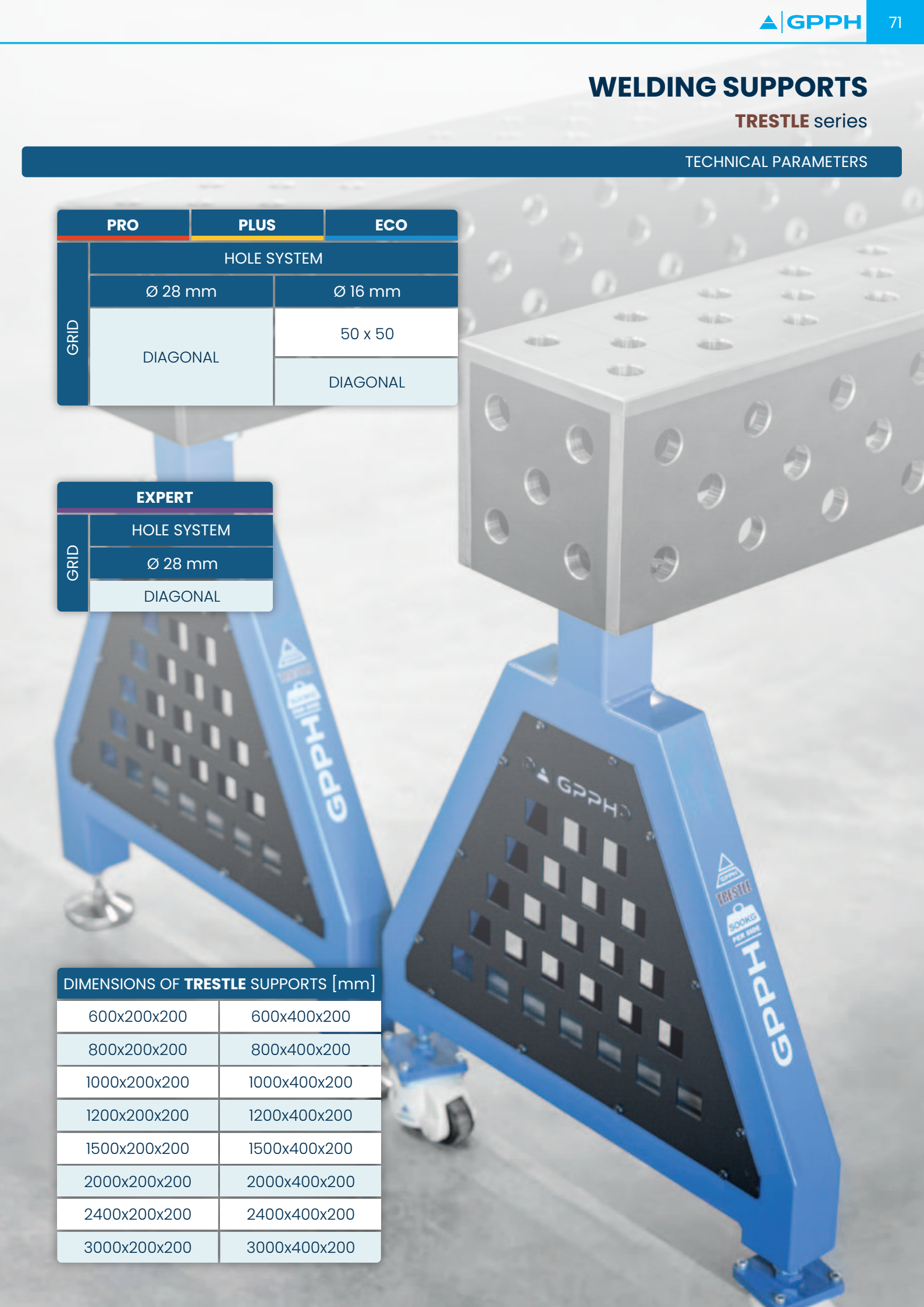
WELDING SUPPORTS

TRESTLE series

TECHNICAL PARAMETERS

	PRO	PLUS	ECO
GRID	HOLE SYSTEM		
	Ø 28 mm	Ø 16 mm	
	DIAGONAL	50 x 50	
		DIAGONAL	

	EXPERT
GRID	HOLE SYSTEM
	Ø 28 mm
	DIAGONAL



DIMENSIONS OF **TRESTLE** SUPPORTS [mm]	
600x200x200	600x400x200
800x200x200	800x400x200
1000x200x200	1000x400x200
1200x200x200	1200x400x200
1500x200x200	1500x400x200
2000x200x200	2000x400x200
2400x200x200	2400x400x200
3000x200x200	3000x400x200

WELDING SUPPORTS

TRESTLE series



PRICE LIST

Price list for welding supports with a top made of S355J2+N steel with a system of holes Ø 28 mm and Ø 16 mm in the diagonal grid on the feet:

DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PLUS**	NET PRICE **ECO**
600x200x200	960 EUR	740 EUR	680 EUR	550 EUR
800x200x200	1 150 EUR	810 EUR	750 EUR	610 EUR
1000x200x200	1 290 EUR	930 EUR	830 EUR	680 EUR
1200x200x200	1 460 EUR	1 080 EUR	890 EUR	740 EUR
1500x200x200	1 700 EUR	1 180 EUR	1 030 EUR	810 EUR
2000x200x200	2 080 EUR	1 340 EUR	1 230 EUR	940 EUR
2400x200x200	2 390 EUR	1 610 EUR	1 340 EUR	1 080 EUR
3000x200x200	2 710 EUR	2 160 EUR	1 710 EUR	1 310 EUR

Price list for welding supports with top made of S355J2+N steel with Ø 16 mm hole system in 50x50 mm grid on feet:

DIMENSIONS [mm]	NET PRICE **PRO**	NET PRICE **PLUS**	NET PRICE **ECO**
600x200x200	790 EUR	730 EUR	600 EUR
800x200x200	1 020 EUR	810 EUR	680 EUR
1000x200x200	1 030 EUR	930 EUR	780 EUR
1200x200x200	1 190 EUR	1 010 EUR	960 EUR
1500x200x200	1 310 EUR	1 170 EUR	930 EUR
2000x200x200	1 560 EUR	1 400 EUR	1 100 EUR
2400x200x200	1 840 EUR	1 560 EUR	1 260 EUR
3000x200x200	2 310 EUR	1 860 EUR	1 460 EUR





WELDING SUPPORTS

TRESTLE series

PRICE LIST

Price list for welding supports with a top made of S355J2+N steel with a system of holes Ø 28 mm and Ø 16 mm in the diagonal grid on wheels:

DIMENSIONS [mm]	NET PRICE **EXPERT** (28 DIAG)	NET PRICE **PRO** (28 DIAG + 16 DIAG)	NET PRICE **PLUS** (28 DIAG + 16 DIAG)	NET PRICE **ECO** (28 DIAG + 16 DIAG)
600x200x200	1 080 EUR	860 EUR	800 EUR	670 EUR
800x200x200	1 270 EUR	930 EUR	870 EUR	730 EUR
1000x200x200	1 410 EUR	1 050 EUR	950 EUR	800 EUR
1200x200x200	1 580 EUR	1 200 EUR	1 010 EUR	860 EUR
1500x200x200	1 820 EUR	1 300 EUR	1 150 EUR	930 EUR
2000x200x200	2 200 EUR	1 460 EUR	1 350 EUR	1 060 EUR
2400x200x200	2 510 EUR	1 730 EUR	1 680 EUR	1 200 EUR
3000x200x200	2 830 EUR	2 280 EUR	1 830 EUR	1 430 EUR

Price list for welding supports with a top made of S355J2+N steel with a system of holes Ø 16 mm in 50x50 mm grid on wheels:

DIMENSIONS [mm]	NET PRICE **PRO** (16 50×50)	NET PRICE **PLUS** (16 50×50)	NET PRICE **ECO** (16 50×50)
600x200x200	910 EUR	850 EUR	720 EUR
800x200x200	1 020 EUR	930 EUR	800 EUR
1000x200x200	1 150 EUR	1 050 EUR	900 EUR
1200x200x200	1 310 EUR	1 130 EUR	960 EUR
1500x200x200	1 430 EUR	1 290 EUR	1 050 EUR
2000x200x200	1 680 EUR	1 520 EUR	1 220 EUR
2400x200x200	1 960 EUR	1 680 EUR	1 380 EUR
3000x200x200	2 430 EUR	1 980 EUR	1 580 EUR



WELDING SUPPORTS

TRESTLE series



PRICE LIST

Price list for welding supports with a top made of S355J2+N steel with a system of holes Ø 28 mm and Ø 16 mm in the diagonal grid on the feet:

DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PLUS**	NET PRICE **ECO**
600x400x200	1 210 EUR	1 010 EUR	860 EUR	710 EUR
800x400x200	1 360 EUR	1 110 EUR	910 EUR	760 EUR
1000x400x200	1 610 EUR	1 310 EUR	1 060 EUR	910 EUR
1200x400x200	1 810 EUR	1 460 EUR	1 160 EUR	960 EUR
1500x400x200	2 110 EUR	1 660 EUR	1 310 EUR	1 060 EUR
2000x400x200	2 560 EUR	2 010 EUR	1 560 EUR	1 210 EUR
2400x400x200	2 910 EUR	2 260 EUR	1 760 EUR	1 360 EUR
3000x400x200	3 510 EUR	2 710 EUR	2 110 EUR	1 610 EUR

Price list for welding supports with a top made of S355J2+N steel with a system of holes Ø 16 mm in 50x50 mm grid on the feet:

DIMENSIONS [mm]	NET PRICE **PRO**	NET PRICE **PLUS**	NET PRICE **ECO**
600x400x200	1 060 EUR	910 EUR	760 EUR
800x400x200	1 210 EUR	1 010 EUR	830 EUR
1000x400x200	1 410 EUR	1 160 EUR	960 EUR
1200x400x200	1 560 EUR	1 260 EUR	1 010 EUR
1500x400x200	1 810 EUR	1 460 EUR	1 160 EUR
2000x400x200	2 210 EUR	1 760 EUR	1 360 EUR
2400x400x200	2 510 EUR	1 960 EUR	1 510 EUR
3000x400x200	2 960 EUR	2 310 EUR	1 810 EUR





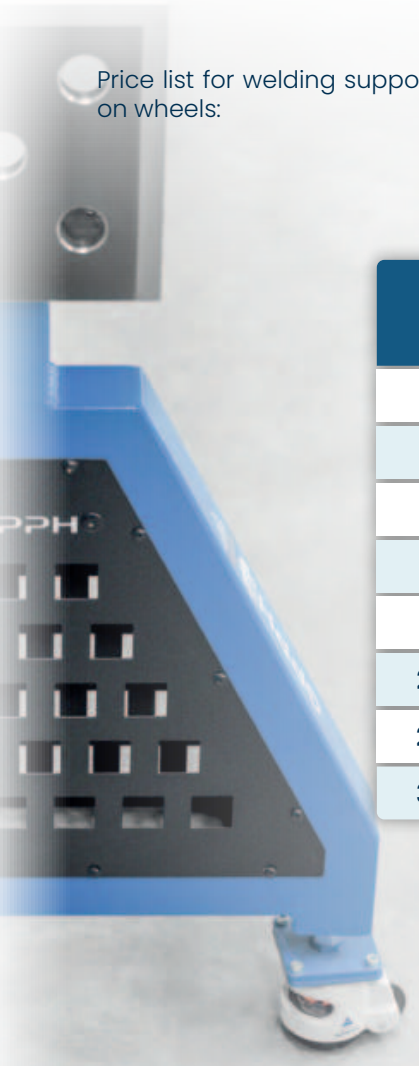
WELDING SUPPORTS

TRESTLE series

PRICE LIST

Price list for welding supports with a top made of S355J2+N steel with a system of holes Ø 28 mm and Ø 16 mm in a 100x100 mm grid on wheels:

DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PLUS**	NET PRICE **ECO**
600x400x200	1 330 EUR	1 130 EUR	980 EUR	830 EUR
800x400x200	1 480 EUR	1 230 EUR	1 030 EUR	880 EUR
1000x400x200	1 730 EUR	1 430 EUR	1 180 EUR	1 030 EUR
1200x400x200	1 930 EUR	1 580 EUR	1 280 EUR	1 080 EUR
1500x400x200	2 230 EUR	1 780 EUR	1 430 EUR	1 180 EUR
2000x400x200	2 680 EUR	2 130 EUR	1 680 EUR	1 330 EUR
2400x400x200	3 030 EUR	2 380 EUR	1 880 EUR	1 480 EUR
3000x400x200	3 630 EUR	2 830 EUR	2 230 EUR	1 730 EUR

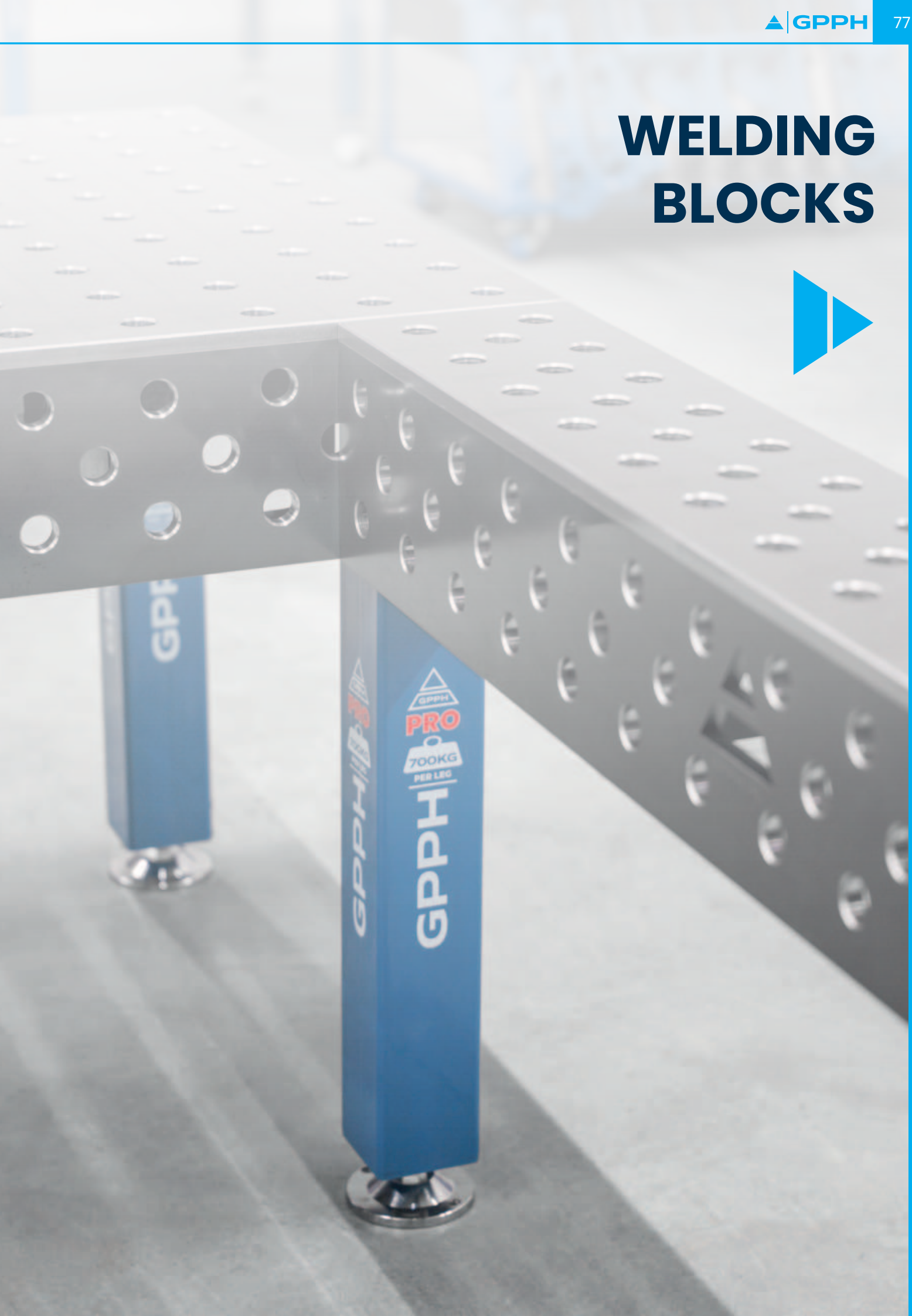


Price list for welding supports with a top made of S355J2+N steel with a system of holes Ø 16 mm in 50x50 mm grid on wheels:

DIMENSIONS [mm]	NET PRICE **PRO**	NET PRICE **PLUS**	NET PRICE **ECO**
600x400x200	1 180 EUR	1 030 EUR	880 EUR
800x400x200	1 330 EUR	1 130 EUR	950 EUR
1000x400x200	1 530 EUR	1 280 EUR	1 080 EUR
1200x400x200	1 680 EUR	1 380 EUR	1 130 EUR
1500x400x200	1 930 EUR	1 580 EUR	1 280 EUR
2000x400x200	2 330 EUR	1 880 EUR	1 480 EUR
2400x400x200	2 630 EUR	2 080 EUR	1 630 EUR
3000x400x200	3 080 EUR	2 430 EUR	1 930 EUR


GPPH
TRESTLE
500KG
PER LEG
GPPH
EXPERT
1000KG
PER LEG
GPPH
GPPH
EXPERT
1000KG
PER LEG
GPPH

WELDING BLOCKS



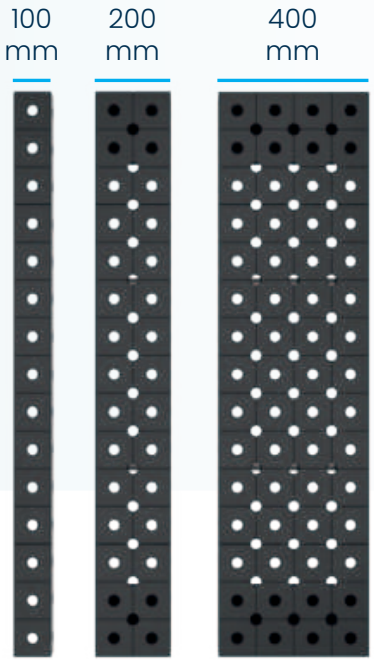
WELDING BLOCKS

TECHNICAL PARAMETERS

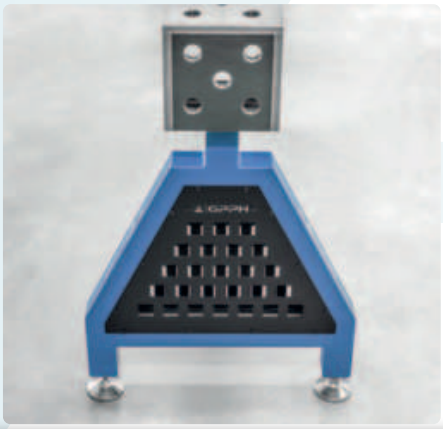
Welding blocks are tools that are designed to connect two or more welding tables together, while maintaining functionality - just like a table top they have a grid and mounting holes. You can use them to create a custom-shaped welding station - combining any number of tables to create a workstation tailored to a particular project.

The cubes can be used alone or with legs as **TRESTLE** welding support (applies to 200 mm and 400 mm wide blocks).

DIMENSIONS OF **WELDING BLOCKS** [MM].		
600x100x100	600x200x200	600x400x200
800x100x100	800x200x200	800x400x200
1000x100x100	1000x200x200	1000x400x200
1200x100x100	1200x200x200	1200x400x200
1500x100x100	1500x200x200	1500x400x200
2000x100x100	2000x200x200	2000x400x200
2400x100x100	2400x200x200	2400x400x200
3000x100x100	3000x200x200	3000x400x200



LEGS FROM TRESTLE SUPPORTS TO BE PURCHASED SEPARATELY ON FEET OR WHEELS:



Leg for welding support **TRESTLE** on feet	
Price per 1 piece	160 EUR



Leg for welding support **TRESTLE** on wheels	
Price per 1 piece	220 EUR

WELDING BLOCKS

PRICE LIST

Price list for 100 mm wide welding blocks with Ø 28 mm and Ø 16 mm hole system in 100x100 mm grid:

DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PLUS**	NET PRICE **ECO**
600x100x100	440 EUR	370 EUR	280 EUR	240 EUR
800x100x100	490 EUR	440 EUR	340 EUR	290 EUR
1000x100x100	640 EUR	540 EUR	440 EUR	340 EUR
1200x100x100	690 EUR	590 EUR	490 EUR	390 EUR
1500x100x100	840 EUR	690 EUR	590 EUR	440 EUR
2000x100x100	1 090 EUR	890 EUR	690 EUR	540 EUR
2400x100x100	1 240 EUR	990 EUR	790 EUR	640 EUR
3000x100x100	1 490 EUR	1 240 EUR	990 EUR	740 EUR

Price list for 100 mm wide welding blocks with Ø 16 mm hole system in 50x50 mm grid:

DIMENSIONS [mm]	NET PRICE **PRO**	NET PRICE **PLUS**	NET PRICE **ECO**
600x100x100	390 EUR	310 EUR	240 EUR
800x100x100	440 EUR	340 EUR	290 EUR
1000x100x100	540 EUR	440 EUR	340 EUR
1200x100x100	590 EUR	490 EUR	390 EUR
1500x100x100	740 EUR	590 EUR	440 EUR
2000x100x100	890 EUR	690 EUR	590 EUR
2400x100x100	1 040 EUR	790 EUR	640 EUR
3000x100x100	1 240 EUR	990 EUR	790 EUR



WELDING BLOCKS

PRICE LIST

Pricing for 200 mm wide welding blocks with Ø 28 mm and Ø 16 mm diagonal grid hole system:

DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PLUS**	NET PRICE **ECO**
600x200x200	640 EUR	420 EUR	360 EUR	230 EUR
800x200x200	830 EUR	490 EUR	430 EUR	290 EUR
1000x200x200	970 EUR	610 EUR	510 EUR	360 EUR
1200x200x200	1 140 EUR	760 EUR	570 EUR	420 EUR
1500x200x200	1 380 EUR	860 EUR	710 EUR	490 EUR
2000x200x200	1 760 EUR	1 020 EUR	910 EUR	620 EUR
2400x200x200	2 070 EUR	1 290 EUR	1 020 EUR	760 EUR
3000x200x200	2 390 EUR	1 840 EUR	1 390 EUR	990 EUR

Price list for welding blocks 200 mm wide with Ø 16 mm hole system in 50x50 mm grid:

DIMENSIONS [mm]	NET PRICE **PRO**	NET PRICE **PLUS**	NET PRICE **ECO**
600x200x200	470 EUR	410 EUR	280 EUR
800x200x200	580 EUR	490 EUR	360 EUR
1000x200x200	710 EUR	610 EUR	460 EUR
1200x200x200	870 EUR	690 EUR	520 EUR
1500x200x200	990 EUR	850 EUR	610 EUR
2000x200x200	1 240 EUR	1 080 EUR	780 EUR
2400x200x200	1 520 EUR	1 240 EUR	940 EUR
3000x200x200	1 990 EUR	1 540 EUR	1 140 EUR



WELDING BLOCKS

PRICE LIST

Pricing for 400 mm wide welding blocks with Ø 28 mm and Ø 16 mm hole system in diagonal grid:

DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PLUS**	NET PRICE **ECO**
600x400x200	890 EUR	690 EUR	540 EUR	390 EUR
800x400x200	1 040 EUR	790 EUR	590 EUR	440 EUR
1000x400x200	1 290 EUR	990 EUR	740 EUR	590 EUR
1200x400x200	1 490 EUR	1 140 EUR	840 EUR	640 EUR
1500x400x200	1 790 EUR	1 340 EUR	990 EUR	740 EUR
2000x400x200	2 240 EUR	1 690 EUR	1 240 EUR	890 EUR
2400x400x200	2 590 EUR	1 940 EUR	1 440 EUR	1 040 EUR
3000x400x200	3 190 EUR	2 390 EUR	1 790 EUR	1 290 EUR

Price list for 400 mm wide welding blocks with Ø 16 mm hole system in 50x50 mm grid:

DIMENSIONS [mm]	NET PRICE **PRO**	NET PRICE **PLUS**	NET PRICE **ECO**
600x400x200	740 EUR	590 EUR	440 EUR
800x400x200	890 EUR	690 EUR	510 EUR
1000x400x200	1 090 EUR	840 EUR	640 EUR
1200x400x200	1 240 EUR	940 EUR	690 EUR
1500x400x200	1 490 EUR	1 140 EUR	840 EUR
2000x400x200	1 890 EUR	1 440 EUR	1 040 EUR
2400x400x200	2 190 EUR	1 640 EUR	1 190 EUR
3000x400x200	2 640 EUR	1 990 EUR	1 490 EUR



WELDING BLOCKS

WELDING BLOCKS WEIGHTS

DIMENSIONS [mm]	WEIGHT **EXPERT**	WEIGHT **PRO**	WEIGHT **PLUS**	WEIGHT **ECO**
600x100x100	30 kg	20 kg	15 kg	10 kg
800x100x100	40 kg	25 kg	20 kg	15 kg
1000x100x100	50 kg	30 kg	25 kg	20 kg
1200x100x100	60 kg	40 kg	30 kg	20 kg
1500x100x100	70 kg	50 kg	40 kg	30 kg
2000x100x100	100 kg	65 kg	50 kg	40 kg
2400x100x100	115 kg	80 kg	65 kg	45 kg
3000x100x100	145 kg	100 kg	80 kg	55 kg
600x200x200	75 kg	50 kg	40 kg	30 kg
800x200x200	100 kg	70 kg	55 kg	40 kg
1000x200x200	120 kg	80 kg	65 kg	45 kg
1200x200x200	140 kg	95 kg	80 kg	55 kg
1500x200x200	170 kg	115 kg	95 kg	65 kg
2000x200x200	220 kg	150 kg	120 kg	85 kg
2400x200x200	260 kg	180 kg	150 kg	100 kg
3000x200x200	350 kg	230 kg	190 kg	125 kg
600x400x200	145 kg	95 kg	75 kg	50 kg
800x400x200	170 kg	110 kg	90 kg	60 kg
1000x400x200	205 kg	135 kg	110 kg	75 kg
1200x400x200	235 kg	150 kg	120 kg	80 kg
1500x400x200	280 kg	185 kg	150 kg	100 kg
2000x400x200	355 kg	235 kg	190 kg	130 kg
2400x400x200	415 kg	275 kg	225 kg	150 kg
3000x400x200	505 kg	335 kg	270 kg	185 kg

*These are approximate values.

WELDING TABLE CONNECTORS



WELDING TABLE CONNECTORS

TECHNICAL PARAMETERS

Welding table connectors are an indispensable element in any professional welding workshop. They enable stable and precise connection of two welding tables or welding table with **TRESTLE** welding support, which allows to maintain constant distances and precise dimensions of welded structures.

ADVANTAGES AND FUNCTIONALITIES:

FIXED DISTANCE: They ensure that the distance between the tables or supports to be joined is always the same, which is crucial for precision and repeatability in welding.

MULTITASKING: They fit both welding tables and TRESTLE welding supports, making them a versatile solution for many work situations.

WIDE SELECTION OF SIZES: Available in 20 different sizes, from 100mm to 2000mm in 100mm increments, allowing for a perfect fit for each user.

MATERIALS AND BUILD QUALITY

The connectors are made of high-quality materials, which ensures their durability and resistance to mechanical damage and corrosion. Precision machining makes them fit perfectly on tables and supports, guaranteeing stability and safety during work.



IDEAL SOLUTION FOR YOUR WORKSHOP

Choosing the right fasteners is a guarantee of accuracy and reliability in any welding project. A wide range of sizes allows you to match fasteners to different applications, and their high quality workmanship ensures the longevity of the product.

WELDING TABLE CONNECTORS

DIMENSIONS AND PRICE LIST

DIMENSIONS [mm]	NET PRICE
100	16 EUR
200	19 EUR
300	22 EUR
400	25 EUR
500	27 EUR
600	30 EUR
700	33 EUR
800	36 EUR
900	39 EUR
1000	42 EUR
1100	45 EUR
1200	48 EUR
1300	51 EUR
1400	54 EUR
1500	56 EUR
1600	60 EUR
1700	63 EUR
1800	66 EUR
1900	68 EUR
2000	71 EUR




L=300mm

RAIL SYSTEMS FOR WELDING TABLES AND SUPPORTS



RAIL SYSTEMS FOR WELDING TABLES AND SUPPORTS

SLIDE SYSTEM series

TECHNICAL PARAMETERS

The GPPH rail system is a proposal of our brand, designed to optimize welding and assembly processes in workshops and production facilities. Dedicated to welding tables and **TRESTLE** welding supports, it allows precise clamping and easy movement of components, guaranteeing a stable and repeatable position during processing.

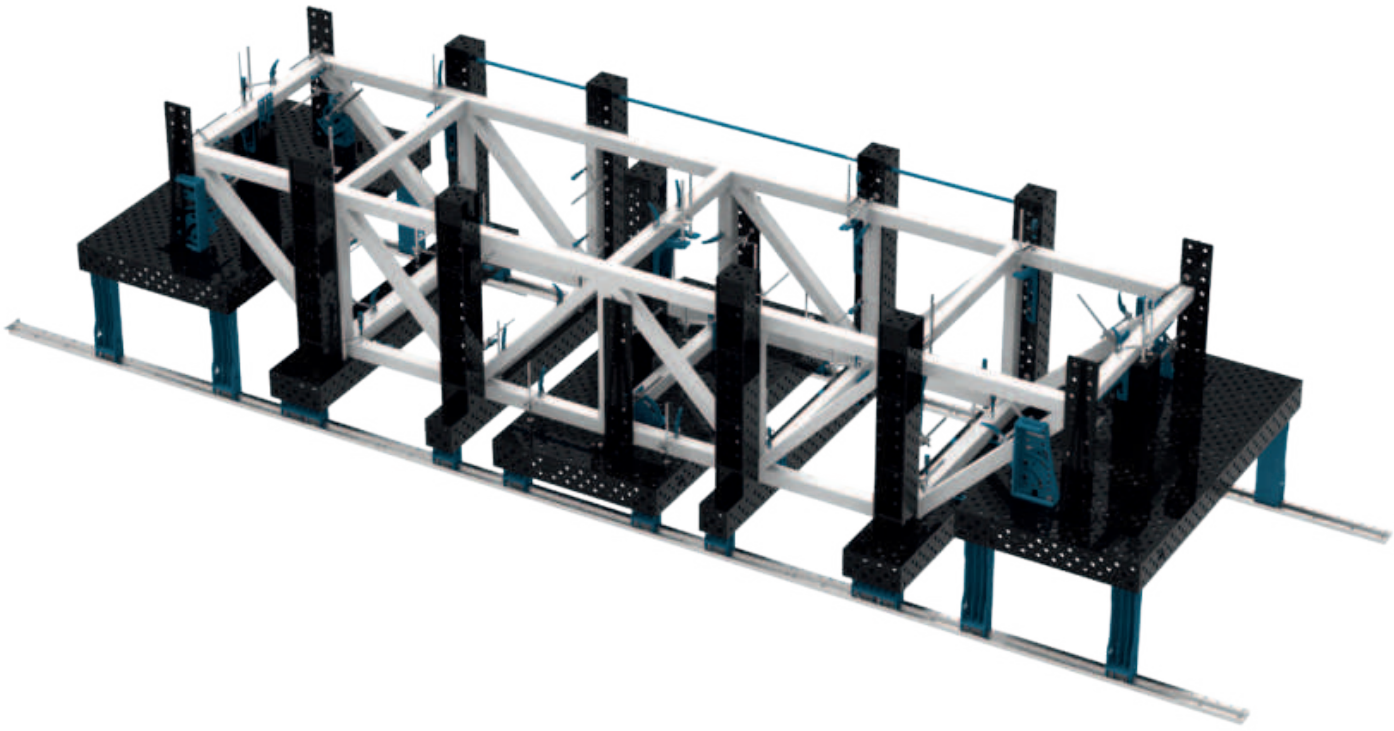
BENEFITS OF IMPLEMENTING A GPPH RAIL SYSTEM:

INCREASING EFFICIENCY: Reduce the time needed to prepare the site and reduce downtime.

FLEXIBLE FIT: To the size and nature of the projects - quick adaptation of the position to new production tasks.

OPTIMAL USE OF SPACE: System components can be combined in various configurations to better manage space constraints.

MINIMIZING ERRORS: Assembly thanks to stable, secure mounts and precise positioning.



The rail system can be configured modularly, selecting its length in 1m increments (the minimum installation length is 2 m). In terms of width, it is possible to install only elements of identical working width - for example, blocks of 2000x400 can also be attached to the 2000x1000 table. 2000x200, but it is not possible to use other formats, such as 1000x400 or 1500x200.

RAIL SYSTEMS FOR WELDING TABLES AND SUPPORTS

SLIDE SYSTEM series

TECHNICAL PARAMETERS

Key features of the GPPH rail system:

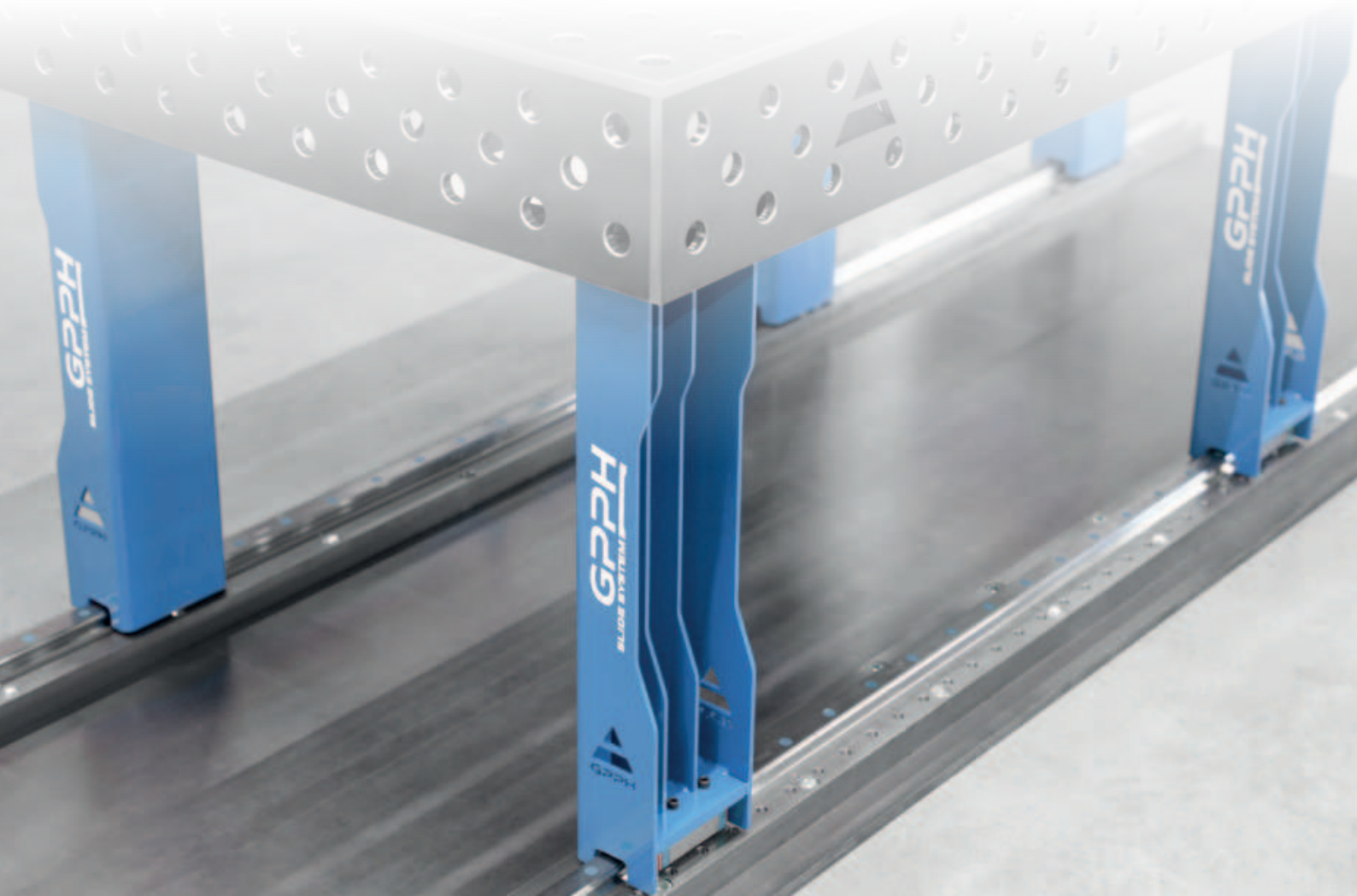
Versatility of application
- Ability to mount both welding tables and welding supports on the same rails.
- System designed to work well in different types of workshops and production lines.

Easy adjustment and positioning
- Smooth movement of the tables or supports along the rails makes it possible to quickly change the configuration of the workstation.
- Built-in locking mechanisms allow you to instantly immobilize the table/support in the desired location.

Modular design
- The solution consists of components that can be easily expanded and adapted to the size of the production floor and the specifics of the processes being carried out.
- The rails can be extended or combined in different configurations to create an optimal working environment.

High precision and stability
- Precision guides and robust construction ensure the accuracy of the findings and the absence of vibration during processing.
- Thanks to the use of high-quality materials, the system is characterized by high resistance to loads and conditions in industrial plants.

Ergonomics and safety
- The system's design allows ergonomic positioning of the table or support, which facilitates access to welded parts and improves operator comfort.

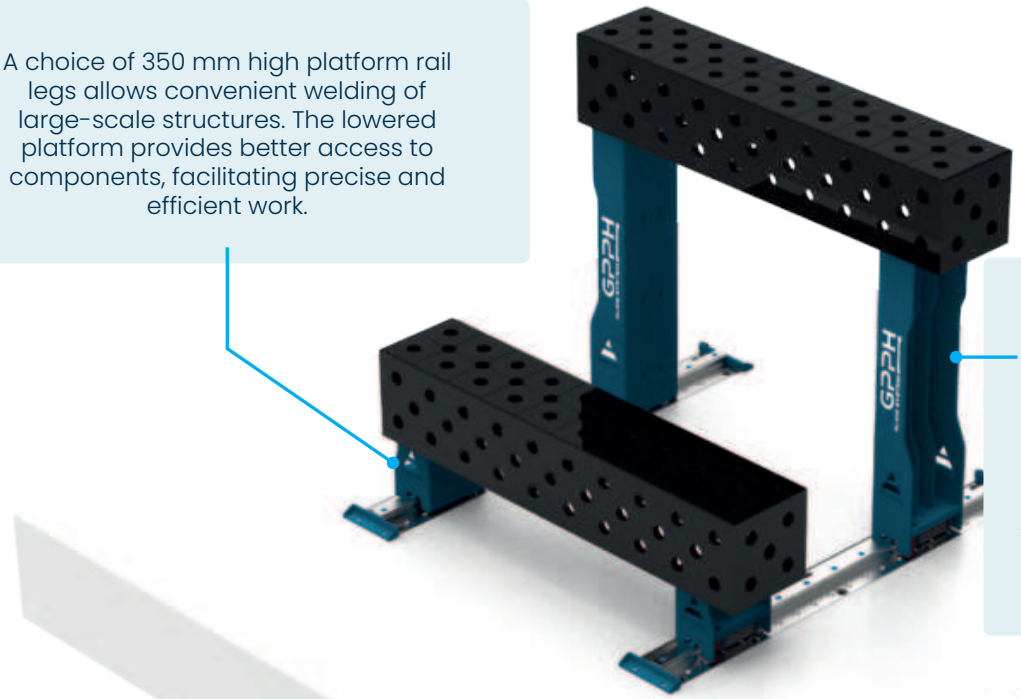


RAIL SYSTEMS FOR WELDING TABLES AND SUPPORTS

SLIDE SYSTEM series

TECHNICAL PARAMETERS AND PRICE LIST

A choice of 350 mm high platform rail legs allows convenient welding of large-scale structures. The lowered platform provides better access to components, facilitating precise and efficient work.



The rail system can be installed at the standard height of welding tables - 870 mm, providing optimal working conditions. This height guarantees ergonomics, comfort of use and easy access to tools, which translates into greater precision and productivity during welding.

The GPPH rail system is a reliable solution for professionals who demand versatility, durability and accuracy in welding and assembly. Thanks to its modular design and easy adjustment, it is an investment that will quickly pay for itself and streamline work in any manufacturing facility.

PRICE LIST OF RAILS:	
Foundation rail with **linear guide 2000**	1 240 EUR
Foundation rail with **linear guide 3000**	1 860 EUR
Foundation rail with **linear guide 4000**	2 440 EUR

*The price shown is the price for one rail. For the whole installation to work properly, you need to buy at least double the number of rails.



RAIL SYSTEMS FOR WELDING TABLES AND SUPPORTS

SLIDE SYSTEM series

DIMENSIONS AND PRICE LIST

Price list for table top rail system with hole system Ø 28 mm and Ø 16 mm in a 100x100 mm grid with high legs:

DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PRO INOX**	NET PRICE **PLUS**	NET PRICE **PLUS INOX**
1000 x 600	3 660 EUR	3 220 EUR	5 820 EUR	2 760 EUR	4 690 EUR
1000 x 1000	4 040 EUR	3 460 EUR	7 560 EUR	2 980 EUR	5 690 EUR
1200 x 800	4 060 EUR	3 490 EUR	7 240 EUR	3 020 EUR	5 590 EUR
1200 x 1000	4 390 EUR	3 840 EUR	8 190 EUR	3 290 EUR	6 220 EUR
1200 x 1200	4 690 EUR	4 060 EUR	8 990 EUR	3 420 EUR	6 790 EUR
1500 x 1000	4 840 EUR	4 330 EUR	9 420 EUR	3 540 EUR	7 020 EUR
1500 x 1480	5 690 EUR	4 770 EUR	11 860 EUR	3 780 EUR	8 690 EUR
2000 x 1000	5 490 EUR	4 560 EUR	11 290 EUR	3 790 EUR	8 290 EUR
2400 x 1200	7 240 EUR	6 170 EUR	15 340 EUR	5 040 EUR	10 440 EUR

Price list for table top rail system with hole system Ø 28 mm and Ø 16 mm in diagonal grid and Ø 16 mm in 50x50 mm grid with high legs:

DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PRO INOX**	NET PRICE **PLUS**	NET PRICE **PLUS INOX**
1000 x 600	3 790 EUR	3 520 EUR	6 240 EUR	3 020 EUR	5 220 EUR
1000 x 1000	4 190 EUR	3 770 EUR	7 990 EUR	3 270 EUR	6 240 EUR
1200 x 800	4 240 EUR	3 790 EUR	7 690 EUR	3 280 EUR	5 990 EUR
1200 x 1000	4 590 EUR	4 120 EUR	8 690 EUR	3 520 EUR	6 690 EUR
1200 x 1200	4 890 EUR	4 420 EUR	9 520 EUR	3 790 EUR	7 290 EUR
1500 x 1000	5 090 EUR	4 660 EUR	9 960 EUR	3 790 EUR	7 560 EUR
1500 x 1480	5 940 EUR	5 260 EUR	12 390 EUR	4 120 EUR	9 240 EUR
2000 x 1000	5 740 EUR	4 940 EUR	11 890 EUR	4 060 EUR	8 860 EUR
2400 x 1200	7 540 EUR	6 640 EUR	16 010 EUR	5 410 EUR	11 940 EUR

RAIL SYSTEMS FOR WELDING TABLES AND SUPPORTS

SLIDE SYSTEM series

DIMENSIONS AND PRICE LIST

Price list for the 200 mm wide welding support rail system with a hole system of Ø 28 mm and Ø 16 mm in a diagonal grid with high legs:

			
DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PLUS**
600x200x200	1 490 EUR	1 270 EUR	1 210 EUR
800x200x200	1 680 EUR	1 340 EUR	1 280 EUR
1000x200x200	1 820 EUR	1 460 EUR	1 360 EUR
1200x200x200	1 990 EUR	1 610 EUR	1 420 EUR
1500x200x200	2 230 EUR	1 710 EUR	1 560 EUR
2000x200x200	2 610 EUR	1 870 EUR	1 760 EUR
2400x200x200	2 920 EUR	2 140 EUR	1 870 EUR
3000x200x200	3 240 EUR	2 690 EUR	2 240 EUR

Price list for the rail system for 200 mm wide welding supports with a hole system Ø 16 mm in a 50x50 mm grid with high legs:

	
DIMENSIONS [mm]	NET PRICE **PRO**	NET PRICE **PLUS**
600x200x200	1 320 EUR	1 260 EUR
800x200x200	1 430 EUR	1 340 EUR
1000x200x200	1 560 EUR	1 460 EUR
1200x200x200	1 720 EUR	1 540 EUR
1500x200x200	1 840 EUR	1 700 EUR
2000x200x200	2 090 EUR	1 930 EUR
2400x200x200	2 370 EUR	2 090 EUR
3000x200x200	2 840 EUR	2 390 EUR

RAIL SYSTEMS FOR WELDING TABLES AND SUPPORTS

SLIDE SYSTEM series

DIMENSIONS AND PRICE LIST

Price list for the 400 mm wide welding support rail system with a hole system of Ø 28 mm and Ø 16 mm in a diagonal grid with high legs:

DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PLUS**
600x400x200	2 310 EUR	2 110 EUR	1 960 EUR
800x400x200	2 460 EUR	2 210 EUR	2 010 EUR
1000x400x200	2 710 EUR	2 410 EUR	2 160 EUR
1200x400x200	2 910 EUR	2 560 EUR	2 260 EUR
1500x400x200	3 210 EUR	2 760 EUR	2 410 EUR
2000x400x200	3 660 EUR	3 110 EUR	2 660 EUR
2400x400x200	4 010 EUR	3 360 EUR	2 860 EUR
3000x400x200	4 610 EUR	3 810 EUR	3 210 EUR

Price list for the rail system for 400 mm wide welding supports with a hole system Ø 16 mm in a 50x50 mm grid with high legs:

DIMENSIONS [mm]	NET PRICE **PRO**	NET PRICE **PLUS**
600x400x200	2 160 EUR	2 010 EUR
800x400x200	2 310 EUR	2 110 EUR
1000x400x200	2 510 EUR	2 260 EUR
1200x400x200	2 660 EUR	2 360 EUR
1500x400x200	2 910 EUR	2 560 EUR
2000x400x200	3 310 EUR	2 860 EUR
2400x400x200	3 610 EUR	3 060 EUR
3000x400x200	4 060 EUR	3 410 EUR

RAIL SYSTEMS FOR WELDING TABLES AND SUPPORTS

SLIDE SYSTEM series

DIMENSIONS AND PRICE LIST

Price list for table top rail system with hole system Ø 28 mm and Ø 16 mm in a 100x100 mm grid with low legs:

DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PRO INOX**	NET PRICE **PLUS**	NET PRICE **PLUS INOX**
1000 x 600	3 460 EUR	3 020 EUR	5 620 EUR	2 560 EUR	4 490 EUR
1000 x 1000	3 840 EUR	3 260 EUR	7 360 EUR	2 780 EUR	5 490 EUR
1200 x 800	3 860 EUR	3 290 EUR	7 040 EUR	2 820 EUR	5 390 EUR
1200 x 1000	4 190 EUR	3 640 EUR	7 990 EUR	3 090 EUR	6 020 EUR
1200 x 1200	4 490 EUR	3 860 EUR	8 790 EUR	3 220 EUR	6 590 EUR
1500 x 1000	4 640 EUR	4 130 EUR	9 220 EUR	3 340 EUR	6 820 EUR
1500 x 1480	5 490 EUR	4 570 EUR	11 660 EUR	3 580 EUR	8 490 EUR
2000 x 1000	5 290 EUR	4 360 EUR	11 090 EUR	3 590 EUR	8 090 EUR
2400 x 1200	6 940 EUR	5 870 EUR	15 040 EUR	4 740 EUR	10 990 EUR

Price list for table top rail system with hole system Ø 28 mm and Ø 16 mm in diagonal grid and Ø 16 mm in 50x50 mm grid with low legs:

DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PRO INOX**	NET PRICE **PLUS**	NET PRICE **PLUS INOX**
1000 x 600	3 590 EUR	3 320 EUR	6 040 EUR	2 820 EUR	5 020 EUR
1000 x 1000	3 990 EUR	3 570 EUR	7 790 EUR	3 070 EUR	6 040 EUR
1200 x 800	4 040 EUR	3 590 EUR	7 490 EUR	3 080 EUR	5 790 EUR
1200 x 1000	4 390 EUR	3 920 EUR	8 490 EUR	3 320 EUR	6 490 EUR
1200 x 1200	4 690 EUR	4 220 EUR	9 320 EUR	3 590 EUR	7 090 EUR
1500 x 1000	4 890 EUR	4 460 EUR	9 760 EUR	3 590 EUR	7 360 EUR
1500 x 1480	5 740 EUR	5 060 EUR	12 190 EUR	3 920 EUR	9 040 EUR
2000 x 1000	5 540 EUR	4 740 EUR	11 690 EUR	3 860 EUR	8 660 EUR
2400 x 1200	7 240 EUR	6 340 EUR	15 710 EUR	5 110 EUR	11 640 EUR

RAIL SYSTEMS FOR WELDING TABLES AND SUPPORTS

SLIDE SYSTEM series

DIMENSIONS AND PRICE LIST

Price list for the 200 mm wide welding support rail system with Ø 28 mm and Ø 16 mm hole pattern in a diagonal grid with low legs:

DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PLUS**
600x200x200	1 390 EUR	1 170 EUR	1 110 EUR
800x200x200	1 580 EUR	1 240 EUR	1 180 EUR
1000x200x200	1 720 EUR	1 360 EUR	1 260 EUR
1200x200x200	1 890 EUR	1 510 EUR	1 320 EUR
1500x200x200	2 130 EUR	1 610 EUR	1 460 EUR
2000x200x200	2 510 EUR	1 770 EUR	1 660 EUR
2400x200x200	2 820 EUR	2 040 EUR	1 770 EUR
3000x200x200	3 140 EUR	2 590 EUR	2 140 EUR

Price list for the rail system for 200 mm wide welding supports with a hole system Ø 16 mm in a 50x50 mm grid with low legs:

DIMENSIONS [mm]	NET PRICE **PRO**	NET PRICE **PLUS**
600x200x200	1 220 EUR	1 160 EUR
800x200x200	1 330 EUR	1 240 EUR
1000x200x200	1 460 EUR	1 360 EUR
1200x200x200	1 620 EUR	1 440 EUR
1500x200x200	1 740 EUR	1 600 EUR
2000x200x200	1 990 EUR	1 830 EUR
2400x200x200	2 270 EUR	1 990 EUR
3000x200x200	2 740 EUR	2 290 EUR

RAIL SYSTEMS FOR WELDING TABLES AND SUPPORTS

SLIDE SYSTEM series

DIMENSIONS AND PRICE LIST

Price list for the 400 mm wide welding support rail system with Ø 28 mm and Ø 16 mm hole pattern in a diagonal grid with low legs:

DIMENSIONS [mm]	NET PRICE **EXPERT**	NET PRICE **PRO**	NET PRICE **PLUS**
600x400x200	2 160 EUR	1 960 EUR	1 810 EUR
800x400x200	2 310 EUR	2 060 EUR	1 860 EUR
1000x400x200	2 560 EUR	2 260 EUR	2 010 EUR
1200x400x200	2 760 EUR	2 410 EUR	2 110 EUR
1500x400x200	3 060 EUR	2 610 EUR	2 260 EUR
2000x400x200	3 510 EUR	2 960 EUR	2 510 EUR
2400x400x200	3 860 EUR	3 210 EUR	2 710 EUR
3000x400x200	4 460 EUR	3 660 EUR	3 060 EUR

Price list for the rail system for 400 mm wide welding supports with a hole system Ø 16 mm in a 50x50 mm grid with low legs:

DIMENSIONS [mm]	NET PRICE **PRO**	NET PRICE **PLUS**
600x400x200	2 010 EUR	1 860 EUR
800x400x200	2 160 EUR	1 960 EUR
1000x400x200	2 360 EUR	2 110 EUR
1200x400x200	2 510 EUR	2 210 EUR
1500x400x200	2 760 EUR	2 410 EUR
2000x400x200	3 160 EUR	2 710 EUR
2400x400x200	3 460 EUR	2 910 EUR
3000x400x200	3 910 EUR	3 260 EUR

GPPH IQ AIR FLOW



GPPH IQ AIR FLOW

welding hood with fan

TECHNICAL PARAMETERS

The innovative **GPPH IQ Air Flow** welding fume extractor hood is a modern solution that significantly raises health and safety standards in any welding workshop. Thanks to its unique design, the hood effectively extracts welding fumes from all sides of the table, including the corners, which ensures clean air in the workplace and protects the welder's health.

EFFICIENT SMOKE DRAINAGE: The welding hood is designed to effectively remove welding fumes from the entire table surface. Specially designed ventilation ducts allow for effective removal of contaminants, regardless of the work location, including the corners of the table.

IMPROVEMENT OF WORKING CONDITIONS: Thanks to the effective smoke extraction, welders do not have to breathe in harmful fumes, which significantly improves air quality and reduces the risk of health problems. This solution is crucial for maintaining occupational health and safety.

VERSATILITY AND FLEXIBILITY: The extractor hood is available with or without a fan, allowing the product to be customized to the customer's individual needs and preferences. The version with a fan ensures maximum smoke extraction efficiency, while the option without a fan allows for integration with the existing ventilation system.

EASY TO ASSEMBLE AND USE: The fume extraction hood is easy to install on different types of welding tables, making it a universal solution for various workshop configurations.



GPPH IQ AIR FLOW

welding hood with fan

TECHNICAL PARAMETERS AND PRICE LIST

TECHNICAL PARAMETERS OF THE FAN	
air circulation	2700 m^3/h
air pressure	min 130 Pa
power	170 W
noise	max 85 dB
tension	230 V
weight	4,5 kg
material	powder coated S355 steel

*It is possible to order a version without a fan, in which case the amount of 80 EUR will be deducted from the basic price.

HOOD DIMENSIONS [mm]	NET PRICE
1000 x 1000	990 EUR
1200 x 1200	1 120 EUR
1500 x 1000	1 160 EUR
1500 x 1480	1 330 EUR
2000 x 1000	1 290 EUR
2400 x 1200	1 540 EUR

The prices for all eaves frames are 990 EUR.



GPPH IQ AIR FLOW

welding hood with fan

TECHNICAL PARAMETERS

The welding fume extraction hood is made of durable materials that can withstand high temperatures and heavy use. Its design ensures maximum smoke extraction efficiency, and the availability of a version with a fan allows for immediate improvement of working conditions.

For customers who already have ventilation systems, we also offer the option of purchasing a hood without a fan.

URZĄD PATENTOWY RZECZYPOSPOLITEJ POLSKIEJ

Invention registered with the Polish Patent Office, application marked with the following numbers: P.450498, P.450499



A 300 mm diameter duct fan guarantees high performance





The aluminum construction ensures high corrosion resistance and easy assembly



LED lighting for optimal visibility during work



Infinitely variable fan speed control

IQ AERO CLEAN – FILTERING AND VENTILATION EQUIPMENT



IQ AERO CLEAN

filtering and ventilation equipment

TECHNICAL PARAMETERS

Clean air at the workplace is essential, especially in a welding environment. That is why GPPH presents IQ Aero Clean – a modern welding extractor that effectively eliminates smoke and pollutants generated during welding. Thanks to an advanced filtration system, the device not only improves work comfort, but above all, it takes care of the health of employees and the cleanliness of the production hall.

WHY CHOOSE IQ AERO CLEAN?

EFFECTIVE FILTRATION: An advanced filter system cleans the air, eliminating harmful particles and improving working conditions.

FLEXIBILITY AND MOBILITY: The mobile and wall versions allow for adaptation to different workplaces and needs.

INTEGRATION WITH IQ AIR FLOW: Option to combine Mobile 1.0 with our welding hood for even better performance.

ERGONOMICS AND COMFORT: Easy to use, compact design and durable for years.



IQ AERO CLEAN
because clean air
means better work.

IQ AERO CLEAN

filtering and ventilation equipment

TECHNICAL PARAMETERS

FOUR VERSIONS TO SUIT YOUR NEEDS

IQ Aero Clean is an extraction system available in four versions to suit the specific requirements of any welding shop:

IQ Aero Clean Mobile 1.0 – a stationary or mobile version that can be connected to our IQ Air Flow welding fume extractor using a 315 mm diameter ventilation pipe, thus creating a comprehensive ventilation system for professional welding stations.

IQ Aero Clean Mobile 2.0 – a stationary or mobile version equipped with two flexible extraction arms ("elephants") that allow the extraction to be precisely positioned anywhere. This allows two welding stations to be operated simultaneously, making it ideal for changing work conditions.

IQ Aero Clean Wall 1.0 - a wall-mounted extraction system with one extraction arm. Its stationary design allows for effective welding fume extraction without taking up floor space, which facilitates the organization of workstations. The device can also be connected to our IQ Air Flow welding hood with a 315 mm ventilation pipe to create a comprehensive ventilation system for professional welding workplaces.

IQ Aero Clean Wall 2.0 – a wall-mounted system with two extraction arms on either side. This allows two welding stations to be operated simultaneously, optimizing space and effectively eliminating smoke from the production hall. Wall mounting is an additional advantage because it saves floor space, facilitates the organization of workstations and eliminates the need to move the device, which increases work comfort and efficiency.



IQ AERO CLEAN

filtering and ventilation equipment

TECHNICAL PARAMETERS

TECHNICAL SPECIFICATIONS FOR ALL **IQ AERO CLEAN** VERSIONS:	
Air flow capacity	6000 m³/h
Filtration type	spark arrestor filter + cartridge filter with a surface area of 20m2
Filtration level	99,5% for particles with a size of 0,3 µm
Noise level	40% - 60 dB | 100% - 80 dB*
Engine power	1,5 kW
Power supply	400 V
Material	powder-coated steel
IQ Flow Control system	adaptive air flow regulation

*Noise level measured in close proximity to the device casing.

Dust-proof system with a grid in the drawers – prevents the secondary lifting of contaminants during operation, ensuring a cleaner and safer environment and a longer filter life.

Pulse-jet cleaning system – uses short, intense pulses of compressed air that reverse the air flow in the filter, effectively removing accumulated dust from the surface of the filter cartridges; additional possibility to program the frequency of the system operation.

The device is equipped with a professional air filter with a reducer - the pneumatic system does not need to be prepared for installation of the device.

The device is equipped with a vacuum gauge to monitor the degree of filter contamination - enabling quick detection of a drop in performance by signaling the approaching level of filter clogging.



IQ AERO CLEAN

filtering and ventilation equipment

TECHNICAL PARAMETERS AND PRICE LIST

IQ Aero Clean mobile 1.0	IQ Aero Clean mobile 2.0
IQ Air Flow connection option	Flexible extraction arm ("elephant")
Stationary or mobile assembly	Stationary or mobile assembly
Dimensions: 1830x1000x650 mm	Dimensions: 1830x1000x650 mm
Weight: 200 kg	Weight: 200 kg
Price: 6 290 EUR	Price: 6 290 EUR

IQ Aero Clean wall 1.0	IQ Aero Clean wall 2.0
IQ Air Flow connection option	Flexible extraction arm ("elephant")
Wall mounting	Wall mounting
Dimensions: 1560x1420x720 mm	Dimensions: 1560x1420x720 mm
Weight: 220 kg	Weight: 220 kg
Price: 6 290 EUR	Price: 6 290 EUR

*The dimensions and weights indicated refer to the device alone.
**The prices of IQ Aero Clean Mobile devices do not include the extraction arms and ventilation pipes needed to connect the devices together.

PRICE LIST OF FLEXIBLE EXTRACTION ARMS ("TRUNKS")	
2-meter long extraction arm	660 EUR
3-meter long extraction arm	740 EUR
4-meter long extraction arm	860 EUR


GPPH
IQ Aero Clean
wall 2.0

WELDING GATE



WELDING GATE

TECHNICAL PARAMETERS

The **Welding Gate** is an innovative solution that opens up new possibilities for automating welding processes. This frame enables stable and convenient attachment of cobots to welding tables, making it an ideal tool for modern production facilities.

KEY FEATURES:

VERSATILITY: The Welding Gate is compatible with various welding table models, ensuring flexibility of use in different industrial environments.

STABILITY: The robust design guarantees safe work with the cobot, even during intensive welding processes.

EASY INSTALLATION: The Welding Gate frame is designed to be quickly and easily attached to the welding table. Thanks to the sophisticated mounting system, installation only takes a few minutes.

WORK OPTIMIZATION: The Welding Gate allows you to fully utilize the capabilities of the cobot, ensuring smooth operation and precision with every welding operation. With the right settings, downtime is minimized and production processes become more efficient.

FUNCTIONAL DESIGN: The Welding Gate was designed for maximum performance in a production environment. Its robustness and well-thought-out design ensure stability and ease of use even in demanding industrial environments.



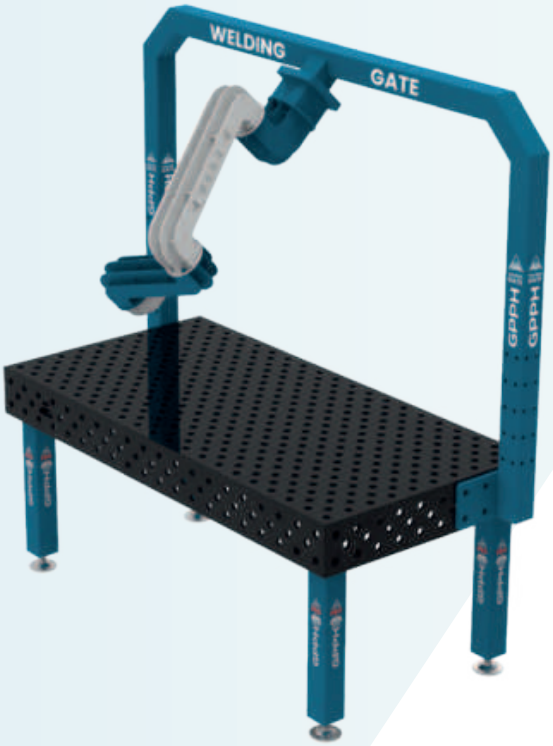
WELDING GATE

TECHNICAL PARAMETERS AND PRICE LIST

The Cobot in the **Welding Gate** can be attached to the welding table at a right angle or at a 45-degree angle, depending on the user's needs and the specifics of the welding process. The standard height of the **Welding Gate** frame from the welding table is 1200 mm, which ensures optimal working conditions and freedom of movement for the Cobot arm. It is possible to adjust the height of the frame to the dimensions of the attached cobot - to determine it, please contact our sales specialist.

When ordering, it is necessary to specify the dimension of the flange to which the cobot will be attached to the **Welding Gate** frame.

COMPARISON OF COBOARD MOUNTING AT 45° and 90°:





DIMENSIONS [mm]	PRICE **WELDING GATE** 45°	PRICE **WELDING GATE** 90°
1000	1 190 EUR	1 190 EUR
1200	1 240 EUR	1 240 EUR
1500	1 330 EUR	1 330 EUR
2000	1 390 EUR	1 390 EUR


GATE
GPPH
WELDING
GATE
GPPH
WELDING
GATE
GPPH

WELDING TOOLS



WELDING TOOLS

suitable for **EXPERT**, **XWT EXPERT** tables and **WELDSTATION EXPERT**

FLAT TOOLS



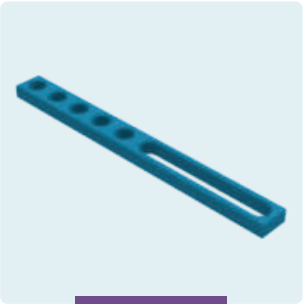
STOP EXPERT 150
28_F_001_EXPERT
38 EUR



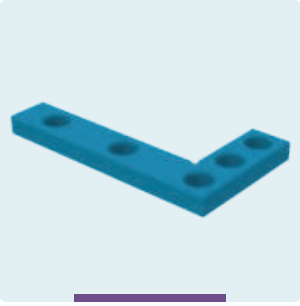
STOP EXPERT 225
28_F_002_EXPERT
43 EUR



STOP EXPERT 260
28_F_003_EXPERT
47 EUR



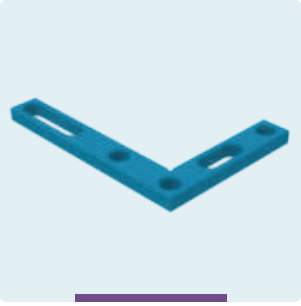
STOP EXPERT 500
28_F_004_EXPERT
83 EUR



ANGLE PRECISION SQUARE(FLAT) EXPERT 275x150
28_F_006_EXPERT
72 EUR



ANGLE PRECISION SQUARE (FLAT) EXPERT 320x150
28_F_007_EXPERT
81 EUR



ANGLE PRECISION SQUARE (FLAT) EXPERT 350x250
28_F_008_EXPERT
124 EUR



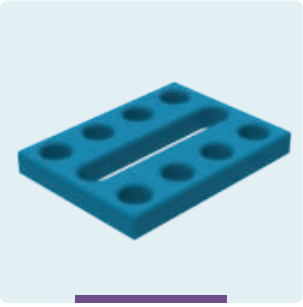
ECCENTRIC STOP EXPERT Ø 100
28_F_009_EXPERT
41 EUR



PROTRACTOR EXPERT
28_F_005_EXPERT
88 EUR



ADAPTOR PLATE EXPERT 150x150
28_F_010_EXPERT
49 EUR



ADAPTOR PLATE EXPERT 200x150
28_F_011_EXPERT
69 EUR

WELDING TOOLS

suitable for **EXPERT**, **XWT EXPERT** tables and **WELDSTATION EXPERT**

SPATIAL TOOLS



ANGLE BRACKET EXPERT 75x75
28_S_006_EXPERT
55 EUR



ANGLE BRACKET EXPERT 75x185
28_S_007_EXPERT
65 EUR



ANGLE BRACKET EXPERT 125x185
28_S_008_EXPERT
75 EUR



ANGLE BRACKET EXPERT 185x175
28_S_001_EXPERT
96 EUR



ANGLE BRACKET EXPERT 200x200
28_S_002_EXPERT
157 EUR



ANGLE BRACKET EXPERT 300x190
28_S_003_R_EXPERT
28_S_003_L_EXPERT
229 EUR



ANGLE BRACKET EXPERT 450x250
28_S_004_R_EXPERT
28_S_004_L_EXPERT
207 EUR



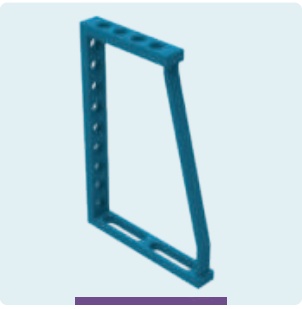
ANGLE BRACKET EXPERT 275x500x175x100
28_S_005_R_EXPERT
28_S_005_L_EXPERT
428 EUR



ANGLE BRACKET EXPERT 200x300x150
28_S_009_EXPERT
129 EUR



ANGLE BRACKET EXPERT 275x400x200
28_S_010_EXPERT
149 EUR



ANGLE BRACKET EXPERT 350x500x250
28_S_011_EXPERT
169 EUR



SPATIAL PROTRACTOR EXPERT 180x260x225
28_S_012_R_EXPERT
28_S_012_L_EXPERT
179 EUR

WELDING TOOLS

suitable for **PRO**, **XWT PRO**, **MWT** and **SMART 15** tables

FLAT TOOLS



STOP PRO 150
28_F_001_PRO
16_F_001_PRO
29 EUR



STOP PRO 225
28_F_002_PRO
16_F_002_PRO
33 EUR



STOP PRO 260
28_F_003_PRO
16_F_003_PRO
36 EUR



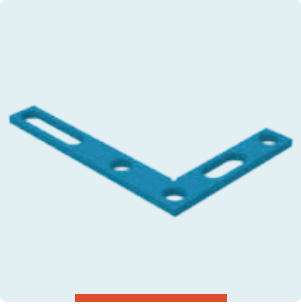
STOP PRO 500
28_F_004_PRO
16_F_004_PRO
52 EUR



ANGLE PRECISION SQUARE (FLAT) PRO 275x150
28_F_006_PRO
16_F_006_PRO
48 EUR



ANGLE PRECISION SQUARE (FLAT) PRO 320x150
28_F_007_PRO
16_F_007_PRO
55 EUR



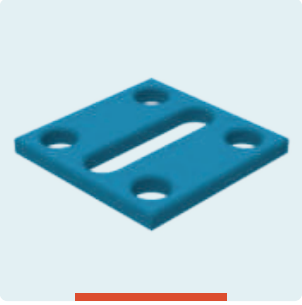
ANGLE PRECISION SQUARE (FLAT) PRO 350x250
28_F_008_PRO
16_F_008_PRO
67 EUR



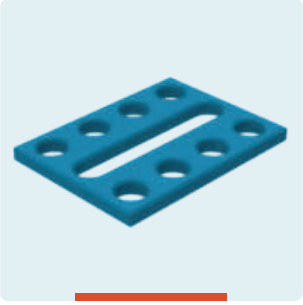
ECCENTRIC STOP PRO Ø 100
28_F_009_PRO
16_F_009_PRO
31 EUR



PROTRACTOR PRO
28_F_005_PRO
16_F_005_PRO
57 EUR



ADAPTOR PLATE PRO 150x150
28_F_10_PRO
16_F_10_PRO
49 EUR

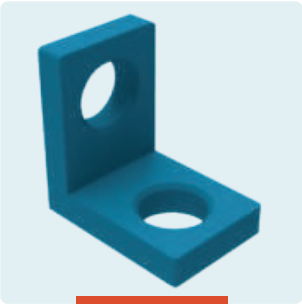


ADAPTOR PLATE PRO 200x150
28_F_11_PRO
16_F_11_PRO
59 EUR

WELDING TOOLS

suitable for **PRO**, **XWT PRO**, **MWT** and **SMART 15** tables

SPATIAL TOOLS



ANGLE BRACKET PRO 75x75
28_S_006_PRO
16_S_006_PRO
45 EUR



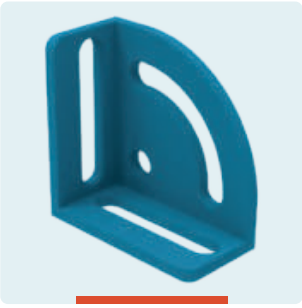
ANGLE BRACKET PRO 75x185
28_S_007_PRO
16_S_007_PRO
55 EUR



ANGLE BRACKET PRO 125x185
28_S_008_PRO
16_S_008_PRO
65 EUR



ANGLE BRACKET PRO 185x175
28_S_001_PRO
16_S_001_PRO
72 EUR



ANGLE BRACKET PRO 200x200
28_S_002_PRO
16_S_002_PRO
105 EUR



ANGLE BRACKET PRO 300x190
28_S_003_R_PRO
28_S_003_L_PRO
16_S_003_R_PRO
16_S_003_L_PRO
88 EUR



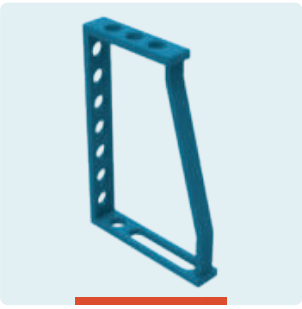
ANGLE BRACKET PRO 450x250
28_S_004_R_PRO
28_S_004_L_PRO
16_S_004_R_PRO
16_S_004_L_PRO
117 EUR



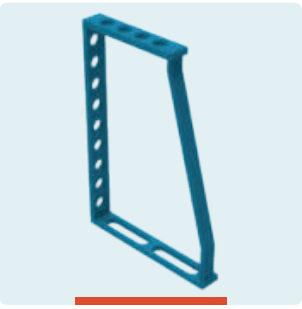
ANGLE BRACKET PRO 275x500x175x100
28_S_005_R_PRO
28_S_005_L_PRO
16_S_005_R_PRO
16_S_005_L_PRO
236 EUR



ANGLE BRACKET PRO 200x300x150
28_S_009_PRO
16_S_009_PRO
119 EUR



ANGLE BRACKET PRO 275x400x200
28_S_010_PRO
16_S_010_PRO
139 EUR



ANGLE BRACKET PRO 350x500x250
28_S_011_PRO
16_S_011_PRO
159 EUR



SPATIAL PROTRACTOR PRO 180x260x225
28_S_012_R_PRO
28_S_012_L_PRO
16_S_012_R_PRO
16_S_012_L_PRO
149 EUR

WELDING TOOLS

suitable for PLUS, XWT PLUS, ECO, XWT ECO, SMART 12, BASIC and DIY tables

FLAT TOOLS



STOP PLUS 150
28_F_001_PLUS
16_F_001_PLUS
21 EUR



STOP PLUS 225
28_F_002_PLUS
16_F_002_PLUS
24 EUR



STOP PLUS 260
28_F_003_PLUS
16_F_003_PLUS
26 EUR



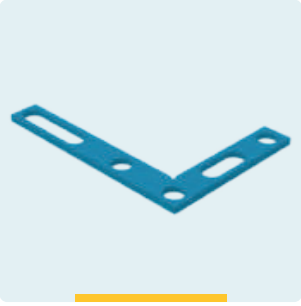
STOP PLUS 500
28_F_004_PLUS
16_F_004_PLUS
38 EUR



ANGLE PRECISION SQUARE (FLAT) PLUS 275x150
28_F_006_PLUS
16_F_006_PLUS
43 EUR



ANGLE PRECISION SQUARE (FLAT) PLUS 320x150
28_F_007_PLUS
16_F_007_PLUS
50 EUR



ANGLE PRECISION SQUARE (FLAT) PLUS 350x250
28_F_008_PLUS
16_F_008_PLUS
62 EUR



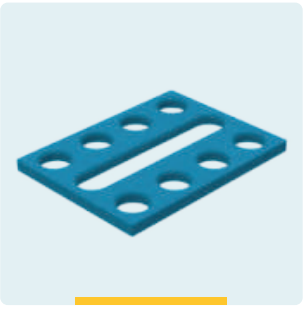
ECCENTRIC STOP PLUS Ø 100
28_F_009_PLUS
16_F_009_PLUS
24 EUR



PROTRACTOR PLUS
28_F_005_PLUS
16_F_005_PLUS
48 EUR



ADAPTOR PLATE PLUS 150x150
28_F_010_PLUS
16_F_010_PLUS
39 EUR

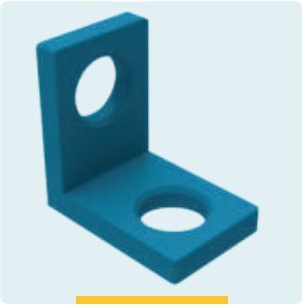


ADAPTOR PLATE PLUS 200x150
28_F_011_PLUS
16_F_011_PLUS
49 EUR

WELDING TOOLS

suitable for PLUS, XWT PLUS, ECO, XWT ECO, SMART 12, BASIC and DIY tables

SPATIAL TOOLS



ANGLE BRACKET PLUS 75x75
28_S_006_PLUS
16_S_006_PLUS
29 EUR



ANGLE BRACKET PLUS 75x185
28_S_007_PLUS
16_S_007_PLUS
35 EUR



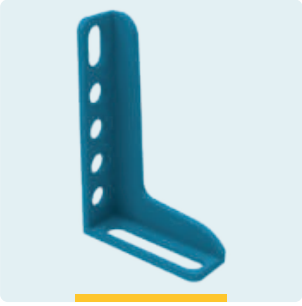
ANGLE BRACKET PLUS 125x185
28_S_008_PLUS
16_S_008_PLUS
45 EUR



ANGLE BRACKET PLUS 185x175
28_S_001_PLUS
16_S_001_PLUS
50 EUR



ANGLE BRACKET PLUS 200x200
28_S_002_PLUS
16_S_002_PLUS
88 EUR



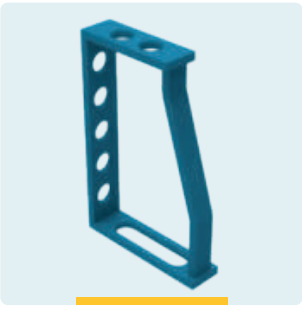
ANGLE BRACKET PLUS 300x190
28_S_003_R_PLUS
28_S_003_L_PLUS
16_S_003_R_PLUS
16_S_003_L_PLUS
76 EUR



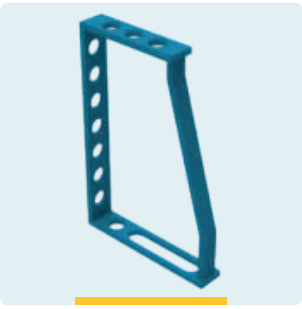
ANGLE BRACKET PLUS 450x250
28_S_004_R_PLUS
28_S_004_L_PLUS
16_S_004_R_PLUS
16_S_004_L_PLUS
107 EUR



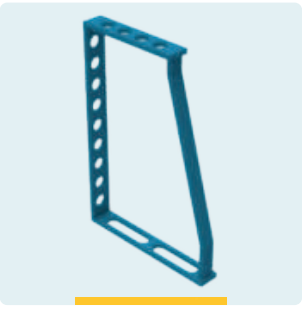
ANGLE BRACKET 275x500x175x100
28_S_005_R_PLUS
28_S_005_L_PLUS
16_S_005_R_PLUS
16_S_005_L_PLUS
186 EUR



ANGLE BRACKET PLUS 200x300x150
28_S_009_PLUS
16_S_009_PLUS
109 EUR



ANGLE BRACKET PLUS 275x400x200
28_S_010_PLUS
16_S_010_PLUS
129 EUR



ANGLE BRACKET PLUS 350x500x250
28_S_011_PLUS
16_S_011_PLUS
139 EUR



SPATIAL PROTRACTOR PLUS 180x260x225
28_S_012_R_PLUS
28_S_012_L_PLUS
16_S_012_R_PLUS
16_S_012_L_PLUS
139 EUR

WELDING TOOLS

suitable for **EXPERT**, **PRO**, **PLUS** and **ECO** tables

INCREASING WORKING SURFACE



TABLE EXTENSION EXPERT 1000x100
28_100x100_E_001_EXPERT
370 EUR



TABLE EXTENSION EXPERT 1000x200
28_100x100_E_002_EXPERT
480 EUR



TABLE EXTENSION PRO 1000x100
28_100x100_E_001_PRO
16_100x100_E_001_PRO
226 EUR



TABLE EXTENSION PRO 1000x200
28_100x100_E_002_PRO
16_100x100_E_002_PRO
286 EUR



TABLE EXTENSION PLUS 1000x100
28_100x100_E_001_PLUS
16_100x100_E_001_PLUS
167 EUR



TABLE EXTENSION PLUS 1000x200
28_100x100_E_002_PLUS
16_100x100_E_002_PLUS
214 EUR



TABLE EXTENSION ECO 1000x100
28_100x100_E_001_ECO
16_100x100_E_001_ECO
141 EUR



TABLE EXTENSION ECO 1000x200
28_100x100_E_002_ECO
16_100x100_E_002_ECO
164 EUR



MULTIFUNCTIONAL BLOCK EXPERT
28_E_003_EXPERT
239 EUR



MULTIFUNCTIONAL BLOCK PRO
28_E_003_PRO
16_E_003_PRO
209 EUR



MULTIFUNCTIONAL BLOCK PLUS
28_E_003_PLUS
16_E_003_PLUS
189 EUR

WELDING TOOLS

suitable for all **GPPH** tables

ASSEMBLY TOOLS



FAST ASSEMBLY BOLT EXPERT
28_A_002_EXPERT
43 EUR



FAST ASSEMBLY BOLT PRO
28_A_002_PRO
16_A_002_PRO
33 EUR



FAST ASSEMBLY BOLT PLUS
28_A_002_PLUS
16_A_002_PLUS
31 EUR



FAST ASSEMBLY BOLT ECO/PLUS
28_A_002_ECO_PLUS
16_A_002_ECO_PLUS
31 EUR



FAST ASSEMBLY BOLT UNI
28_A_002_UNI
16_A_002_UNI
43 EUR



MAGNETIC FAST ASSEMBLY BOLT EXPERT
28_A_003_EXPERT
45 EUR



MAGNETIC FAST ASSEMBLY BOLT PRO
28_A_003_PRO
16_A_003_PRO
35,60 EUR



MAGNETIC FAST ASSEMBLY BOLT PLUS/ECO
28_A_003_PLUS_ECO
16_A_003_PLUS_ECO
35,60 EUR

WELDING TOOLS

suitable for all **GPPH** tables

ASSEMBLY TOOLS



POSITIONING PIN EXPERT
28_A_005_EXPERT
23 EUR



POSITIONING PIN PRO
28_A_005_PRO
16_A_005_PRO
17 EUR



POSITIONING PIN PLUS
28_A_005_PLUS
16_A_005_PLUS
14 EUR



POSITIONING PIN ECO
28_A_005_PLUS
16_A_005_PLUS
12 EUR



MOUNTING PIN EXPERT
28_A_004_EXPERT
12 EUR



MOUNTING PIN PRO/PLUS
28_A_004_PRO_PLUS
16_A_004_PRO_PLUS
9 EUR



MOUNTING PIN ECO
28_A_004_ECO
16_A_004_ECO
9 EUR



FLAT PIN EXPERT
28_A_006_EXPERT
37 EUR



FLAT PIN PRO
28_A_006_PRO
16_A_006_PRO
27 EUR



FLAT PIN PLUS
28_A_006_PLUS
16_A_006_PLUS
24 EUR

WELDING TOOLS

suitable for all **GPPH** tables

FASTENING CLAMPS



FASTENING CLAMP
28_C_001
16_C_001
31 EUR



FASTENING CLAMP WITH LEVER
28_C_002
16_C_002
77 EUR



VARIABLE THROAT DEPTH CLAMP
28_C_003
16_C_003
71 EUR



VARIABLE THROAT DEPTH WITH LEVER CLAMP
28_C_004
16_C_004
96 EUR



FASTENING CLAMP WITH LEVER
28_C_005
16_C_005
55 EUR



WELDING TOOLS

suitable for all **GPPH** tables

PIPE CLAMPS AND ACCESSORIES



PIPE CLAMP HANDLE
28_CP_001
16_CP_001
19 EUR



ANGULAR PIPE CLAMP H=330 L=245, 45°
28_CP_002
16_CP_002
75 EUR



ANGULAR PIPE CLAMP H=500 L=345, 45°
28_CP_005
16_CP_005
85 EUR



ANGULAR PIPE CLAMP H=800 L=445, 45°
28_CP_008
16_CP_008
95 EUR



CLAMPING STRIP 175
CP_022
49 EUR



STRAIGHT PIPE CLAMP H=330 L=175, 90°
28_CP_003
16_CP_003
75 EUR



STRAIGHT PIPE CLAMP H=500 L=175, 90°
28_CP_006
16_CP_006
85 EUR



STRAIGHT PIPE CLAMP H=800 L=175, 90°
28_CP_009
16_CP_009
95 EUR



CLAMPING STRIP 250
CP_023
55 EUR



ANGULAR PIPE CLAMP H=330 L=245, 180°
28_CP_004
16_CP_004
75 EUR



ANGULAR PIPE CLAMP H=500 L=345, 180°
28_CP_007
16_CP_007
85 EUR



ANGULAR PIPE CLAMP H=800 L=445, 180°
28_CP_010
16_CP_010
95 EUR

WELDING TOOLS

suitable for all **GPPH** tables

PIPE CLAMP ACCESSORIES



VERTICAL ARM H=330
28_CP_011
16_CP_011
49 EUR



VERTICAL ARM H=500
28_CP_012
16_CP_012
55 EUR



VERTICAL ARM H=800
28_CP_013
16_CP_013
59 EUR



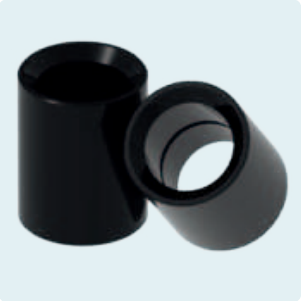
HORIZONTAL ARM L=245
28_CP_014
16_CP_014
40 EUR



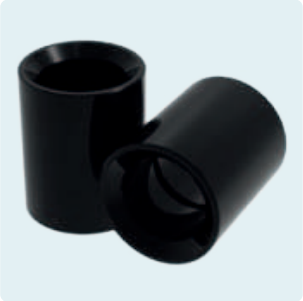
HORIZONTAL ARM L=345
28_CP_015
16_CP_015
45 EUR



HORIZONTAL ARM L=445
28_CP_016
16_CP_016
49 EUR



PIPE CLAMP ADAPTER 45°
28_CP_017
16_CP_017
35 EUR



PIPE CLAMP ADAPTER 90°
28_CP_018
16_CP_018
35 EUR



SPHERICAL PRESSURE CAP
CP_019
10 EUR



FLAT PRESSURE CAP
CP_020
10 EUR

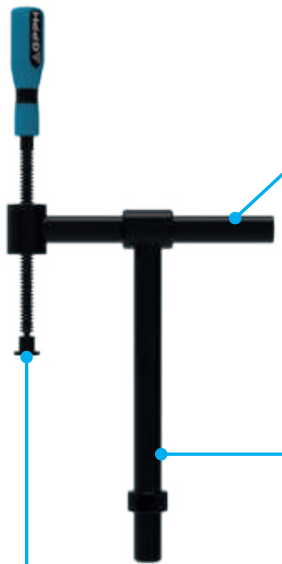


PROFILE PRESSURE CAP
CP_021
12 EUR

WELDING TOOLS

suitable for all **GPPH** tables

PIPE CLAMP ACCESSORIES





L dimension in the clamp - determines the length of the horizontal arm (measured from the axis of the handle)



Replaceable pressure caps (accessories, sold separately)



H dimension in the clamp - determines the height of the vertical arm (measured to the axis of the horizontal arm/handle)

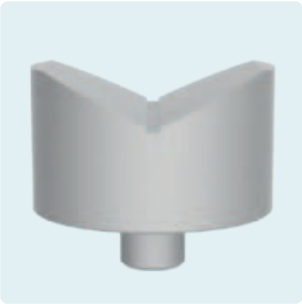


Clamp adapters - possibility to add another handle or the whole clamp to the same clamp

WELDING TOOLS

suitable for all **GPPH** tables

PIPE WELDING TOOLS



PRISM Ø 58, 130°
28_P_001
16_P_001
12 EUR



PRISM Ø 58, 90°
28_P_002
16_P_002
12 EUR



PRISM Ø 58, 130°/90°
28_P_003
16_P_003
17 EUR



PRISM Ø 120, 157°
28_P_010
16_P_010
59 EUR



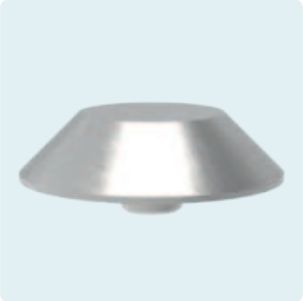
PRISM Ø 120, 157°, ADJUSTABLE 110-170
28_P_004
16_P_004
99 EUR



PRISM Ø 120, 157°, ADJUSTABLE 170-230
28_P_005
16_P_005
109 EUR



PRISM Ø 120, 157°, ADJUSTABLE 230-290
28_P_006
16_P_006
119 EUR



CENTERING CONE Ø 120
28_P_012
16_P_012
59 EUR



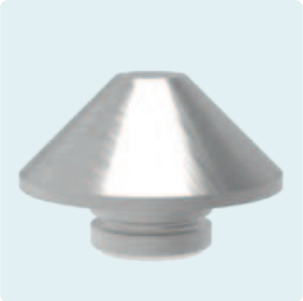
PRISM Ø 60, 157°, ADJUSTABLE 110-170
28_P_007
16_P_007
69 EUR



PRISM Ø 60, 157°, ADJUSTABLE 170-230
28_P_008
16_P_008
69 EUR



PRISM Ø 60, 157°, ADJUSTABLE 230-290
28_P_009
16_P_009
79 EUR



CENTERING CONE Ø 60
28_P_011
16_P_011
45 EUR

WELDING TOOLS

suitable for all **GPPH** tables

WELDING PLATES AND ACCESSORIES FOR WELDING PIPES



ASSIGNING PIN FOR MOUNTING PLATE 8,1 mm
P_015
15 EUR



ASSIGNING PIN FOR MOUNTING PLATE 10,1 mm
P_016
15 EUR



ASSIGNING PIN FOR MOUNTING PLATE 16,1 mm
P_017
15 EUR

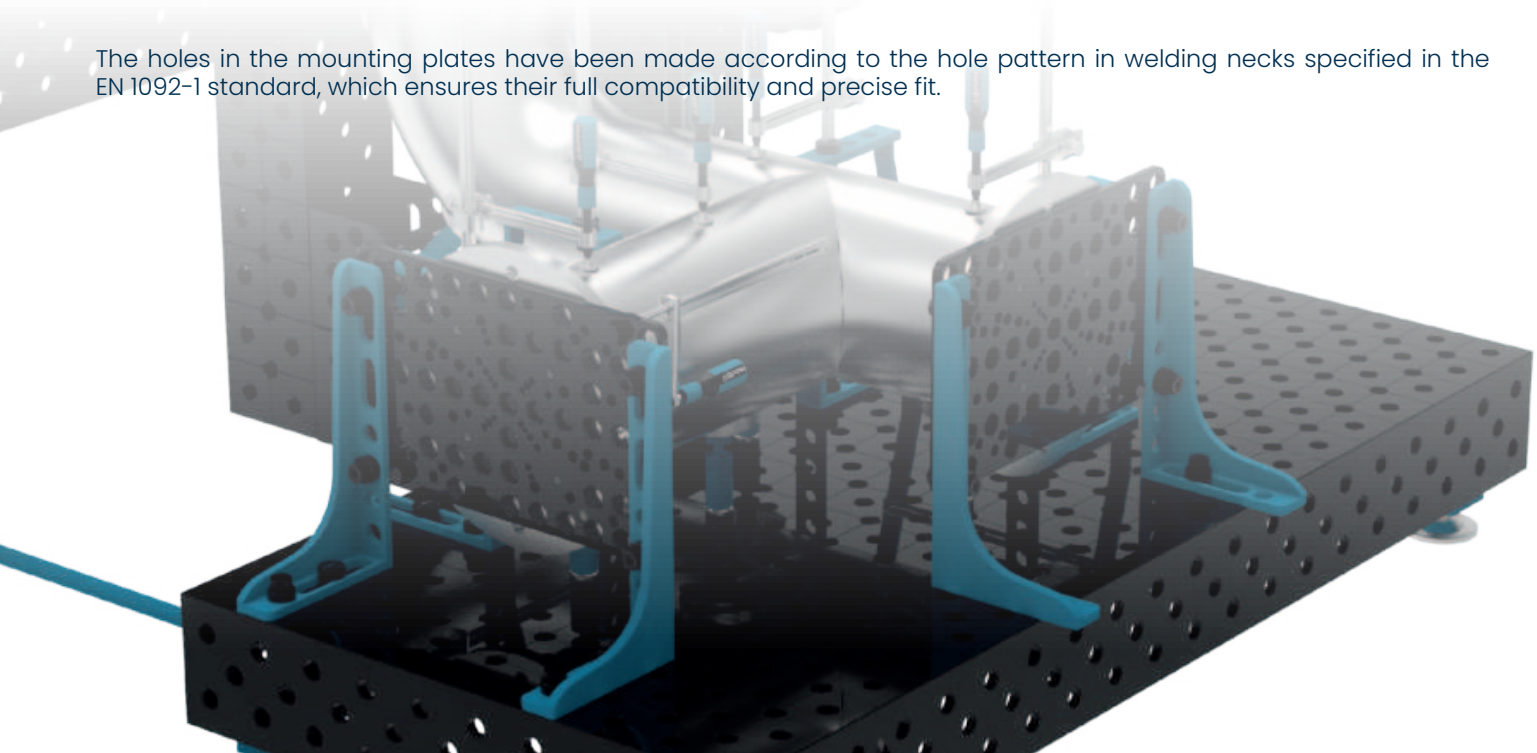


MOUNTING PLATE 350
28_P_014
16_P_014
219 EUR



MOUNTING PLATE 550
28_P_013
16_P_013
369 EUR

The holes in the mounting plates have been made according to the hole pattern in welding necks specified in the EN 1092-1 standard, which ensures their full compatibility and precise fit.



WELDING TOOLS

suitable for all **GPPH** tables

TOOL SHELVES AND WELDING TORCH HANDLE



FAST ASSEMBLY BOLT SHELF S
28_SH_001
16_SH_001
17 EUR



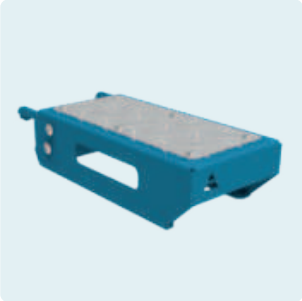
FAST ASSEMBLY BOLT SHELF M
28_SH_002
16_SH_002
19 EUR



CLAMP SHELF S
28_SH_003
16_SH_003
17 EUR



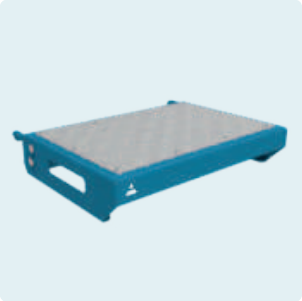
CLAMP SHELF M
28_SH_004
16_SH_004
19 EUR



FLAT SHELF S
28_SH_005
16_SH_005
22 EUR



FLAT SHELF M
28_SH_006
16_SH_006
24 EUR



FLAT SHELF L
28_SH_007
16_SH_007
26 EUR



MOBILE SHELF FOR EXTENSIONS
SH_010
12 EUR



MIX SHELF
28_SH_008
16_SH_008
33 EUR



DOCUMENTATION SHELF
28_SH_009
16_SH_009
24 EUR



WELDING TORCH HANDLE
H_001
24 EUR


GPPH
PRO
760KG
GPPH
PRO
GPPH

TOOL TROLLEYS



TOOL TROLLEYS

maintaining order at the workplace

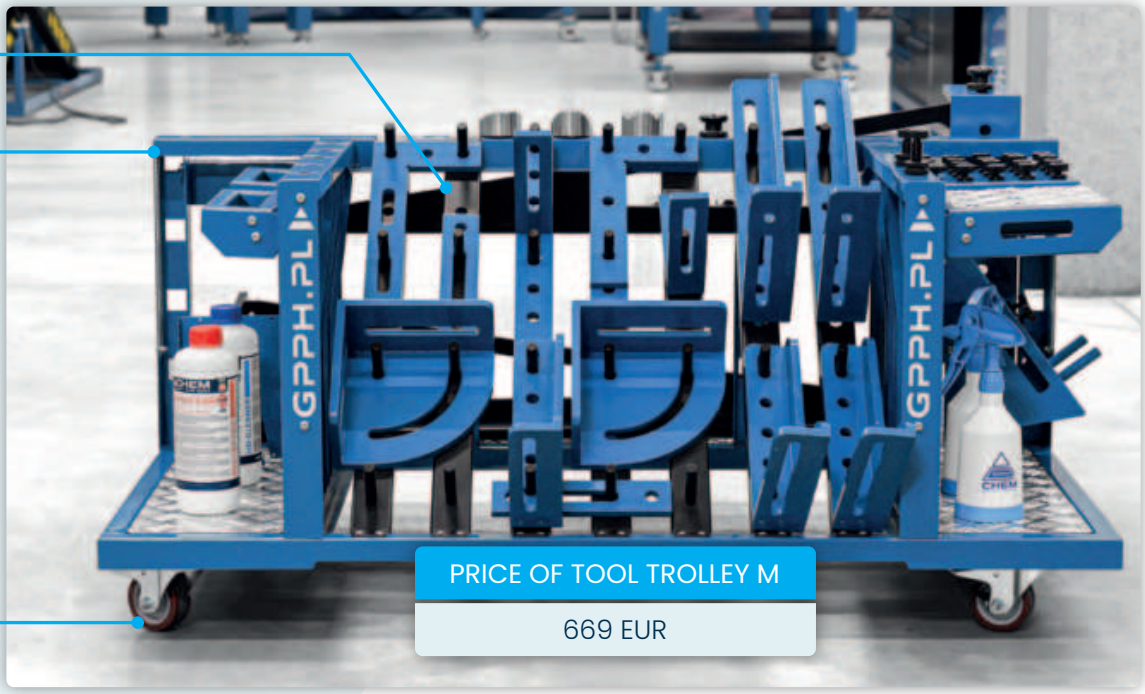
TOOL TROLLEY M







One of the many advantages of a small tool trolley is that it fits under most GPPH welding tables. All tools are within easy reach during work.



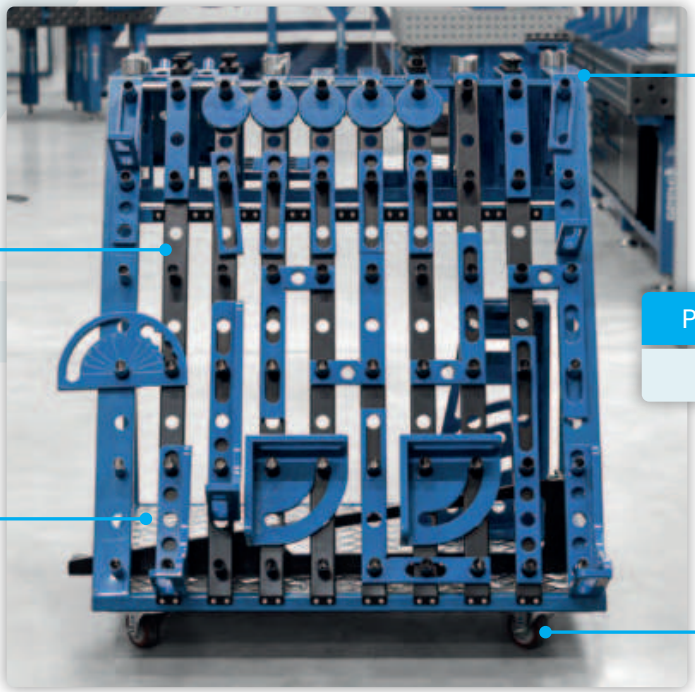
PRICE OF TOOL TROLLEY M

669 EUR

TOOL TROLLEY L

The large GPPH tool trolley can hold a tool set for even the most demanding requirements. It will make your workplace clearer than ever before and keep your GPPH tools organized and easily accessible.







PRICE OF TOOL TROLLEY L

669 EUR





*Tool trolleys are available in Ø 16 mm and Ø 28 mm.

TOOL TROLLEYS

maintaining order at the workplace

TOOL TROLLEY L WITH DRAWER SET

Our modern drawer trolley is the ideal solution for people who value functionality and user comfort. It has been designed with ergonomics in mind to make everyday use easy and comfortable.

FULL EXTENSION DRAWERS WITH 450 MM GUIDES

MAIN FEATURES OF THE TOOL TROLLEY L WITH DRAWER SET:

EASY EXTRACTION: The shelves guarantee smooth and quiet extension and have a load capacity of 100 kg. Even when fully loaded, the shelves move easily and without any resistance.

FULL EXTRACT: The design of the guides allows the drawers to be fully extended, ensuring easy access to the entire contents and eliminating the problem of hard-to-reach places.

SLEEP-ASSIST SYSTEM: Thanks to the use of modern mechanisms, the drawers close gently and without noise, which increases the comfort of use and prevents damage.



PRICE OF A TROLLEY L WITH DRAWERS
1 389 EUR

The robust material guarantees the stability of the entire construction, even when fully loaded.

Drawers equipped with a 3 mm thick rubber mat with a non-slip surface.

Deep drawers provide a large capacity, allowing you to store various items from documents to larger accessories.


GPPH
GPPH

TOOLKITS

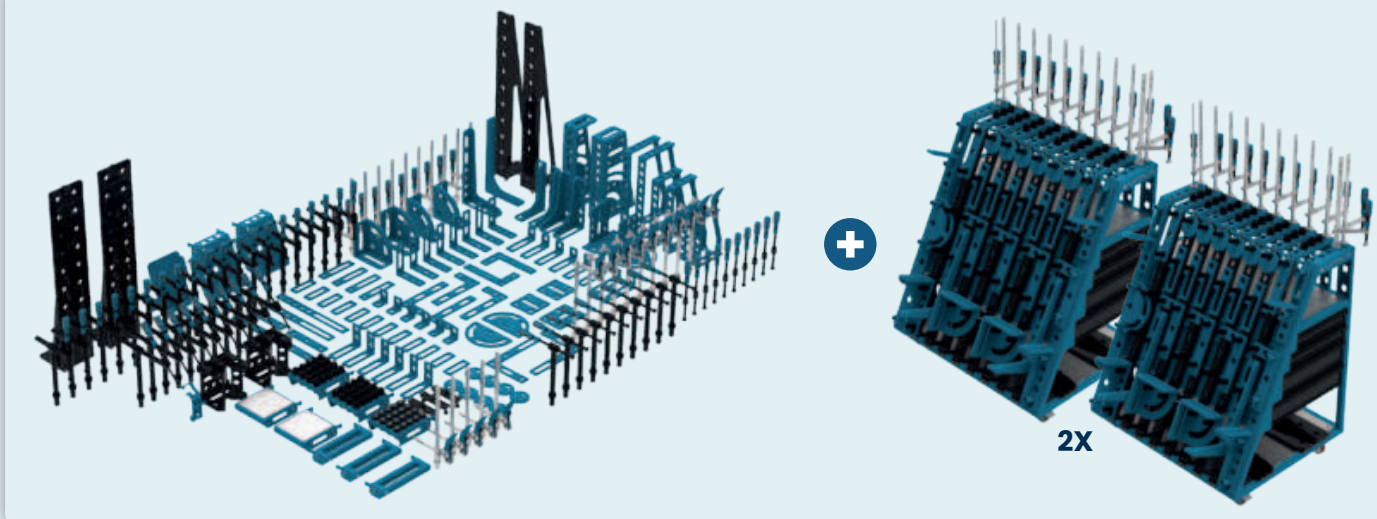


TOOLKITS

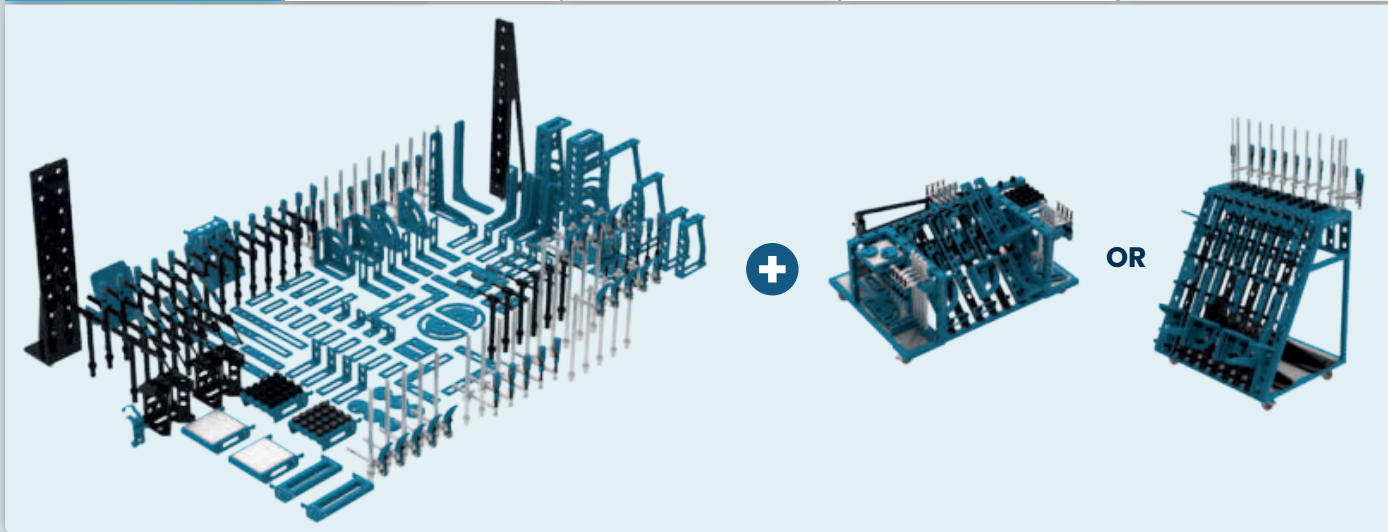
suitable for all **GPPH** tables

PRICE LIST

252 elements	EXPERT for tables: EXPERT, XWT EXPERT, WELDSTATION EXPERT	PRO for tables: PRO, XWT PRO, WELDSTATION PRO, SMART 15	PLUS for tables: PLUS, XWT PLUS, WELDSTATION PLUS, BASIC, SMART 12	ECO for tables: ECO, XWT ECO, WELDSTATION ECO, DIY
3XL	20 428 EUR	16 652 EUR	14 960 EUR	14 768 EUR



190 elements	EXPERT for tables: EXPERT, XWT EXPERT, WELDSTATION EXPERT	PRO for tables: PRO, XWT PRO, WELDSTATION PRO, SMART 15	PLUS for tables: PLUS, XWT PLUS, WELDSTATION PLUS, BASIC, SMART 12	ECO for tables: ECO, XWT ECO, WELDSTATION ECO, DIY
2XL	14 525 EUR	11 505 EUR	10 220 EUR	10 104 EUR



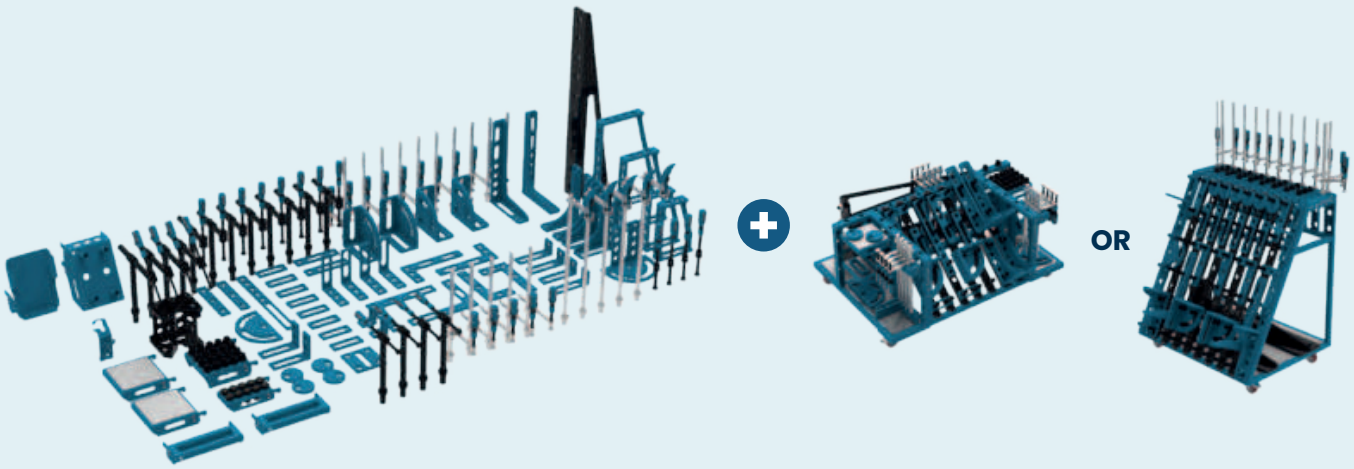
*All tools are available with bore holes of Ø 16 mm and Ø 28 mm; prices apply to tools with bore holes of Ø 16 mm and Ø 28 mm.
**For tool sets from the PLUS series, the mandrel included in the set changes depending on the choice of table top thickness - for PLUS, BASIC and XWT tables with PLUS table tops, it is the PLUS fast assembly bolt, and for ECO, DIY, XWT tables with ECO table tops and SOG workstations, it is the PLUS/ECO adjustable fast assembly bolt.

TOOLKITS

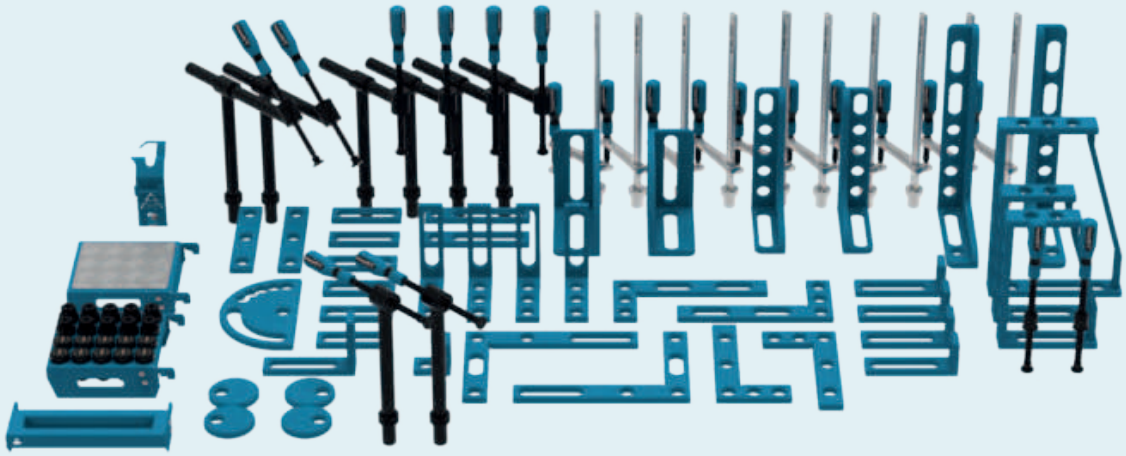
suitable for all **GPPH** tables

PRICE LIST

134 elements	**EXPERT** for tables: EXPERT, XWT EXPERT, WELDSTATION EXPERT	**PRO** for tables: PRO, XWT PRO, WELDSTATION PRO, SMART 15	**PLUS** for tables: PLUS, XWT PLUS, WELDSTATION PLUS, BASIC, SMART 12	**ECO** for tables: ECO, XWT ECO, WELDSTATION ECO, DIY
XL	9 936 EUR	7 874 EUR	7 078 EUR	7 032 EUR



84 elements	**EXPERT** for tables: EXPERT, XWT EXPERT, WELDSTATION EXPERT	**PRO** for tables: PRO, XWT PRO, WELDSTATION PRO, SMART 15	**PLUS** for tables: PLUS, XWT PLUS, WELDSTATION PLUS, BASIC, SMART 12	**ECO** for tables: ECO, XWT ECO, WELDSTATION ECO, DIY
L	5 275 EUR	3 982 EUR	3 449 EUR	3 429 EUR



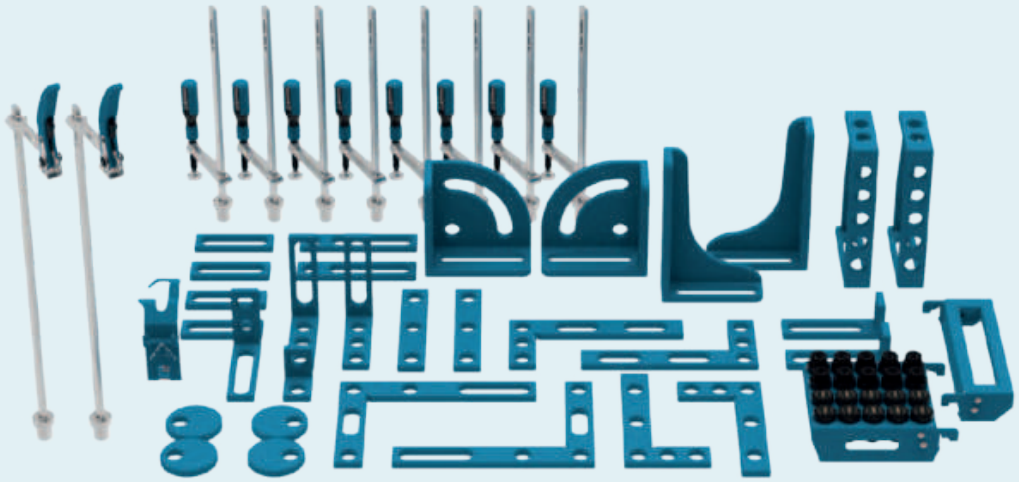
*All tools are available with bore holes of Ø 16 mm and Ø 28 mm; prices apply to tools with bore holes of Ø 16 mm and Ø 28 mm.
**For tool sets from the PLUS series, the mandrel included in the set changes depending on the choice of table top thickness - for PLUS, BASIC and XWT tables with PLUS table tops, it is the PLUS fast assembly bolt, and for ECO, DIY, XWT tables with ECO table tops and SOG workstations, it is the PLUS/ECO adjustable fast assembly bolt.

TOOLKITS

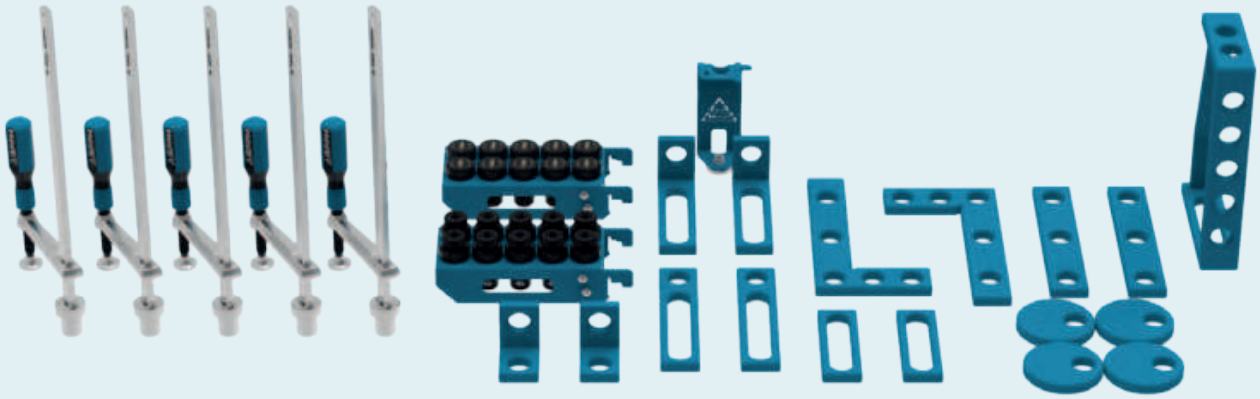
suitable for all **GPPH** tables

PRICE LIST

64 elements	EXPERT for tables: EXPERT, XWT EXPERT, WELDSTATION EXPERT	PRO for tables: PRO, XWT PRO, WELDSTATION PRO, SMART 15	PLUS for tables: PLUS, XWT PLUS, WELDSTATION PLUS, BASIC, SMART 12	ECO for tables: ECO, XWT ECO, WELDSTATION ECO, DIY
M	3 680 EUR	2 694 EUR	2 300 EUR	2 280 EUR



45 elements	EXPERT for tables: EXPERT, XWT EXPERT, WELDSTATION EXPERT	PRO for tables: PRO, XWT PRO, WELDSTATION PRO, SMART 15	PLUS for tables: PLUS, XWT PLUS, WELDSTATION PLUS, BASIC, SMART 12	ECO for tables: ECO, XWT ECO, WELDSTATION ECO, DIY
S	1 806 EUR	1 448 EUR	1 206 EUR	1 186 EUR



*All tools are available with bore holes of Ø 16 mm and Ø 28 mm; prices apply to tools with bore holes of Ø 16 mm and Ø 28 mm.
**For tool sets from the PLUS series, the mandrel included in the set changes depending on the choice of table top thickness - for PLUS, BASIC and XWT tables with PLUS table tops, it is the PLUS fast assembly bolt, and for ECO, DIY, XWT tables with ECO table tops and SOG workstations, it is the PLUS/ECO adjustable fast assembly bolt.

TOOLKITS

suitable for all **GPPH** tables

PRICE LIST

36 elements	**EXPERT** for tables: EXPERT, XWT EXPERT, WELDSTATION EXPERT	**PRO** for tables: PRO, XWT PRO, WELDSTATION PRO, SMART 15	**PLUS** for tables: PLUS, XWT PLUS, WELDSTATION PLUS, BASIC, SMART 12	**ECO** for tables: ECO, XWT ECO, WELDSTATION ECO, DIY
XS	1 261 EUR	995 EUR	869 EUR	849 EUR



25 elements	**EXPERT** for tables: EXPERT, XWT EXPERT, WELDSTATION EXPERT	**PRO** for tables: PRO, XWT PRO, WELDSTATION PRO, SMART 15	**PLUS** for tables: PLUS, XWT PLUS, WELDSTATION PLUS, BASIC, SMART 12	**ECO** for tables: ECO, XWT ECO, WELDSTATION ECO, DIY
2XS	914 EUR	728 EUR	627 EUR	617 EUR



*All tools are available with bore holes of Ø 16 mm and Ø 28 mm; prices apply to tools with bore holes of Ø 16 mm and Ø 28 mm.
**For tool sets from the PLUS series, the mandrel included in the set changes depending on the choice of table top thickness - for PLUS, BASIC and XWT tables with PLUS table tops, it is the PLUS fast assembly bolt, and for ECO, DIY, XWT tables with ECO table tops and SOG workstations, it is the PLUS/ECO adjustable fast assembly bolt.

COMPOSITION OF TOOLKITS

suitable for all **GPPH** tables

NUMBER OF TOOLS IN EACH SET								
TOOL NAME	3XL	2XL	XL	L	M	S	XS	2XS
Fastening clamp C_001	10	10	10	10	8	5	5	5
Fastening clamp with lever C_002	-	5	5	-	2	-	-	-
Variable throat depth clamp C_003	-	5	5	-	-	-	-	-
Variable throat depth with lever clamp C_004	5	5	-	-	-	-	-	-
Fastening clamp with lever C_005	10	5	-	-	-	-	-	-
Pipe clamp handle CP_001	10	6	4	2	-	-	-	-
Angular pipe clamp H=330 L=245, 45° CP_002	10	6	4	2	-	-	-	-
Straight pipe clamp H=330 L=175, 90° CP_003	10	6	4	2	-	-	-	-
Angular pipe clamp H=330 L=245, 180° CP_004	20	14	8	4	-	-	-	-
Profile pressure cap CP_021	3	-	-	-	-	-	-	-
Clamping strip 175 CP_022	3	-	-	-	-	-	-	-
Stop 150 F_001	12	10	8	6	4	2	2	2
Stop 225 F_002	4	4	2	2	2	2	2	2
Stop 260 F_003	4	4	2	2	2	2	-	-
Stop 500 F_004	2	2	1	-	-	-	-	-
Protractor F_005	2	2	1	1	-	-	-	-
Eccebtric stop Ø 100 F_009	8	6	4	4	4	4	2	2
Adaptor plate 150x150 F_010	2	1	1	-	-	-	-	-
Adaptor plate 200x150 F_011	1	1	-	-	-	-	-	-
Angle precision square (flat) 275x150 F_006	2	2	2	2	2	2	2	2
Angle precision square (flat) 320x150 F_007	4	2	2	2	2	-	-	-
Angle precision square (flat) 350x250 F_008	2	2	2	2	2	-	-	-
Angle bracket 75x75 S_006	6	4	2	1	1	2	-	-
Angle bracket 75x185 S_007	8	6	4	4	2	2	-	-
Angle bracket 125x185 S_008	6	4	2	1	1	-	-	-
Angle bracket 185x175 S_001	8	6	4	4	2	-	-	-
Angle bracket 200x200 S_002	4	4	4	2	2	-	-	-
Angle bracket 300x190 (right) S_003_R	2	2	2	1	1	-	-	-
Angle bracket 300x190 (left) S_003_L	2	2	2	1	1	-	-	-

Continued on the next page.

COMPOSITION OF TOOLKITS

suitable for all **GPPH** tables

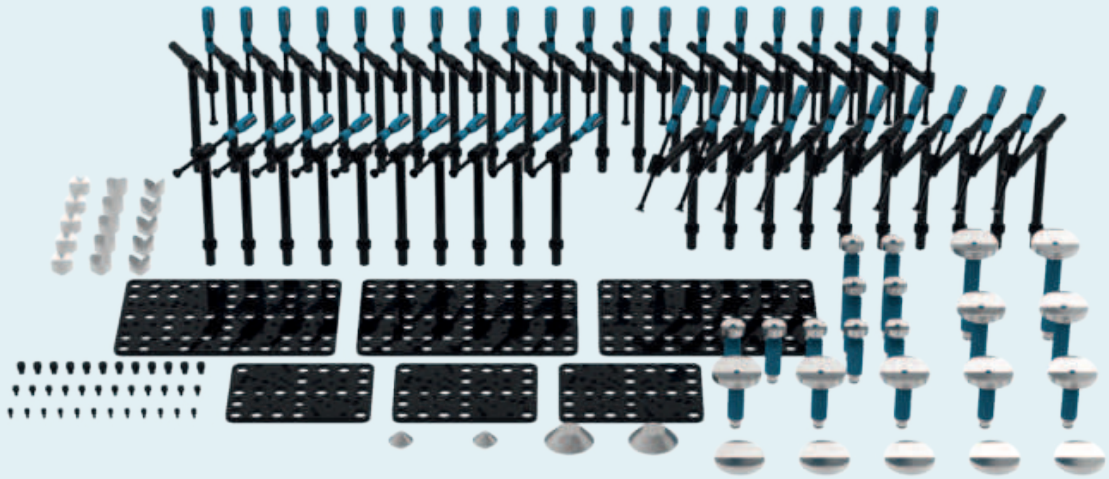
NUMBER OF TOOLS IN EACH SET								
TOOL NAME	3XL	2XL	XL	L	M	S	XS	2XS
Angle bracket 450x250 (right) S_004_R	1	1	1	1	-	-	-	-
Angle bracket 450x250 (left) S_004_L	1	1	1	1	-	-	-	-
Angle bracket 275x500x175x100 (right) S_006_R	1	1	-	-	-	-	-	-
Angle bracket 275x500x175x100 (left) S_006_L	1	1	-	-	-	-	-	-
Angle bracket 200x300x150 S_009	2	2	2	2	2	1	-	-
Angle bracket 275x400x200 S_010	2	1	1	1	-	-	-	-
Angle bracket 350x500x250 S_011	2	1	1	-	-	-	-	-
Spatial protractor 180x260x225 (right) S_12_R	1	1	1	-	-	-	-	-
Spatial protractor 180x260x225 (left) S_12_L	1	1	-	-	-	-	-	-
Fast assembly bolt A_002	40	20	20	10	10	10	10	5
Positioning pin A_005	20	20	10	10	10	10	10	5
Welding torch handle H_001	1	1	1	1	1	1	1	1
Table extension 1000x100 100x100_E_001	2	1	1	-	-	-	-	-
Table extension 1000x200 100x100_E_002	2	1	-	-	-	-	-	-
Multifunctional block E_003	2	2	1	-	-	-	-	-
Fast assembly bolt shelf S SH_001	-	-	1	-	-	2	2	1
Fast assembly bolt shelf M SH_002	3	2	1	1	1	-	-	-
Clamp shelf M SH_004	3	2	2	1	1	-	-	-
Flat shelf M SH_006	2	2	2	1	1	-	-	-
MIX shelf SH_008	2	1	1	-	-	-	-	-
Documentation shelf SH_009	1	1	1	-	-	-	-	-
Tool trolley (choice of L/M) TOOL_TROLLEY_L/M	-	1	1	-	-	-	-	-
Tool trolley L with drawers TOOL_TROLLEY_L_WD	2	-	-	-	-	-	-	-
TOTAL NUMBER OF TOOLS IN A SET	252	190	134	84	64	45	36	25

PIPE WELDING TOOLKITS

suitable for all **GPPH** tables

PRICE LIST

124 elements	MASTER	7 592 EUR



78 elemens	BASE	4 300 EUR



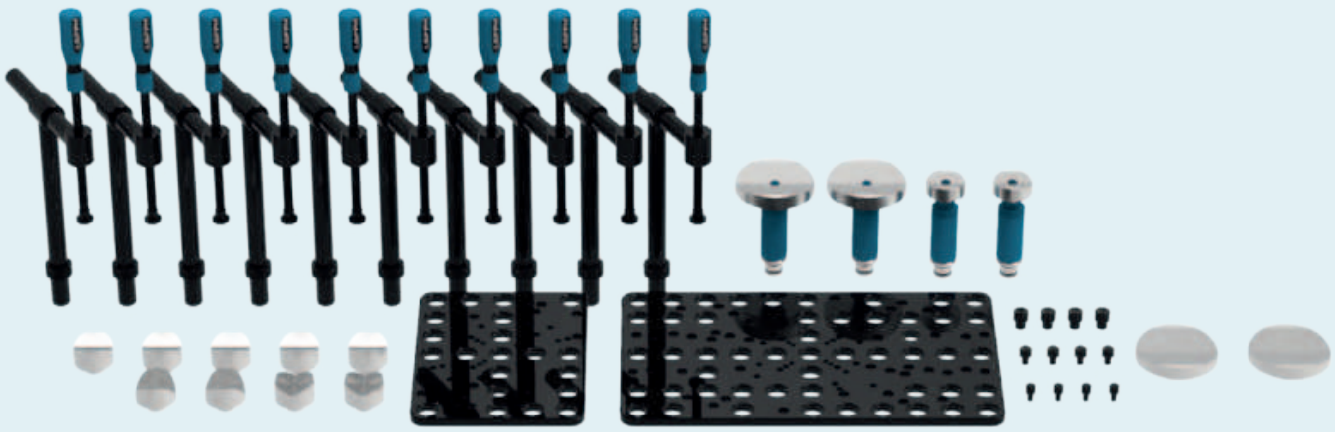
*All tools are available with 16 mm and 28 mm bore; prices are for tools with 16 mm and 28 mm bore.

PIPE WELDING TOOLKITS

suitable for all **GPPH** tables

PRICE LIST

39 elements	COMPACT	2 086 EUR



20 elements	MINI	1 113 EUR

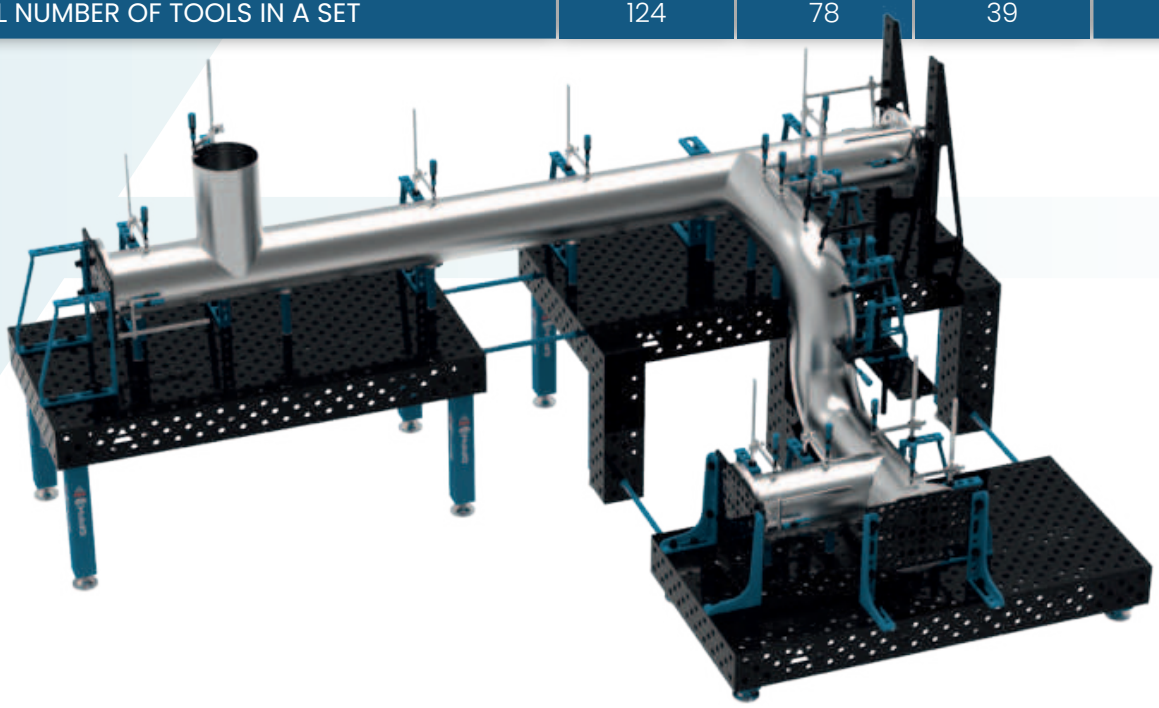


*All tools are available with 16 mm and 28 mm bore; prices are for tools with 16 mm and 28 mm bore.

COMPOSITION OF PIPE WELDING TOOLKITS

suitable for all **GPPH** tables

NUMBER OF TOOLS IN EACH SET				
TOOL NAME	MASTER	BASE	COMPACT	MINI
Angle pipe clamp H=330 L=245, 45° CP_002	10	2	-	-
Straight pipe clamp H=330 L=175, 90° CP_003	10	3	-	-
Angle pipe clamp H=330 L=245, 180° CP_004	20	15	10	10
Prism Ø 58, 130° P_001	5	5	5	3
Prism Ø 58, 90° P_002	5	5	2	2
Prism Ø 58, 130°/90° P_003	5	5	2	1
Prism Ø 120, 157°, adjustable 110-170 P_004	5	3	2	1
Prism Ø 120, 157°, adjustable 170-230 P_005	2	-	-	-
Prism Ø 120, 157°, adjustable 230-290 P_006	2	-	-	-
Prism Ø 60, 157°, adjustable 110-170 P_007	5	3	2	1
Prism Ø 60, 157°, adjustable 170-230 P_008	2	2	-	-
Prism Ø 60, 157°, adjustable 230-290 P_009	2	2	-	-
Prism Ø 120, 157° P_010	5	3	2	2
Centering cone Ø 60 P_011	2	2	-	-
Centering cone Ø 120 P_012	2	-	-	-
Mounting plate 550 P_013	3	2	1	-
Mounting plate 350 P_014	3	2	1	-
Assigning pin for mounting plate 8,1 mm P_015	12	8	4	-
Assigning pin for mounting plate 10,1 mm P_016	12	8	4	-
Assigning pin for mounting plate 16,1 mm P_017	12	8	4	-
TOTAL NUMBER OF TOOLS IN A SET	124	78	39	20



GPPH CHEM

professional chemical products for welding

PRODUCT FEATURES AND PRICE LIST

PROTECTOR (concentrate) is a basic preparation that protects the welding station by leaving a special, durable protective layer on it. Thanks to it, the welding tables remain free of spatter, which translates into more precise, comfortable and tidy work. The use of PROTECTOR significantly protects the equipment from the effects of use. The liquid is odorless and does not emit volatile substances hazardous to health during welding. It does not contain oil compounds, which means that it can be used on materials that will be subjected to painting or galvanizing in the next stages.

HD CLEANER (concentrate) is an alkaline, highly concentrated and efficient cleaning agent for welding tables, enriched with corrosion inhibitors. The product effectively cleans heavily soiled table surfaces, leaving an active anti-corrosion coating. Thanks to its specially developed formula, HD Cleaner is highly effective.

ACTIVE ANTI-RUST COATING

HD CLEANER

highly concentrated and efficient welding table cleaner with added corrosion inhibitors



Capacity: 1 l
32 EUR

Capacity: 5 l
149 EUR

GPPH CHEM



SPRAYER

ideal for applying chemical agents GPPH

Sprayer
12 EUR

ACTIVE ANTI-SPATTER COATING

PROTECTOR

anti-spatter concentrate for protecting welding tables



Capacity: 1 l
14 EUR

Capacity: 5 l
49 EUR

GPPH CHEM

professional chemical products for welding

PRODUCT FEATURES

GPPH CHEM SPRAYER - For best results, we recommend applying products with the GPPH CHEM spraying can. It is the best solution for professional application of GPPH CHEM chemicals: PROTECTOR and HD CLEANER.

SYSTEM 360°: Spray in any position of the tank

SUPER DOUBLE ACTION PUMP: Spray when pressing and releasing the pump lever

ADJUSTABLE NOZZLE: Adjust the spraying degree from mist to a continuous stream

LIQUID LEVEL INDICATOR: Easily measure out the liquid and check the level in the tank

FPM SEALS: High chemical resistance for long and trouble-free operation

STABILIZING RING (bottom of the washer): Stabilization and protection of the tank against mechanical damage

CAPACITY: 0,5 l

FLUID EXPENDITURE IN THE FULL CYCLE: 3 ml

WEIGHT (the washer itself, without liquid inside): 0,14 kg



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At GPPH, we create professional solutions for welding that combine functionality, comfort and modern design. In our work, we focus on **quality, innovation and attention to detail** because we know that well-designed tools translate into better results and greater working comfort.

Our company is first and foremost about people – a team of experienced engineers, technologists, customer service specialists and production workers who work every day to improve our products. **Cooperation, mutual respect and striving for the highest standards** make our solutions appreciated by professionals all over the world.

We are **building the future on solid foundations** – literally and figuratively. We are working on the construction of a new headquarters, which will include a modern production hall and office space designed for even better work organization and further development. This is an important step for us, which will allow us to increase our production capacity and expand our offer to better meet the needs of our customers.

Currently, our portfolio includes not only **welding tables and tools**, but also **comprehensive solutions for welding**, such as **welding hoods and extraction systems**. We create systems that allow for **more efficient, safe and comfortable work** in workshops and production plants. **We make sure that every element of our offer meets the highest standards of quality and reliability.**

We strive for **continuous development, look for new technologies and constantly improve our products**. We know that only through **innovation and openness to market needs** can we provide tools that truly improve the work of welders. **We create for professionals who value reliability, functionality and aesthetics.**








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