

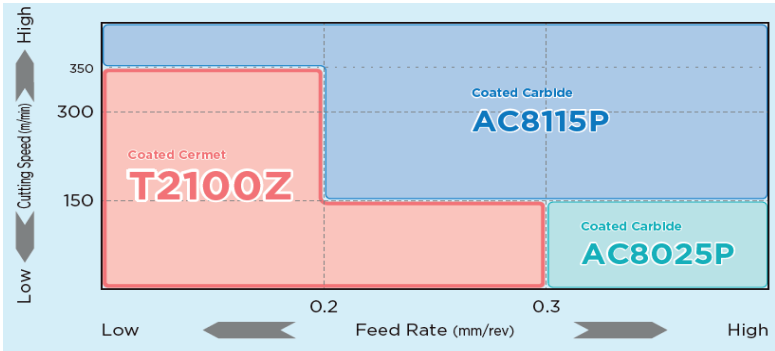


PROMO
15.09.26 - 28.02.27

BUY 30 + 10 FREE

Gecoate cermet draaiplaten
Plaquettes de tournage en cermet revetu

BUY 30 + 10 FREE



- cermet is goedkoper dan duur volhardmetaal
 - gecoat, hoge weerstand tegen warmte
 - stabiel (bv bv onbemand draaien)
 - mooie afwerking
 - geschikt voor staal
- le cermet est moins cher que le carbure revêtement
 - haute résistance à la chaleur
 - stabilité (possibilité de tournage sans surveillance)
 - belle finition
 - convient à l'acier

Work Material	Application	Grade	Cutting Conditions			Min. - Optimum - Max.
			Depth of Cut ap (mm)	Feed Rate f (mm/rev)	Cutting Speed vc (m/min)	
Mild Steel (SS400, etc.)	Continuous to General-purpose	T2100Z	0.2 - 1.0 - 2.5	0.05 - 0.15 - 0.25	50 - 250 - 400	
	Interrupted	T2100Z	0.2 - 1.0 - 2.5	0.05 - 0.15 - 0.30	50 - 200 - 350	
	Heavy Interrupted	T2100Z	0.2 - 1.0 - 2.5	0.10 - 0.15 - 0.35	50 - 200 - 300	
Low Carbon Steel Low-alloy Steel (S10C, SCM415, etc.)	Continuous to General-purpose	T2100Z	0.2 - 1.0 - 2.5	0.05 - 0.15 - 0.25	50 - 200 - 350	
	Interrupted	T2100Z	0.2 - 1.0 - 2.5	0.05 - 0.15 - 0.30	50 - 180 - 300	
	Heavy Interrupted	T2100Z	0.2 - 1.0 - 2.5	0.10 - 0.15 - 0.35	50 - 180 - 280	
High Carbon Steel High-alloy Steel (S45C, SCM440H, etc.)	Continuous to General-purpose	T2100Z	0.2 - 1.0 - 2.5	0.05 - 0.15 - 0.25	50 - 180 - 300	
	Interrupted	T2100Z	0.2 - 1.0 - 2.5	0.05 - 0.15 - 0.30	50 - 150 - 280	
	Heavy Interrupted	T2100Z	0.2 - 1.0 - 2.5	0.10 - 0.15 - 0.35	50 - 150 - 250	



PROMO
15.09.26 - 28.02.27

BUY 30 + 10 FREE

NEGATIF CHIPBREAKER

NLU

NFL

NFE

NEF

NGU

NSX

NSE

chip control

chip control + small depth of cut

sharp edge

sharp edge + small depth of cut

stong cutting edge

stong cutting edge

high feed

POSITIF CHIPBREAKER

NFP

NLU

NLB

NFB

NGU

-

-

	netto	netto 30+10
CNMG1204	€ 10	€ 7
DNMG1104	€ 11	€ 8
DNMG1504	€ 14	€ 10
DNMG1506	€ 14	€ 11
SNMG1204	€ 10	€ 7
TNMG1604	€ 8	€ 6
VNMG1604	€ 17	€ 13
WNMG0604	€ 8	€ 6
WNMG0804	€ 11	€ 8

	netto	netto 30+10
CCGT0602	€ 10	€ 8
CCGT09T3	€ 13	€ 10
CCMT0602	€ 6	€ 5
CCMT09T3	€ 8	€ 6
CCMT1204	€ 11	€ 8
DCGT0702	€ 13	€ 10
DCGT11T3	€ 16	€ 12
DCMT0702	€ 6	€ 5
DCMT11T3	€ 9	€ 6
SCMT09T3	€ 8	€ 6
SCMT1204	€ 11	€ 8
SPMR0903	€ 7	€ 5
SPMR1203	€ 9	€ 7
SPMT0903	€ 7	€ 5
TCMT1102	€ 6	€ 5
TCMT16T3	€ 9	€ 6
TPGT1103	€ 9	€ 7
TPMR0902	€ 5	€ 4
TPMR1103	€ 6	€ 5
TPMR1603	€ 7	€ 5
TPMT0802	€ 4	€ 3
TPMT0902	€ 8	€ 6
TPMT1103	€ 6	€ 5
TPMT1603	€ 10	€ 7
TPMT1604	€ 10	€ 7
VBMT1103	€ 11	€ 8
VBMT1604	€ 14	€ 10
VCGT1103	€ 14	€ 11
VCGT1604	€ 24	€ 18
VCMT1604	€ 14	€ 10